

2011-14 Ford F-150 3.5L EcoBoost Exhaust

Part No. (91K000)



Materials Included

Qty (1) – MRT EcoFlow Muffler

Qty (2) – Band Clamps (one 2 1/2 " clamp & one 3" clamp)

Tools Required

Safety Glasses

Ratchet w/ 15mm Socket

Cutting tool

Marker

Warranty Information

IMPORTANT – The warranty on this product is VOID if the product is not properly installed, or has been modified or altered in any way. If you believe that modification will be required to fit an MRT Exhaust System on your vehicle, **please contact** MRT for assistance **BEFORE** making any modifications to the system.

Torque Specifications

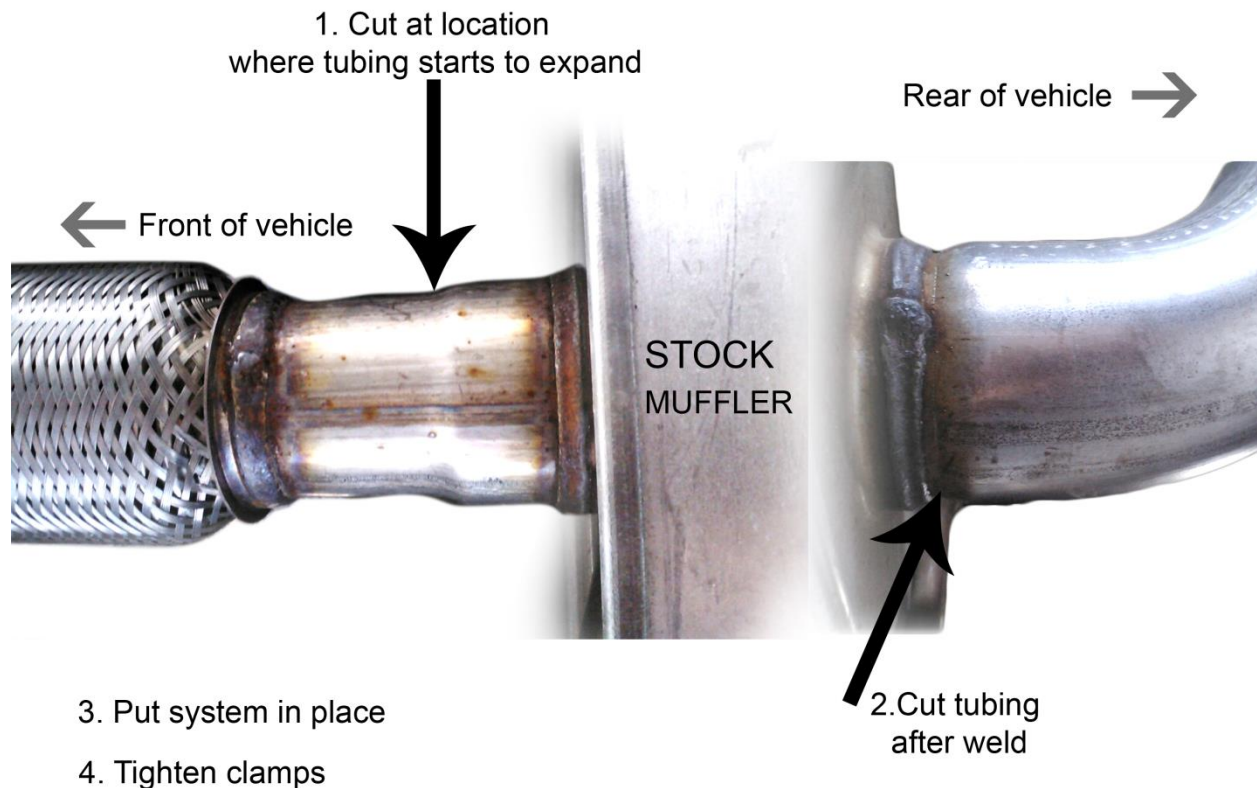
Band clamps - 30lb/ft-35lb/ft.

- Do not use impact on band clamps, overtightening can result in damaged clamp.

Instructions

STEP 1: Locate the flex joint before the factory muffler. Determine the location at which the tubing has been expanded leading into the muffler. Make a mark at the point the tubing begins to expand and make the initial cut there.

STEP 2: On the outlet side of the factory muffler, the cut is to be made just after the weld connecting the muffler to the outlet tubing.



STEP 3: Put system in place between the factory tubing.

STEP 4: Tighten band clamps down and ensure adequate clearance of surrounding components is available.

During vehicle operation heat cycles tubing will expand and contract, because of this we suggest checking all clamps re-tighten if necessary after 30 miles of driving vehicle.

MRT appreciates your business; please feel free to contact us at any point with questions or concerns at 734-455-5807 or via email at Sales@MRT-Direct.com