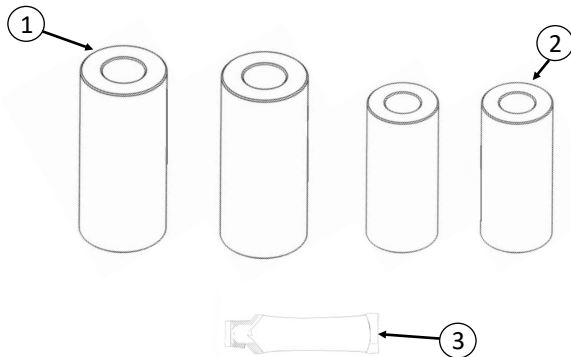




2015-2026 Ford Mustang Rear Sub Frame Bushings 11111.0001.16

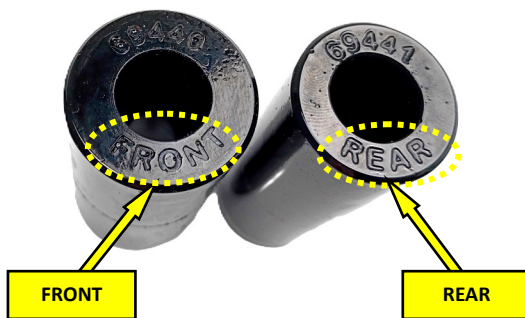
Components Included

1.	Front Sub Frame Bushing	2
2.	Rear Sub Frame Bushing	2
3.	Bushing Grease	1

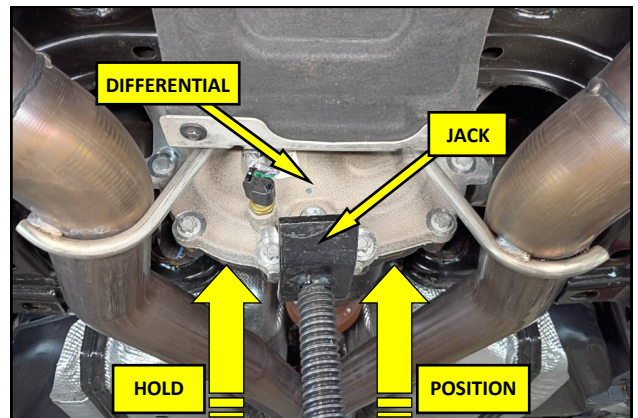


NOTE: The installation of this RTR Component is not complete until a comprehensive 4 wheel alignment has been performed on the vehicle. Failure to do so may result in accelerated tire wear and or unpredictable handling.

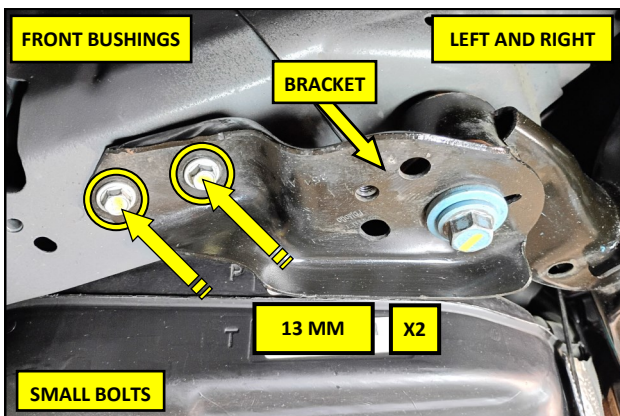
POSITION INDICATORS AND PART NUMBERS



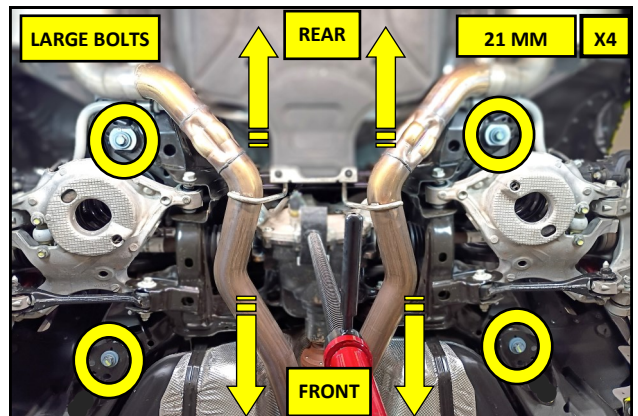
1. NOTE: The RTR Bushings are position specific- Front and Rear. Each Bushing has a part number a position indicator cast into the bottom.



