



CB762 INSTALLATION INSTRUCTIONS

Tools required:

- 13mm, 15mm, 21mm Socket

Instructions:

1. Lift vehicle and support with jack stands under the rocker pinch welds.
2. Support the Rear Cradle with additional jacks in the areas circled as shown in **Image 1**.
It is recommended that you only replace the Braces in pairs and not all four Braces at the same time.
(This is **critical** because you will be removing the main supports that hold the Rear Cradle to the chassis)

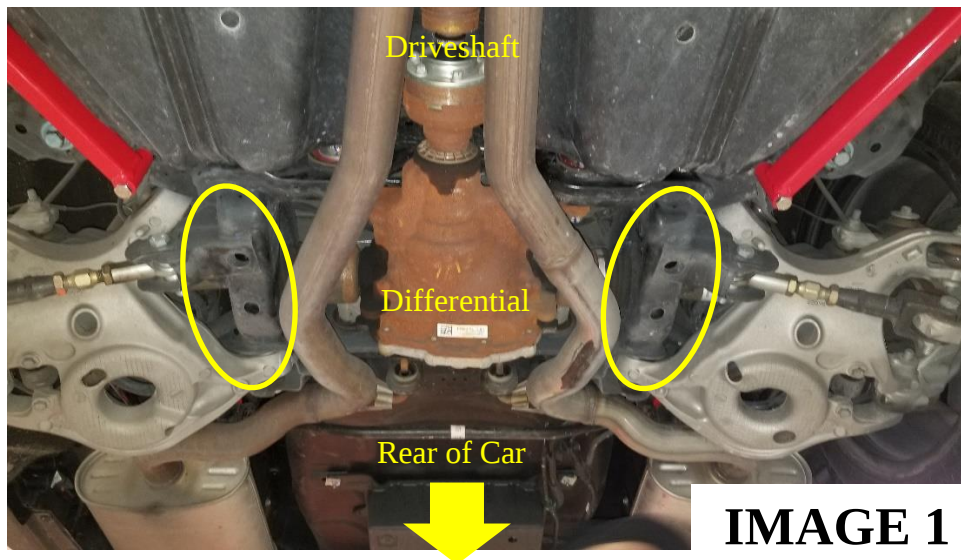


IMAGE 1

Front Chassis Brace:

3. Loosen the Front Cradle bolt with a 21mm socket shown in **Image 2**.
4. Remove the two Cradle Plate Bolts with a 13mm socket also shown in **Image 2** and allow the Cradle Plate to hang.

