

PART #3339, #3340 & #4341L & #4341R 94-98 STALKER™ BODY KIT INSTRUCTIONS

Notice: Prefit Before Painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install. Painted or Altered Parts are Non-Refundable

Part #3339 - Stalker Front Bumper

The front bumper fascia installs in the factory locations. Your factory bumper has threaded stud plates riveted on the inside edge of the bumper where it bolts to the fender. The rivets must be drilled out to remove the threaded stud plate. Install the mounting bracket to the Stalker bumper with the provided aluminum rivets.

For extra support, we have supplied 2 braces that are installed on the bottom of the bumper and to the existing radiator support holes as shown in **Fig. A**. Use the supplied bolts, nuts, washers and retainers to attach the braces.

Part #3340 - Stalker Rear Bumper

The rear bumper fascia installs in all the factory locations. Do not bolt into place yet. The fascia will have to be removed and replaced several times to fit exhaust tips. The rear bumper fascia installs in the factory locations. After removing your factory bumper, remove the metal mounting brackets from each side of the factory bumper. Install the mounting bracket to the Stalker bumper with the provided aluminum rivets. The Stalker rear bumper has a 3/4" bottom ledge. This ledge is the main support of the lower bumper. It's held in place by a matching ledge on the gas tank of the car, as shown in **Fig. B**. After the bumper has been painted, place a 1/4" bead of black silicone on the gas tank ledge before installing and wait 24 hours before driving.

Part #4341 - Stalker Side Skirts

Pre-fit side skirts. While in place, re-install factory screws inside each inner fender well. Drill a 1/8" hole through the remaining holes in the side skirts where it meets in each fender well and in the lower door jamb. Then install the provided Phillips screws. With the side skirt in place, hold the door fillers in place and check all gaps. Once the parts have been painted, the 2-sided tape can be applied. The surface temperature where the 2-sided tape is contacting must be a minimum of 70° F. Allow 2-sided tape to dry 24 hours before driving.

Hardware list is on the reverse side.

Fig. A



Fig. B



INSTALLING EXHAUST TIPS

Cut 5-1/4" off the end of the exhaust pipe. Measure from the top of the exhaust pipe as shown in **Fig. C**. Slide the provided chrome exhaust tip into the exhaust pipe. Repeat procedure for other side.

Remove bolt from top of exhaust hanger. With the provided bolt and spacer, install as shown in **Fig. D**. Rotate hanger to raise exhaust pipe until the top of the pipe is about 1-7/8" away from bottom of steel reinforcement and tighten bolt.

The Stalker™ Rear Bumper has a 3/4" bottom ledge. This ledge is the main support of the lower bumper. It's held in place by a matching ledge on the gas tank of the car. Place the bumper ledge on top of the gas tank ledge when installing the Stalker™ Bumper. When the bumper is installed permanently, place a 1/4" bead of black silicone on the gas tank ledge before installing and wait 24 hours before driving.

Fit rear fascia and temporarily bolt into place. Slide exhaust tips in and out until proper alignment is achieved. **Exhaust tip must be centered 1/4 past the outer edge of the opening. Failure to do so may cause damage to the bumper.** Rotate hangers clockwise or counter clockwise until proper alignment is achieved. Tac weld bent over tab on hanger to car frame so it will not move.

Remove rear fascia and tac weld exhaust tip.

Install rear fascia to ensure nothing moved. If exhaust tips moved, cut tac welds and repeat procedure from beginning. If they did not move, weld exhaust tips and hangers securely.

Fig. C

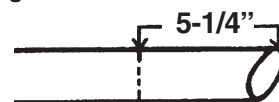
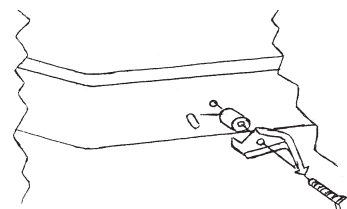


Fig. D



PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY, especially on all the edges and hard to reach areas. Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

PART #3339

QTY	DESCRIPTION	HARDWARE #
4	ALUMINUM RIVETS	0155970
4	HEX BOLTS	13003
6	WASHERS	33004
4	HEX NUTS	36102
2	BRACES	TEM-009
2	RETAINERS	WE2460

PART #3340

QTY	DESCRIPTION	HARDWARE #
6	ALUMINUM RIVETS	0155970
2	1.25MM X 8.8 BOLTS	91280A538
2	SPACERS	DAD-024

PART #4341

QTY	DESCRIPTION	HARDWARE #
10	FLATHEAD PHILLIPS SCREWS	32144
1	ROLL OF 2-SIDED TAPE	VHB 297