

Installation Instructions

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Anti-Roll-Kit # 35140.312

2013+ Ford Focus ST, 2.0L 4 cyl. Turbo

Kit Contents	Description	Part Number	Qty
	Rear Bar	35140.320R	1
	Anti-Roll Hardware Kit	35140.312HK	1
	Front Bushing	ES9.5161.01	1
	Information Kit	EPAK	1
	Instructions	35140.312INST	1

NOTES: Read All Instructions Before Beginning Installation

- Only qualified mechanics experienced in the installation and removal of suspension components should perform this installation.
- Use of a hoist and screw jack is highly recommended and will substantially reduce installation time.
- Never work on or under a vehicle unless it is properly supported.
- Tire Rotation: In order to increase the life of your tires, it is recommended to rotate your tires every 3,000 miles.

FACTORY REAR BAR REMOVAL

1. Begin by raising the vehicle and support it with the proper safety equipment. **Note: Never work on or under a vehicle that is not supported by the proper safety equipment.**



Photo 1

2. Loosen and remove the nuts that secure the end links to the ends of the OE anti roll bar. (See Photo 1)

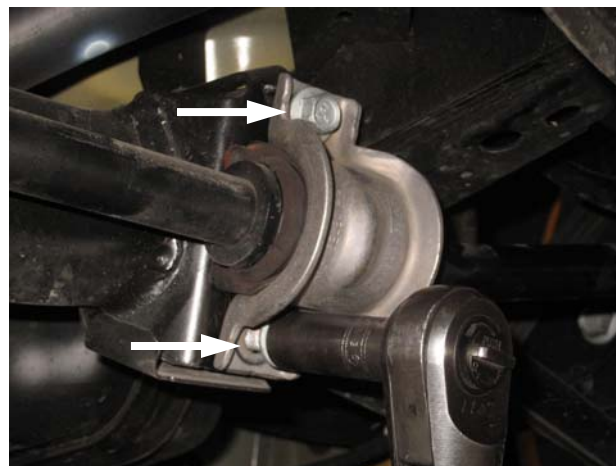


Photo 2

3. Loosen and remove the bolts that secure the OE anti roll bar to the subframe, then, remove the bar from the vehicle. (See Photo 2) **Note: Be sure to note the orientation of the OE bar as the Eibach bar will be installed in the same orientation.**

EIBACH REAR BAR INSTALLATION

1. Apply some poly lubricant to the inside of the supplied Eibach rear bushings, then, install them onto the Eibach anti roll bar.



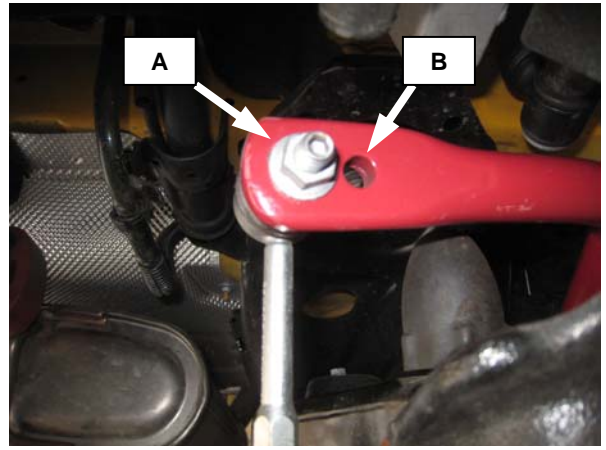
Photo 3

2. Install the bar into the vehicle and secure it to the subframe with the provided brackets using the OE hardware. **Note: Do not tighten at this time. (See Photo 3)**



Photo 4

3. Secure the OE end links to the ends of the bar using the OE hardware. **(See Photo 4)**
4. Double check to make sure everything is properly positioned, then, tighten all hardware.
5. After road testing, double check all hardware to make sure everything is properly tightened.



Tuning The Rear Bar.

- a) Softest setting.
 - Reduces over-steer
 - Use in rain or on slick roads.
 - Use on rough or bumpy tracks.
 - Increases comfort.
- b) Firmest setting.
 - Reduces under-steer
 - Use on dry roads and tracks.
 - Use on smooth roads and tracks.
 - Do not use on wet or slick roads.