



### Part # 11369550 - 1973-1987 C10 Front Frame Brace



#### Recommended Tools



## 1973-1987 C-10 Front Frame Brace Installation Instructions

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### Major Components .....In the box

Item #	Part #	Description	QTY
1	90002764	Frame Brace - Driver	1
2	90002765	Frame Brace - Passenger	1



### Hardware List .....In the box

QTY	Part Number	Description	Location
14	99431021	7/16" -14 x 1 1/4" Hex Bolt	
22	99433005	7/16" Flat Washer	
8	99432010	7/16" -14 Nylok Nut	



### Getting Started.....

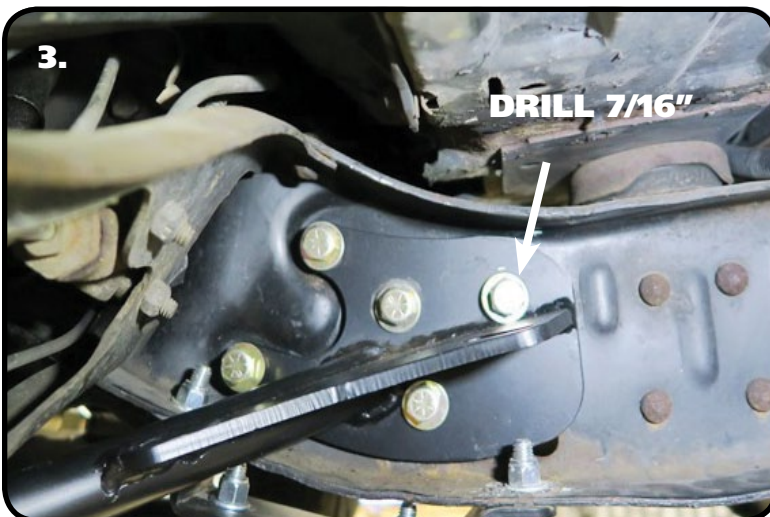


1. **Image 1** shows the Frame brace installed. It locates off the bumper & steering box bolts on the drivers side. The passenger side locates off the bumper bolts only. It does require some drilling with a 7/16" drill bit. The rear mounts go up against the crossmember and will need to be drilled too. The area circled in **Image 1** is where the braces contact the crossmember.



2. Start by removing the (2) bumper bolts and (2) steering box bolts on the driver side.

**DO NOT TIGHTEN ANY HARDWARE UNTIL ALL HARDWARE IS INSTALLED!!**



3. Bolt the Driver Side Bracket in place using the (2) bumper bracket holes and (2) steering box holes. Use a 7/16" Flat Washer & 7/16"-14 x 1 1/4" Bolt supplied with the kit in each hole. Make sure the other end of the bracket is sitting flat against the crossmember. Drill the remaining hole that is in the Cross Bar Mount. Install a 7/16" Flat Washer on a 7/16"-14 x 1 1/4" Bolt and insert it into the drilled hole. Install a 7/16" Flat Washer and 7/16"-14 Nylok Nut on the threads sticking through the frame. **DO NOT TIGHTEN THE HARDWARE.**

3

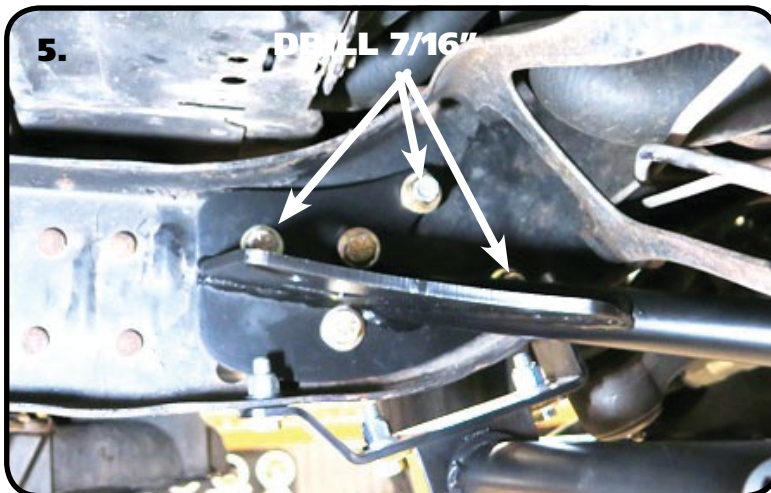




### Frame Bracket Installation



4. Remove the bumper bracket bolts from the Passenger side.



5. Bolt the Passenger Mount in place using the (2) bumper bracket bolts. Use a 7/16" Flat Washer & 7/16"-14 x 1 1/4" Bolt supplied with the kit in each hole. Make sure the rear 2 hole mount is sitting flat against the crossmember before tightening. Drill the remaining 3 holes with a 7/16" drill bit. Install a 7/16" Flat Washer on (3) 7/16"-14 x 1 1/2" Bolts and insert them into the drilled holes. Install a 7/16" Flat Washer and 7/16"-14 Nylok Nut on the threads of each bolt sticking through the frame. **DO NOT TIGHTEN THE HARDWARE.**



6. Use the Bracket as a template to drill the (4) holes in the crossmember with a 7/16" Drill Bit. Install a 7/16" Flat Washer on each of (4) 7/16"-14 x 1 1/4" bolts and insert them through the bracket and crossmember. Reach through the opening by the lower control arm and insert a 7/16" Flat Washer and 7/16" Nylok Nut on the threads of each bolt. Torque all hardware to 50 ftlbs.