

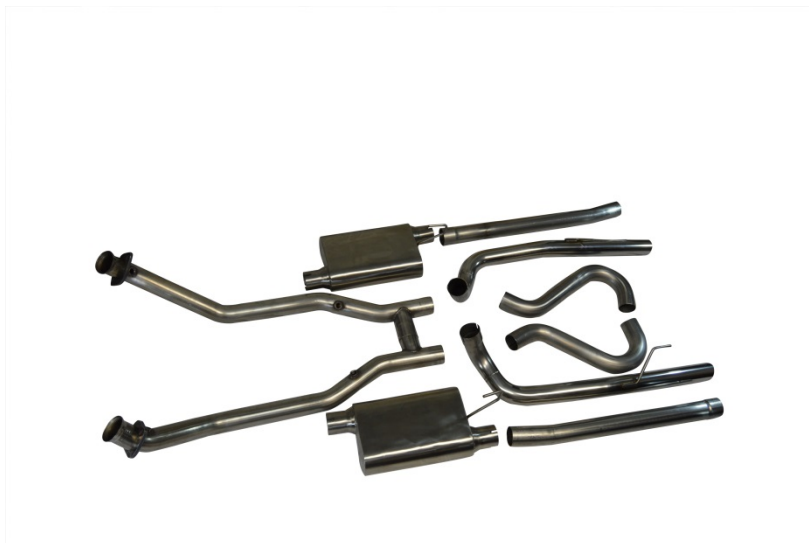
1979-1993 Mustang Cat-Back with H-Pipe

Part No. 93D200,93D201,93D203,93D204

Materials Included

STOP – Verify that all of the following components are included in kit before beginning installation:

- A. Qty (1) H-Pipe (Catted or non-catted)
- B. Qty (2) Mid Pipes
- C. Qty (2) Mufflers
- D. Qty (2) Over-Axle Pipes
- E. Qty (2) Tail Pipes
- F. Qty (8) 2 ½ inch band clamps (Or 10 for turn down tips)
- G. Qty (4) Hanger Isolator Blocks
- H. Qty (6) ¼-14x ¾ inch long Self Tapping Screws



Required Tools

- 15mm Socket
- Drill with 10mm nut driver

Step 1. Remove factory exhaust

Step 2. Install Passenger side rear frame rail Hanger Isolator Blocks end of isolator at 5" forward of rear bumper bracket.
See figure 1

(Figure 1)



Install driverside Isolator on Frame Rail 2 ¾ inch forward of frame rail end. See Fig 2

(Figure 2)



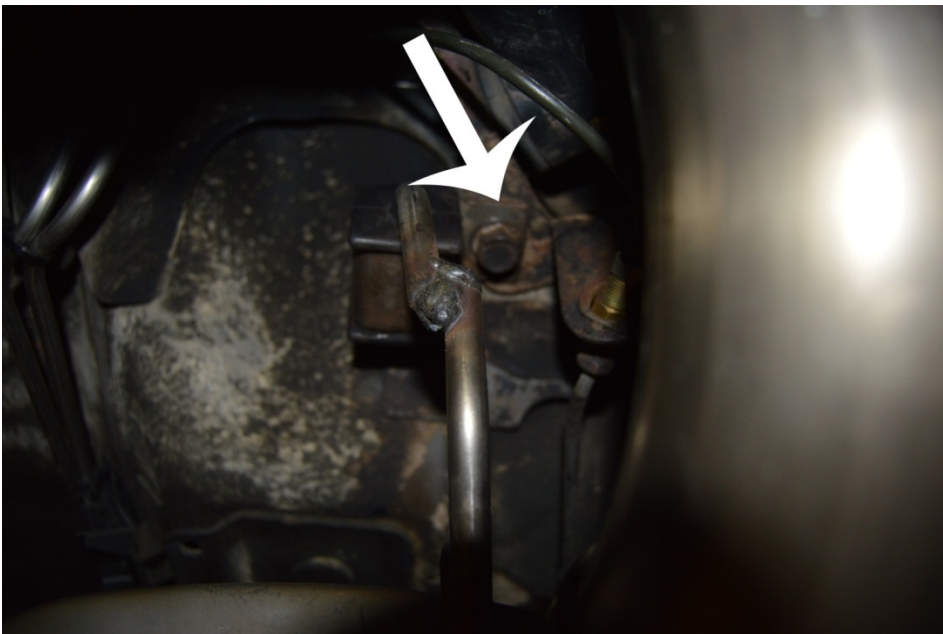
Install two supplied screws

(Figure 3)



Drivers side hanger location above over axle tube on upper control arm structure.

(Figure 4)



Install passenger hanger isolator Located above over axle tube on upper control arm structure and brake line mount.

Step 3. Loosly attached driver side and passenger side h-pipe to manifold with supplied nuts and bolts. See fig. 5.
(Figure 5)



Step 4. Slide mid-pipes onto h-pipe with clamps (Don't tighten clamps until everything's together) See Figure 6
(Figure 6)



Step 5. Slide mufflers onto mid pipe with hanger in isolator. (With Clamps but do not tighten) See fig. 7
(Figure 7)



Step 6. Slide over axle tubes into mufflers. See figure 8
(Figure 8)



Step 7. Slide Tailpipes onto over-axle while fitting hanger into isolator (May have to remove isolator and install it with the tailpipe) See fig. 8 and 9

(Figure 9)



(Figure 10)



Step 8. Tighten all clamps

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