

PART #3334

87-93 STALKER FRONT BUMPER

Notice: Prefit Before Painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install.

Painted or Altered Parts are Non-Refundable

The front bumper installs in the factory locations. After removing the factory bumper, install the upper half of the bumper to each fender using the (3) 1/4" - 20 x 1" bolts, (3) 1/4" - 20 nuts, and (6) 1/4" - 20 washers on each side. The lower half retains the factory stud plate. There are (2) L braces, one on each side of the latch. Install this section using the (2) 1/4" - 20 x 1" bolts, (2) 1/4" - 20 nuts, and (4) 1/4" - 20 washers. You will get most of your adjustment from these (2) L braces. For extra support, we have supplied (2) braces and the remaining hardware that installs from the bottom of the bumper to an existing hole in the fog light brace.

PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY, especially on all the edges and hard to reach areas. Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.



PART #3334		
8	HEX CAP BOLT	10947-01380
4	HEX CAP BOLT	13003
24	WASHERS	33004
12	HEX NUTS	36102
2	BRACES	002
1	RUNNING HORSE	SDC9ZZ8213A
1	NUT	FAS37810