

## 13-18 Focus ST EcoFlow Axle-Back Exhaust

Part # 91J101

### Tools Needed

- Hack Saw or Saw All
- Pliers
- Measuring Tape
- 9/16 inch socket
- 15mm Socket
- Ratchet
- Marker



### Materials Included

*STOP – Verify that all of the following components are included in kit before beginning installation:*

- (1) hanger block
- (1) Inlet Tube
- (1) Tuning Tube
- (1) 2.5" Guillotine Exhaust Clamp
- (1) 2.5" Band Clamp

### Warranty Information

**IMPORTANT** – The warranty on this product is VOID if the product is not properly installed, or has been modified or altered in any way. If you believe that modification will be required to fit an MRT Exhaust System on your vehicle, **please contact** MRT for assistance **BEFORE** making any modifications to the system.

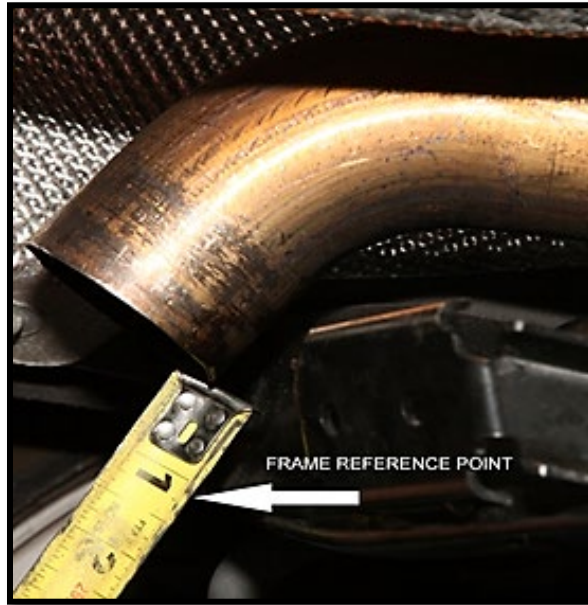
### Instructions



**FIGURE 1**

**STEP 1:** Cut the stock muffler approx 1 inch from the muffler case (Figure 1).

**STEP 2:** Remove factory muffler for access to second cut point



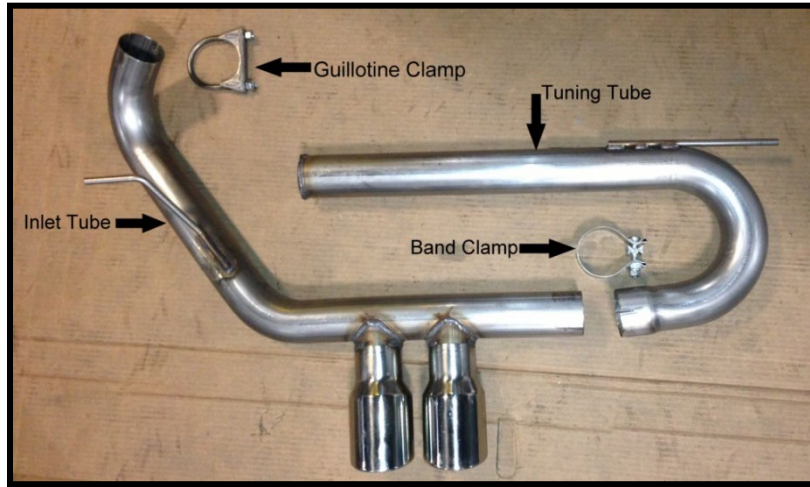