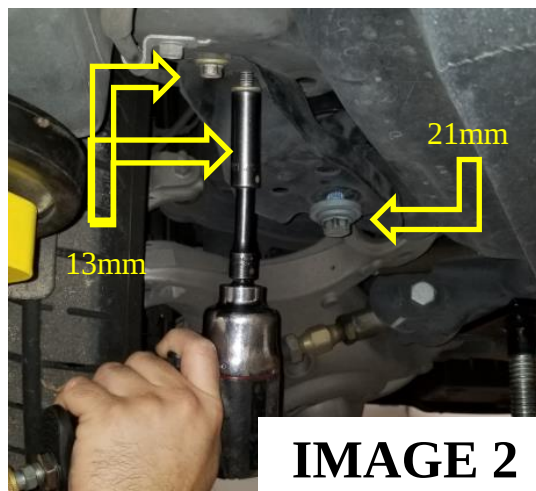


IMAGE 2

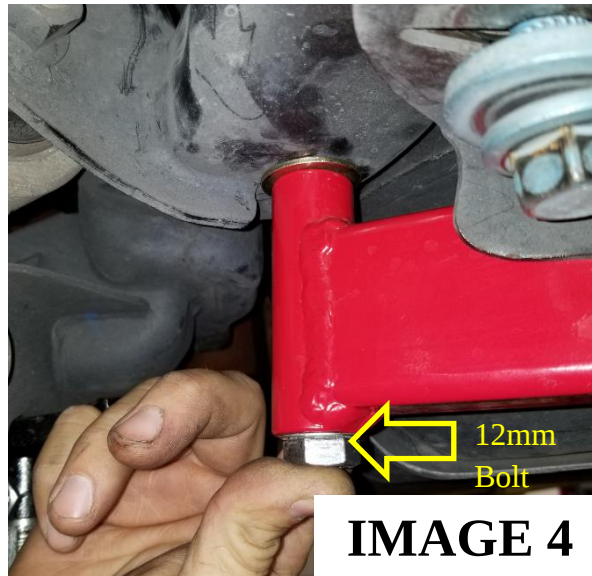
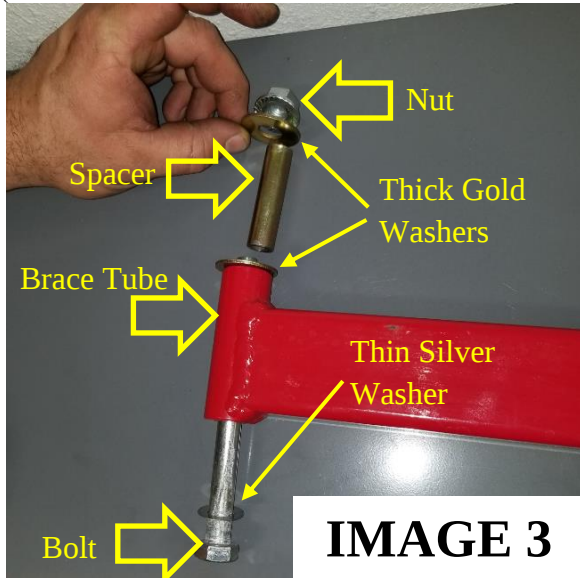
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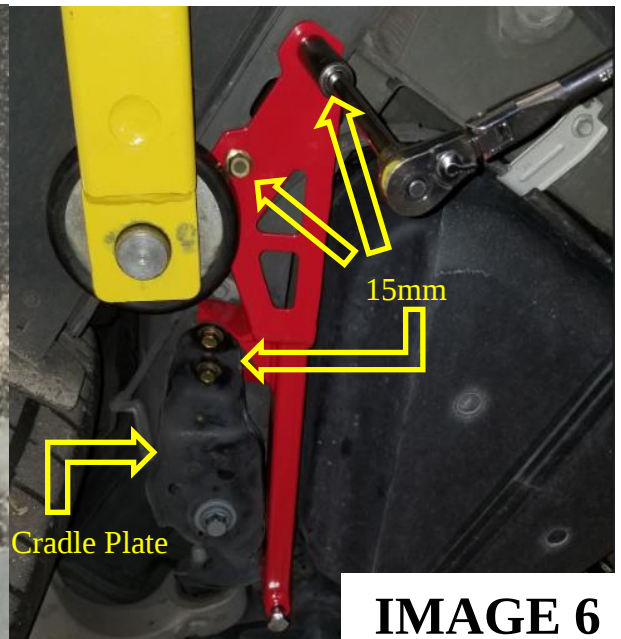
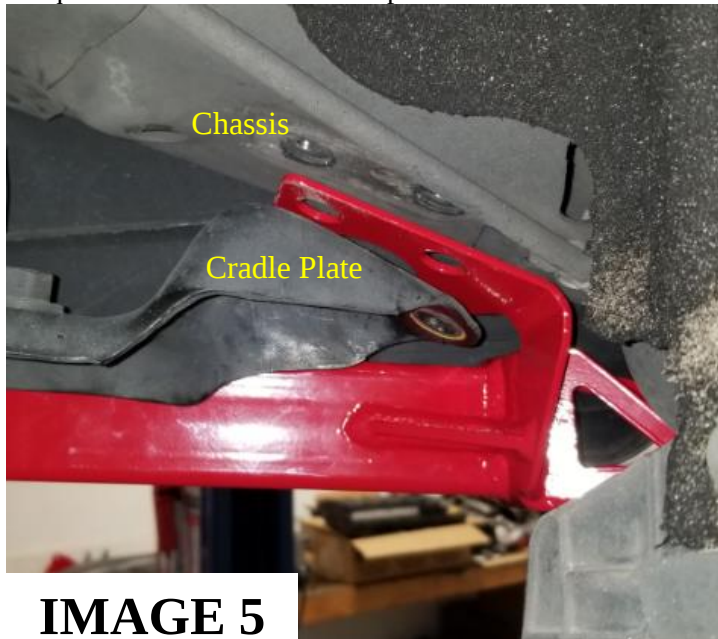


