



891100 – COBB Sound Symposer Delete
2013-2014 Ford Focus ST



Congratulations on your purchase of the COBB Sound Symposer Delete Plate for your 2013-2014 Ford Focus ST. The following instructions will assist you through your installation process. Please read them first **BEFORE** beginning the install and familiarize yourself with the steps and tools needed. If you feel that you cannot properly perform this installation, we **HIGHLY** recommend you take the vehicle to a qualified and experienced automotive technician

Part List

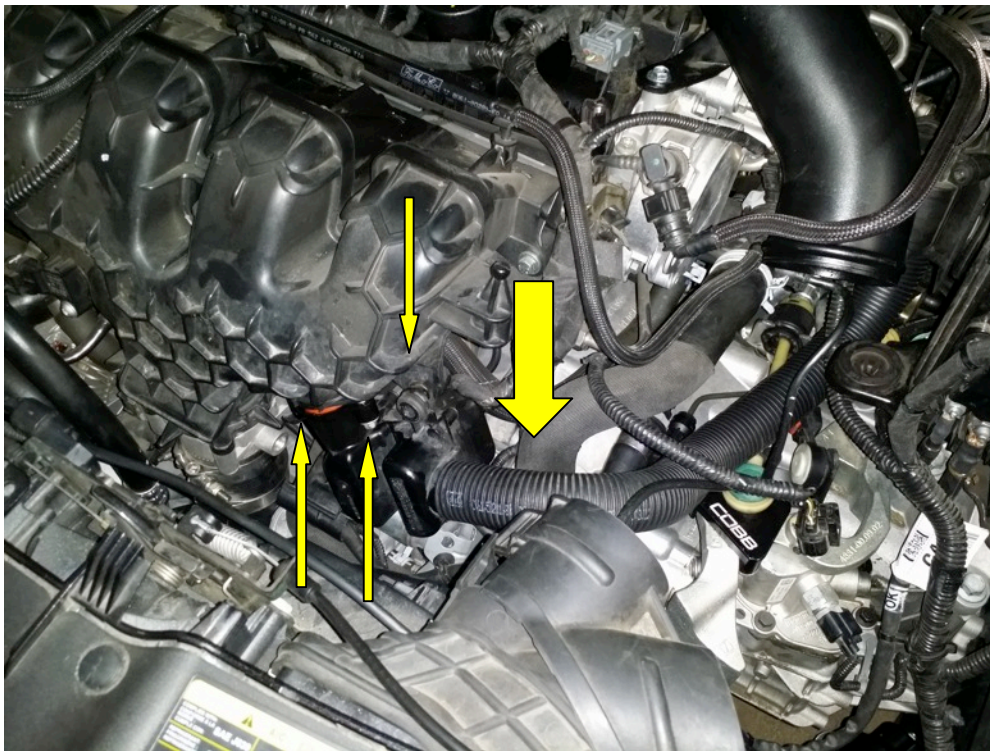
- COBB Sound Symposer Delete Plate
- 1/8" NPT Plug
- 1/8" NPT Elbow
- COBB Stickers
- Zip Tie
- Allen Key

Tools Needed

- Ratchet
- 10mm Deep Socket
- 10mm Box Wrench
- 10mm Ratcheting Wrench (recommended)
- T-20 Torx Bit

Removal of Factory Sound Symposer

1. The factory sound symposer from Ford can be a bit much, especially once you've upgraded your intake to an aftermarket one like the COBB Tuning Focus ST Intake System. To remedy this, we've gone ahead and created a physical block off plate to allow the complete or partial removal of the symposer system from your vehicle
2. To start off, remove the engine cover to allow from more room to work with. It just pulls away, no tools required.
3. Now, just pull the sound symposer tube off of the intake manifold. It also just pulls away on both ends.



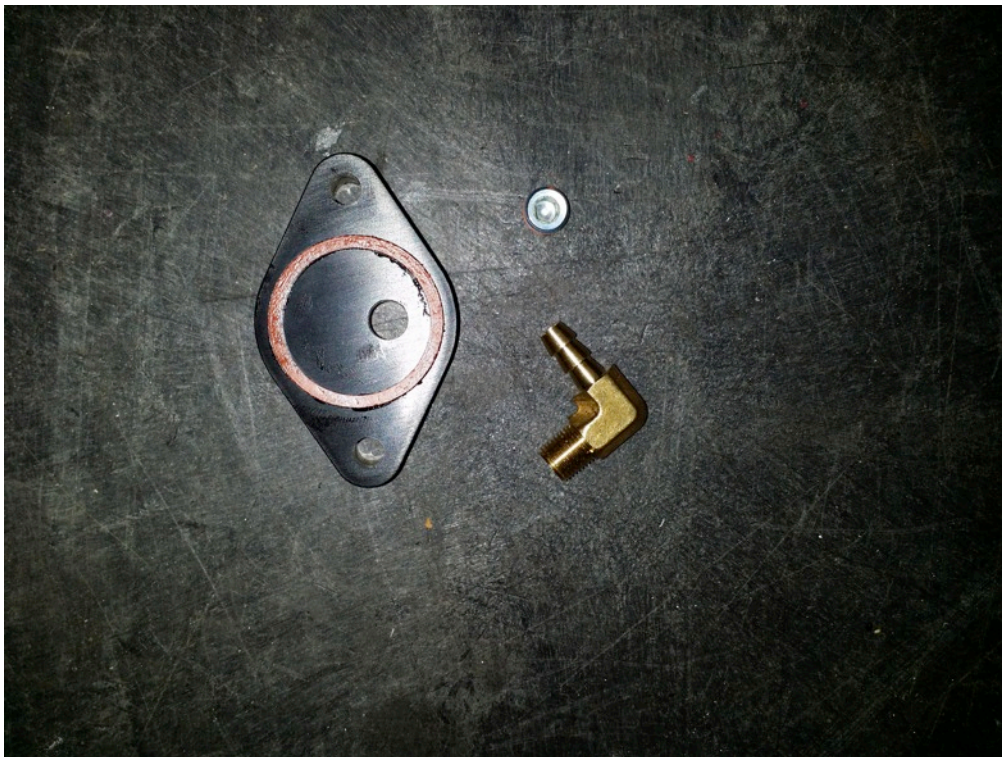
4. Now, using a 10mm socket or wrench, remove the three 10mm bolts that secure the sound symposer to the intake manifold. There is one bolt facing outward and the other two are facing downward. With them removed, remove the symposer out of the car and set it aside.

5. If you choose to, this is where you would remove the sound symposer valve and the rest of the tubing out of the engine bay. It is not necessary to remove this hardware but it serves little purpose now that the attachment to the intake manifold is gone. To do so, remove the battery cover to allow some more room. Use a T-20 Torx bit to remove the valve that is attached to the passenger side of the battery box. Unhook the harness and zip-tie it out of the way. Finally, remove the remaining tubing that makes it way to the firewall.



Installing COBB Sound Symposer Plate

1. Since everyone has different needs, COBB has provided every Symposer Delete Plate with two options, a plug and a boost port. If your vehicle setup could make good use of an accurate boost source off of the intake manifold, install the 90 degree brass elbow and connect it your gauge or other necessary hardware. If you don't require a boost source, simple install the plug that came with your kit using the supplied Allen key.
2. Remove the o-ring in the factory symposer and install it into the COBB plate.



3. Using the factory hardware and a 10mm wrench, install the COBB plate back onto the intake manifold. If you're using the 90 degree brass fitting, make sure you've run your hose to its destination. If not, then this would result in a boost leak that could cause issues.
4. That's it! Now just button everything back up that you've removed and you're good to go. Enjoy!