

PART #3362 & 3341

94-04 COBRA R FRONT BUMPER INSTRUCTIONS

Notice: Prefit before painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install.

Painted or Altered Parts are Non-Refundable

The front bumper fascia mounts in the factory locations. Your factory bumper has threaded stud plates riveted on the inside edge of the bumper where it bolts to the fender. The rivets have to be drilled out to remove the threaded stud plate. Install the mounting bracket to the Stalker Bumper with the provided aluminum rivets.

For extra support, we have supplied 2 braces that are installed on the bottom of the bumper and to the existing radiator support holes as shown in **Fig. A**. Use the supplied bolts, nuts, washers and retainers to attach the braces.

Fig. A.



PAINTING INSTRUCTIONS

VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix* to a red scuff pad* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY, especially on all the edges and hard to reach areas. Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter* (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer* with flex additive* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

* These items can be purchased at any auto body supply store.

OPTIONAL FOR PART #3362 & 3341

QTY	DESCRIPTION	HARDWARE #
2	FOG LIGHTS	7000
4	FLAT HEAD PHILLIPS	10947-01704



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QTY	DESCRIPTION	HARDWARE #
6	ALUMINUM RIVET	0155970
2	HEX CAP BOLT	13003
4	WASHERS	33004
2	HEX NUT	36102
2	BRACES	TEM-022
2	RETAINER	WE2460