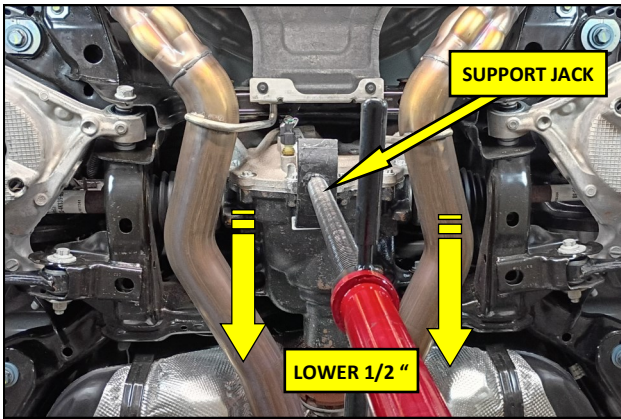
2. With the vehicle Safely raised on an automotive lift or on jack stands, support the differential as shown, using a second jack.



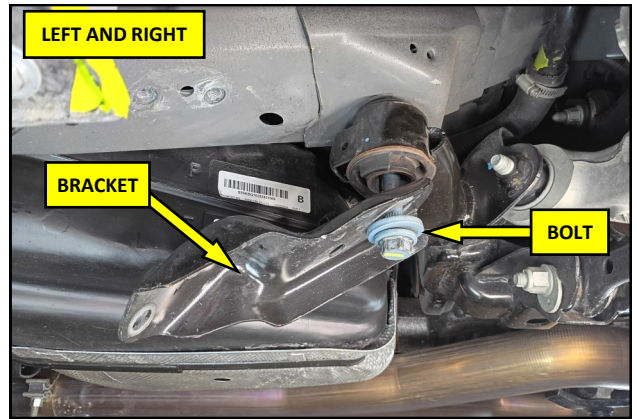
3. FRONT BUSHINGS– Remove the two Small bolts from both of the front subframe brackets and set them aside.



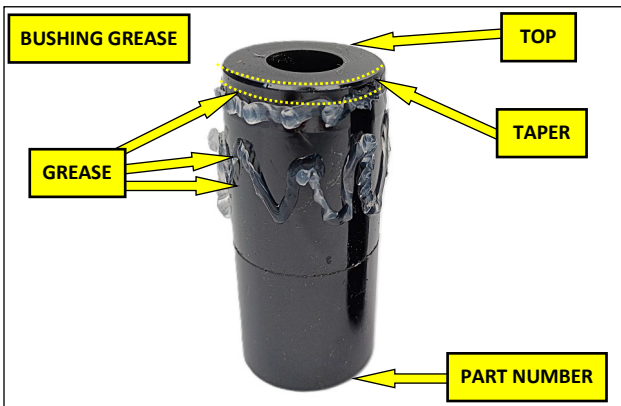
4. With the differential jack securely in place, loosen all four sub frame bolts approximately 3/4 of an inch. Do not remove any of the bolts at this time.



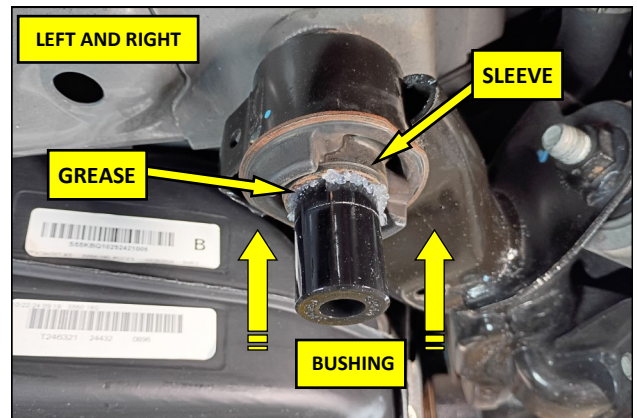
5. Carefully lower the support jack approximately 1/2 of an inch to separate the subframe from the chassis.



