



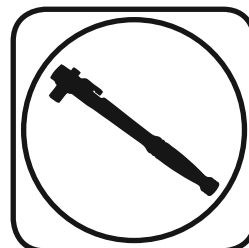
**Installation
Instructions**



Part # 11339699 - 1963-1972 C10 Rear C-Notch



Recommended Tools



1963-1972 C-10 Rear C-Notch Installation Instructions

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Major ComponentsIn the box

Part #	Description	QTY	
90002597	Driver C-Notch	1	
90002598	Passenger C-Notch	1	

Part #	Description	Usage	QTY
99431002	7/16"-14 x 1 1/4" Hex Bolt	C-Notch to Frame	8
99432001	7/16"-14 Nylok Nut	C-Notch to Frame	8
99433002	7/16" Flat Washer	C-Notch to Frame	16
99371004	3/8"-16 x 1 1/4" Hex Bolt	C-Notch to Frame	8
99372002	3/8"-16 Nylok Nut	C-Notch to Frame	8
99373003	3/8" Flat Washer	C-Notch to Frame	16

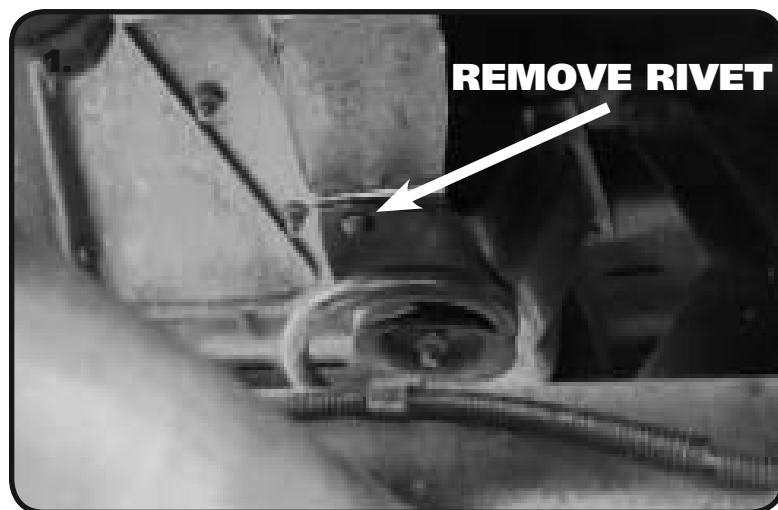
Getting Started.....

THIS C-NOTCH CAN BE INSTALLED WITH OUT REMOVING THE BED.

USE CAUTION WHEN CUTTING AND DRILLING THE FRAME RAIL. CHECK FOR BRAKE LINES, FUEL LINES AND WIRING BEFORE DOING ANY CUTTING OR DRILLING.

DEPENDING ON HOW THE LINES AND WIRING ARE INSTALLED ON THE TRUCK, THEY MAY NEED TO BE RELOCATED OR MODIFIED.

A template is supplied with the kit to aid in cutting and drilling the frame.

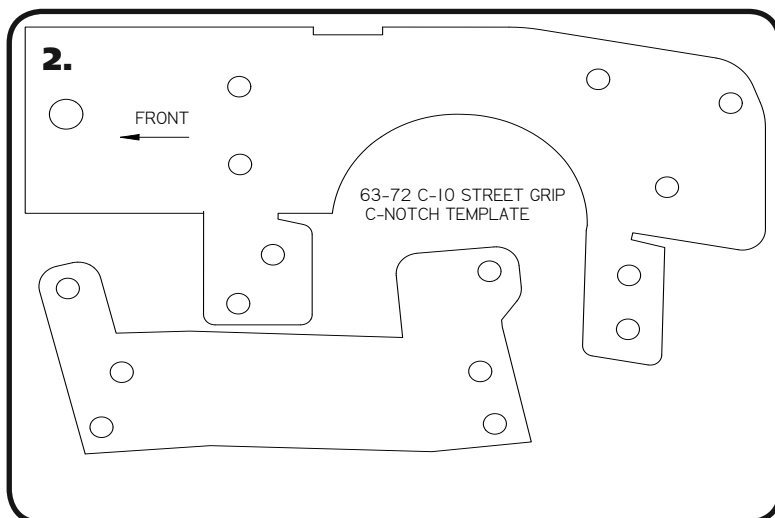


1. The Rivet needs to be removed from the rear of the OEM coilspring mount. One way is to cut a "+" in the head of the rivet and chisel the 4 pieces of the head off the rivet, then knock the rivet out of the frame with a hammer and punch. It can also be drilled out.

2



C-Notch Installation



2. Use the supplied C-Notch template to mark the area to be cut and the holes to be drilled. We suggest doing one side at a time. The C-Notch template has an arrow pointing to the front of the truck. Use the 5/8" hole to locate the template on the frame. Wrap the bottom tabs around the bottom of the frame. The 2nd Template is provided to aid with the alignment of the bottom holes. The Rivet hole should line up with the front tab. Drill the side holes with a 7/16" drill bit. Drill the bottom holes with a 3/8" drill bit.



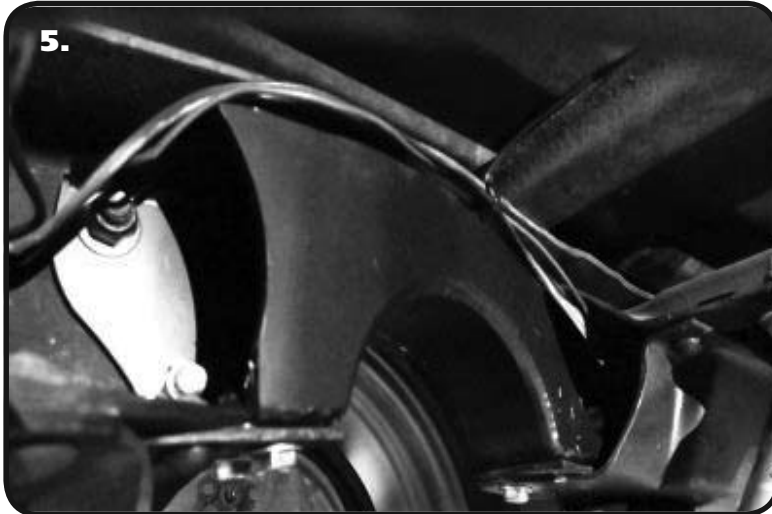
3. Diagram "3" shows the frame rail marked before cutting. The bottom of the frame will also need marked for cutting.



4. Diagram "4" shows the side and bottom of the frame after it has been cut.



C-Notch Installation



5. Slide the C-Notch into the frame rail.



6. Install a 7/16" Flat Washer on (4) 7/16"-14 x 1 1/4" Hex Bolts. Insert them through the holes in the frame side. Install a 7/16" Flat Washer and 7/16"-14 Nylok. Install a 3/8" Flat Washer on (4) 3/8"-16 x 1 1/4" Hex Bolts, insert them in the bottom holes and install a 3/8" Flat Washer and 3/8"-16 Nylok Nut on the threads sticking through. Tighten all hardware and repeat on other side.