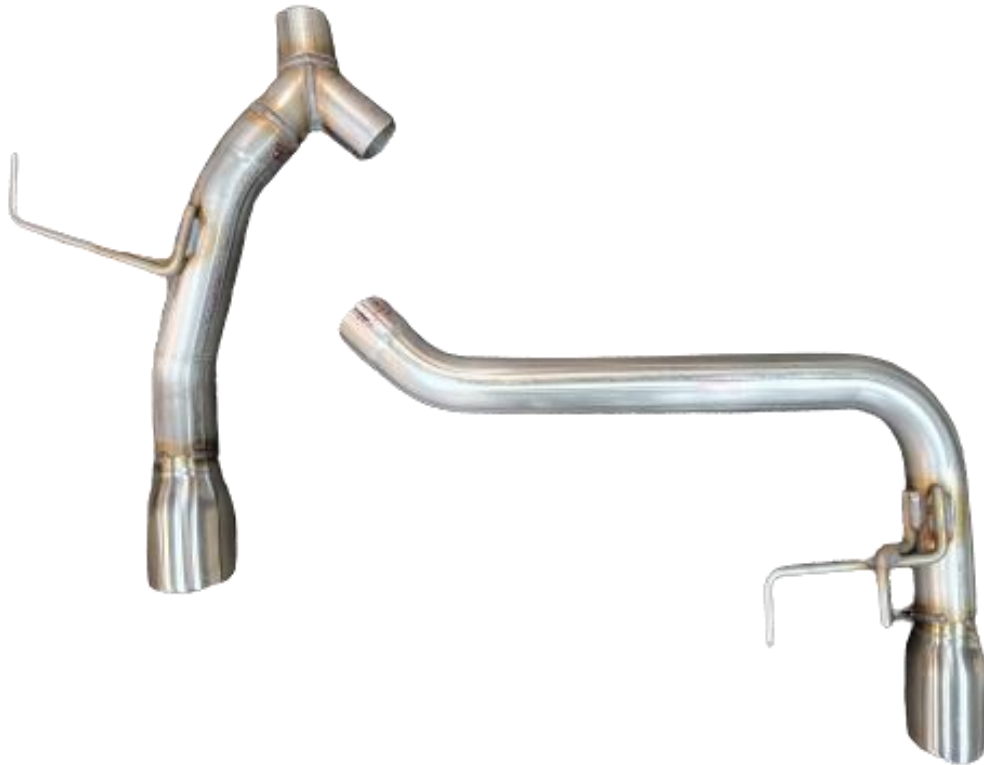


90R238 - King of the Hill Dual tip Axle-back

Part No. 90R238



Warranty Information

IMPORTANT – The warranty on this product is VOID if the product is not properly installed, or has been modified or altered in any way. If you believe that modification will be required to fit an MRT Exhaust System on your vehicle, **please contact** MRT for assistance **BEFORE** making any modifications to the system.

**Tools needed –
15mm Socket Wrench**

**Included Hardware-
1x 2 ½" Exhaust Clamp**



Figure 1 – Stock Bronco Muffler

Removing the factory muffler:

Step #1 - Loosen the original manufacturer exhaust clamp that connects the factory over axle exhaust tubing to the stock suitcase muffler.

Step #2 – Remove exhaust section from the exhaust isolators and remove the factory muffler completely. Hold onto the original exhaust clamp as it will be used to install your new MRT turndown axle back.

INSTALLATION - MRT King of the Hill Dual tip Axle-back:

Step #1 – Making sure the original exhaust clamp is attached to the remaining factory over axle tubing. Connect the open end of the combination Y-Pipe and driver side tailpipe tubing to the outlet of the original factory exhaust system. Verify alignment of the exhaust hanger and driver side rubber isolator.



Figure 2 – Circled – Factory Rubber Isolator Locations - **The passenger side isolator location on the 2.3L and 2.7L may vary but MRT has designed our systems with that in mind. The Passenger side hanger has two points to fit both passenger side factory isolator points with ease. **

Step #2 – Once the combination Y-Pipe and driver side tailpipe have been installed you are now able to slide on the passenger side tailpipe onto the remaining Y-Pipe connection. Make sure the provided hanger is placed on the passenger side exhaust inlet before installing. Place the passenger side hanger into the factory rubber isolator. We have designed our system to fit both the 2.3L and 2.7L. The hanger furthest away from the tip is for the 2.3L and the hanger closest to the tip is the 2.7L hanger. Make sure you have placed the supplied exhaust clamp on one of the two sides of the pipe so the system can be clamped down.



Figure 3 -Passenger Side Exhaust Tip with Hangers for the 2.3L and 2.7L

Step #3 – Once alignment has been confirmed, tighten down both exhaust clamp points. You are now ready to test drive your new King of the Hill Dual tip Axle-back. During your first test drive a heat cycle will begin causing the expansion and contraction of your new Axle-back system. It is advised to retighten the exhaust clamps after 30 miles of driving to ensure proper fitment.