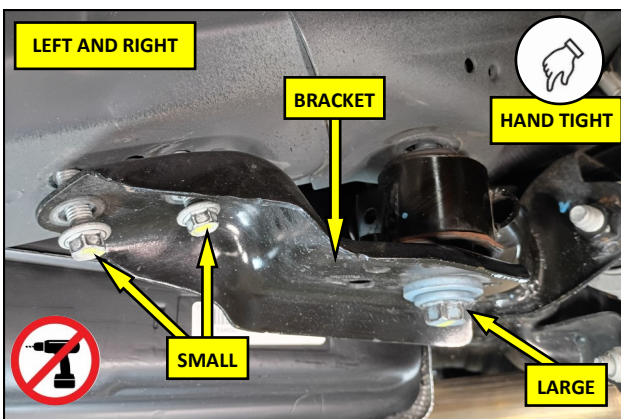
6. Remove the Large front subframe bolts and brackets from the vehicle.



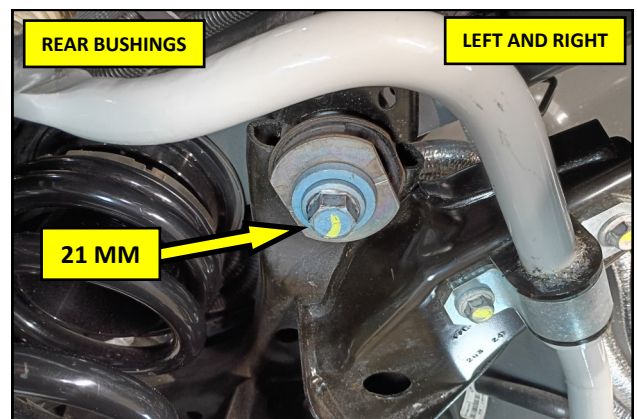
7. Apply a generous amount of the supplied Bushing Grease onto the top half of the Bushings. **NOTE**– The top of the Bushings have a tapered edge to aid in insertion. The bottom of the bushings have the I.D. markings



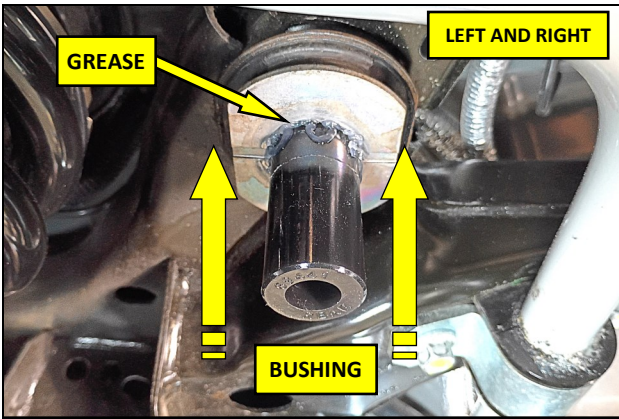
8. Insert the Front Bushings into the subframe sleeves as shown. Wipe away any excess Grease that may have accumulated outside of the sleeves when finished.



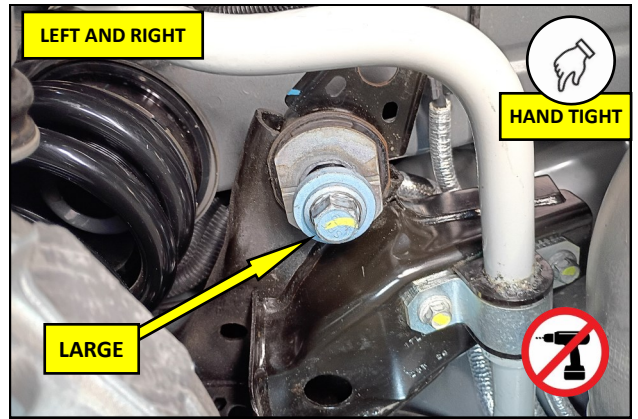
9. Reinstall the front subframe bolts and brackets onto the vehicle. Hand thread the bolts into the vehicle and leave them loose at this time.