**FIGURE 2**

**STEP 3:** Measure and mark 1 inch from chassis support cross beam, mark line (Figure 2)



**FIGURE 3**

**STEP 4:** Ensure the cut line will leave 2 inches of straight tubing (Figure 3).



**FIGURE 4**

**STEP 5:** Slide band clamp onto the tuning tube (Figure 4).

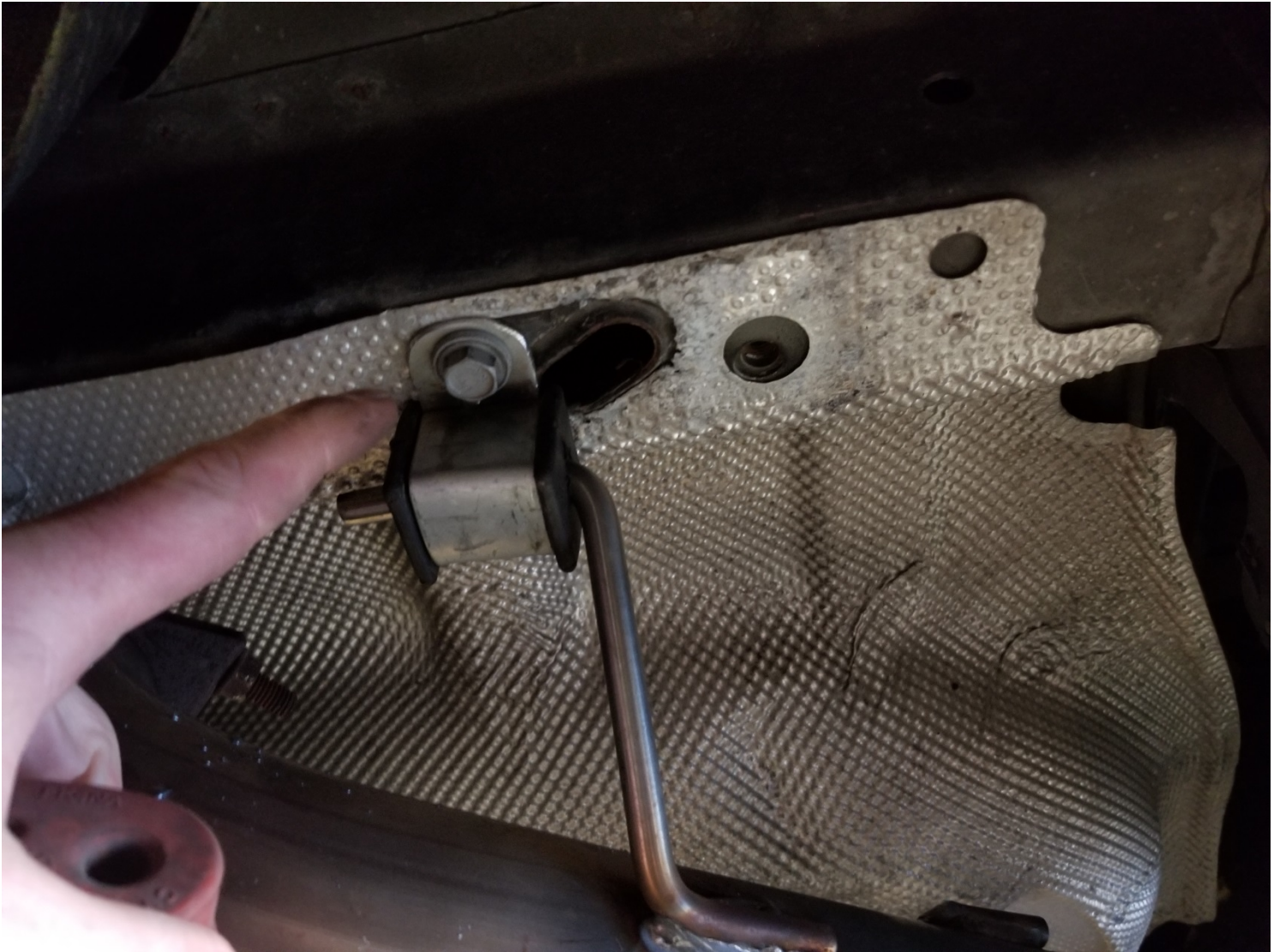
**STEP 6:** Join both sections together and slightly tighten clamp. (Fully tighten later once tips are in desired location.)

**STEP 7:** Install system onto factory tubing and insert hangars into rubber insulators.



Figure 5

**STEP 8:** Remove the drivers side exhaust hanger (figure 5)



**Figure 6**

**Step 9:** Install drivers side isolator to rear frame rail by re-using the forward factory hanger hole. (Figure 6)

**STEP 8:** Place guillotine clamp on MRT and factory tubing connection point; tighten slightly.

**STEP 9:** Align tips and tighten clamps.

**MRT appreciates your business; please feel free to contact us at any point with questions or concerns at 734-455-5807 or via email at [Sales@MRT-Direct.com](mailto:Sales@MRT-Direct.com)**