

Steeda S197 Mustang Sport Rear Sway Bar Installation Instructions

Part # 555-1020, 555-1052 & 555-1057



1. To facilitate the installation of the Steeda Sport Rear Swaybar, it is necessary to raise the entire vehicle to access the rear suspension. If a car lift is not available mount the car on jack stands.

2. Remove the two (2) bolts that attach the end links to the frame rail. Pull the factory end links from the mount and discard the nuts.

3. Remove the bolts that mount the factory bushing clamps and swaybar to the axle assembly. The factory bushing clamps will be re-used. It may be helpful to have a second set of hands to hold the bar while removing these last four (4) bolts. Remove the factory swaybar.

4. Slide the two provided bushings (part # 50xx) over the tips of the swaybar and locate them in the same location as on the old bar, approximately 37 $\frac{1}{4}$ " apart. Make sure to grease them with the provided grease. **Pic 1 & 2**

5. Place the last two included bushings (part # 53xx) in the original location, on the ends of the swaybar.

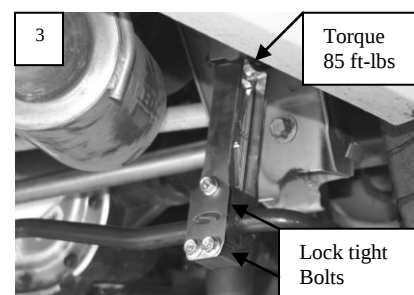
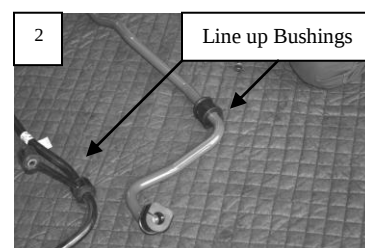
6. Grease the upper bushing of the Billet swaybar end link and install it into the chassis bracket, so that the Steeda logo will face towards the rear of the vehicle (18-lb-ft). Insert the factory bolts and torque to 85 lb-ft using the provided flange nuts.

7. Using the included clamps to bolt up the two ends of the bar to the axle housing, torque to 52 lb-ft.

8. Finally rotate the swaybar so the center bushings go into the new Billet endlinks. Install the Steeda logo caps with the provided flanged head bolts. It's highly recommended you use some lock-tight on the threads of the bolts.

Figure 3

9. Once complete, the sway bar should look like **Figure 4**. Double check all fasteners and bolts.



*Thank you for choosing **STEEDA**. Any questions and/or comments on these instructions
Please contact us at (954) 960-0774 or e-mail us at gofast@steeda.com*