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5. Install the Chassis Brace by inserting the long 12mm bolt thru the rear of the Brace Tube. (From Bottom-Up, the components order is; Bolt, Thin Silver Washer, Brace Tube, A Thick Gold Washer, the Spacer going through the Crossmember, another thick Gold Washer on top of the Crossmember and then the Nut, shown in order as in **Image 3**) Then insert the bolt assembly and screw the nut on top of the Cradle Frame as shown in **Image 4**. (DON'T NOT TIGHTEN ANY BOLTS UNTIL ALL BOLTS HAVE STARTED TO BE THREADED)



6. Position the Chassis Brace with the Cradle Plate over top of it as shown in **Image 5**.
7. Insert the remaining four 10mm bolts provided; two through the Cradle Plate and two into the Chassis as shown in **Image 6**.
8. Torque all Front Brace bolts to spec as stated at the end of the instructions.



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Rear Chassis Brace:

9. Remove Front Cradle bolt with a 21mm socket shown in **Image 7**.
10. Remove the Rear Sway Saddle bolts with a 13mm socket as in **Image 8**.

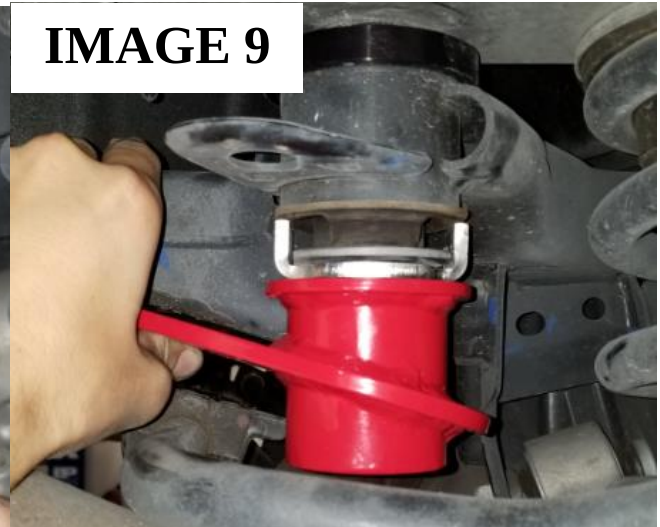


IMAGE 6



IMAGE 7

11. **If you are using stock bushings:** use the provided Stainless Steel spacer and place it in between the Rear Chassis Brace and the stock bushing as shown in **Image 8**.
12. **If you are using BMR-CB005 (Cradle Lock out Kit):** Re-use the Cradle Lock out Saddle Spacer as shown in **Image 9**.



13. Use the bolts provided and using a 15mm socket, replace the Rear Sway Bar Mounting Saddle as shown in **Image 10**.
14. Torque all Rear Brace bolts to spec as stated at the end of the instructions.

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IMAGE 10



Bolt Torque Spec

15mm headed bolts (Front Cradle Chassis Brace/ Rear Sway Bar Saddle) = 40 lbft

19mm headed bolt (Front Cradle Chassis Brace) = 80 lbft

21mm Cradle bolts (Main Cradle to Chassis) = 129 lbft

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