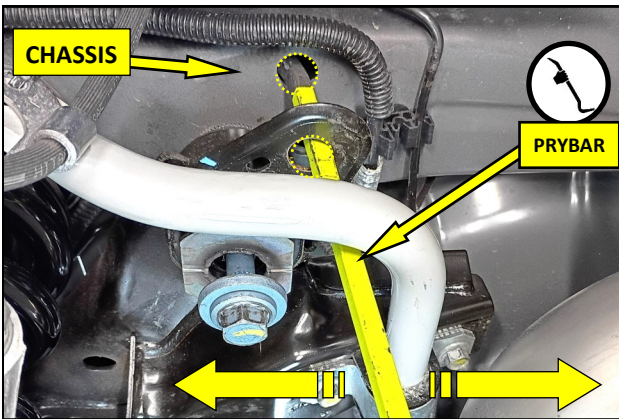
10. **REAR BUSHINGS**– Remove the Rear subframe bolts and set them aside.



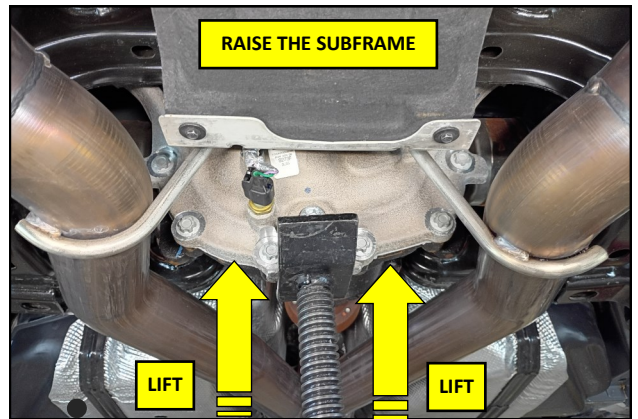
11. Insert Rear Bushings into the subframe sleeves, as shown. Wipe away any excess Grease that may have accumulated outside of the sleeves when finished.



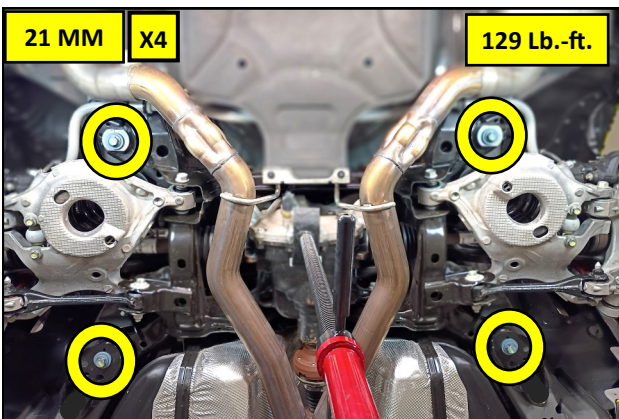
12. Reinstall the Rear subframe bolts into the vehicle. Hand thread the bolts into the vehicle and leave them loose at this time.



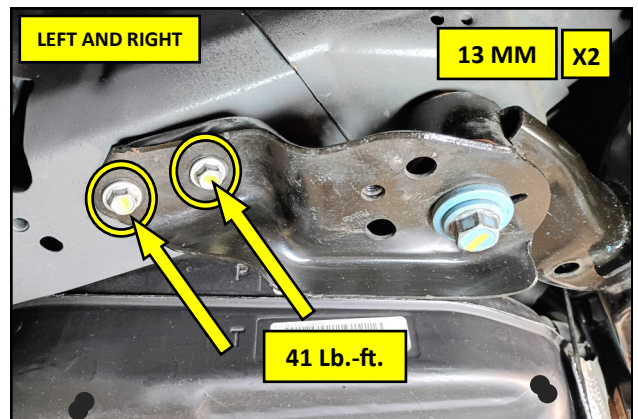
13. NOTE— A prybar can be used, as shown, to reposition the subframe and correct any alignment issues with the bolts.



14. Raise the support jack on the differential and lift the subframe up to the chassis.



15. Tighten the Large subframe bolts into the chassis and Torque the bolts to 129 Lb. Ft.



16. Tighten the two Small bolts in both of the front subframe brackets and torque them to 41 Lb. ft. Align the vehicle to factory specifications.