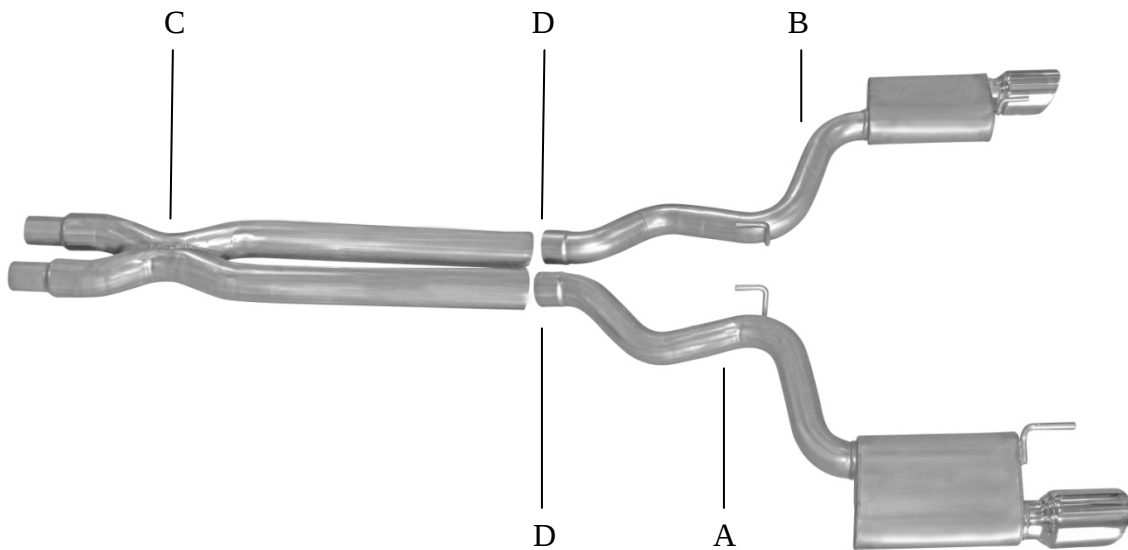




Installation Instructions

Dual Rear Exhaust w/ X-Pipe
Ford Mustang GT Fast Back, 5.0L

Part # 619013



	PART	QUANTITY	DESCRIPTION
A	999700825S	1	Driver side muffler assembly with 4.5" intercooled tip
B	999700826S	1	Passenger side muffler assembly with 4.5" intercooled tip
C	999700827S	1	3" X-Pipe
D	New	2	3" Clamp

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #619013

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



1. To remove your stock exhaust, unbolt it from the clamps located just after the manifolds then remove the whole exhaust system



4. Now do the same procedure for the driver side. Use clamp # D to secure to the muffler.



2. Install your Gibson x-pipe using the stock clamps



5. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.



3. Now install the passenger side muffler assembly #B by sliding the metal hangers into the rubber grommets. Then do the same for the driver side muffler assembly #A. Use clamp #D to secure together.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**