

PART #4331, 4332, 4335

87-93 GROUND EFFECTS INSTRUCTIONS

Notice: Prefit Before Painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install.

Painted or Altered Parts are Non-Refundable

**4331L & 4331R
4332L & 4332R**

Pre-fit side skirts. Drill a 1/8" hole through the holes in the side spats where it meets in each fender well. Then install the provided phillips screws. Once the parts have been painted, the 2-sided tape can be applied. The surface temperature where the 2-sided tape is contacting must be a minimum of 70° F. Allow 2-sided tape to dry 24 hrs before driving.

**4335LA & 4335RH
4335LB & 4335RB**

Pre-fit side skirts. Drill a 1/8" hole through the holes in the side skirts where it meets in each fender well and in lower door jamb. Then install the provided phillips screws. Once the parts have been painted, the 2-sided tape can be applied. The surface temperature where the 2-sided tape is contacting must be a minimum of 70° F. Allow 2-sided tape to dry 24 hrs before driving.

PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY, especially on all the edges and hard to reach areas. Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up.

Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

PART #4335		
QTY	DESCRIPTION	HARDWARE #
1 ROLL	2-SIDED TAPE	VHB145
18	PHILLIPS SCREWS	32144

PART #4331 & 4332		
QTY	DESCRIPTION	HARDWARE #
1 ROLL	2-SIDED TAPE	VHB50
4	PHILLIPS SCREWS	32144

