



1997-03 Ford F-150/Expedition/Lightning 4.6L/5.4L

Shorty Headers

Part # 3515,35150,3516,35160,3518,35180



Special Tools

Required:

- No special tools required

Install Time:

Approximately
2 Hours

Difficulty:

3 out of 5

Follow these instructions carefully to ensure correct fitment and operation.

NOTE!!! WILL NOT FIT F-250 OR SUPER DUTY!!!

STEP 1

- Disconnect the negative battery terminal. Remove the front fender liners/splash guards. These are secured by push pin type fasteners.

STEP 2

- Disconnect the EGR fitting from the driver side manifold where applicable. **NOTE!!! On 4x4 Models- Set the parking brake first! Then unbolt the front drive shaft from the front differential where it connects near the driver side exhaust collector.**
- Disconnect any oxygen sensors that attach the stock exhaust manifolds.

STEP 3

- Remove the nuts that attach the mid pipe to the factory exhaust manifolds. Unbolt and remove the factory exhaust manifold and the gaskets.

STEP 4

- If necessary, transfer the EGR Fitting and oxygen sensors from the factory manifolds to the BBK Headers.

STEP 5

- Install the supplied collector studs onto the BBK Headers. Install the BBK Headers using the supplied gasket.

STEP 6

- Re-connect the mid pipes, and tighten the collector flanges using the supplied hardware. Plug in all the oxygen sensors.

STEP 7

- Re-connect and tighten the EGR Fitting if applicable. Re-connect drive shaft on 4x4 Model.

STEP 8

- Re-install fender liners/splash guards. Re-connect the negative battery terminal. **NOTE!!! To prevent exhaust leaks after installation, BBK recommends that you go back and re-tighten the header bolts after 100 miles and that you add them to your regular maintenance checklist.**

Revised 2/25/2013



Join our Facebook page
www.facebook.com/bbkperformance



Follow us on Twitter
[@bbkperformance](https://twitter.com/bbkperformance)



Check us out on Youtube
www.youtube.com/bbkperformance

WWW.BBKPERFORMANCE.COM

For any questions, email us:
tech@bbkperformance.com

installation instructions

1

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance Inc. accepts no responsibility for injuries or damage caused by or during the installation of this product.