

## 2017+ Raptor Muffler

### Replacement

Part No. 91K103

#### Materials Included

- Qty (1) – Muffler Pair
- Qty (1) – Over-Axle Pipe Pair
- Qty (4) – 3inch Clamps

#### Required Tools

- 15mm Socket
- 10mm Socket



#### Warranty Information

**IMPORTANT** – The warranty on this product is VOID if the product is not properly installed, or has been modified or altered in any way. If you believe that modification will be required to fit an MRT Exhaust System on your vehicle, please contact MRT for assistance BEFORE making any modifications to the system.

## Instructions

FIGURE 1



**Step 1: Loosen Factory clamps on tailpipes  
(Figure 1.)**

**Step 2: Remove hangers under bumper using 10mm socket**

**Step 3: Remove over-axle pipes**

**Step 4: Loosen clamps on front of muffler using 15mm socket**

**Step 5: Remove factory muffler**



**Step 6: Replace with MRT Mufflers using factory clamps**

**(Note: leave all clamps loose until system fits properly)**

**Step 7: Put clamps on back side of MRT muffler**

**Step 8: Slide MRT Over-Axle pipes into MRT muffler**

**Step 9: Put clamps on over-axle pipes and slide tailpipes into place**

**Step 10: Put on hangers under bumper**

**Step 11: Tighten clamps**

MRT appreciates your business; please feel free to contact us at any point with questions or concerns at 734-455-5807 or via email at [Sales@MRT-Direct.com](mailto:Sales@MRT-Direct.com)