



PERFORMER RPM HYDRAULIC ROLLER CAMSHAFTS
350-400 cid Chevrolet V8 Engines (1987-1992)
Catalog #s 2204 & 2207

INSTALLATION INSTRUCTIONS

PLEASE study these instructions carefully before beginning this installation. Most installations can be accomplished with common tools and procedures. However, you should be familiar with and comfortable working on your vehicle. If you do not feel comfortable performing this installation, it is recommended to have the installation completed by a qualified mechanic. If you have any questions, please call our Technical Hotline at: 1-800-416-8628, 7:00 am - 5:00 pm, Pacific Standard Time, Monday through Friday or e-mail us at edelbrock@edelbrock.com.

IMPORTANT NOTE: *Proper installation is the responsibility of the installer.
Improper installation may result in poor performance and engine or vehicle damage.*

PLEASE complete and mail your warranty card. Be sure to write the model number of this product in the "Part #____" space. THANK YOU.

- Before you begin the removal and installation process, please examine the kit for possible shipping damage. If the camshaft is damaged, contact your dealer immediately. Also, make sure you have all the recommended tools and parts as listed below. As you read through these instructions the first time, use the preparation checklist to check off the exact items you will need.
- Performer RPM camshafts are ground specifically for use with the corresponding Performer RPM manifolds. Both are dyno-matched and street-proven to work as a team; especially when matched with the Edelbrock Tubular Exhaust Systems. However, the Performer RPM camshaft package may be used by itself.

PREPARATION CHECKLIST

TOOLS AND EQUIPMENT FOR INSTALLATION:

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| ☐ Box and open end wrenches | ☐ Torque wrench | ☐ Water bucket |
| ☐ Socket set | ☐ Hammer | ☐ Harmonic balancer puller |
| ☐ Distributor wrench | ☐ Gasket scraper or putty knife | ☐ Gear puller for crankshaft sprocket |
| ☐ Pliers (channel locks & hose clamp) | ☐ Timing light vacuum gauge | ☐ Chalk, paper and pencil |
| ☐ Screw drivers (regular and phillips) | ☐ Rags | ☐ Masking tape (for tagging hoses and electrical wires) |

HARDWARE AND PARTS REQUIRED:

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| ☐ Gaskets - Edelbrock #7201, OEM or equivalent | ☐ Front cover oil seal, OEM or equivalent |
| ☐ Pipe plugs, if needed | ☐ Valve Springs with a closed pressure of 110-120, open pressure of 330-340, and a lift of .550" |
| ☐ Edelbrock Gasgacinch #9300 | |
| ☐ RTV Silicone sealer | <i>NOTE: Edelbrock Sure Seat Valve Springs #5703 are not recommended with cast iron heads.</i> |
| ☐ Engine oil and filter | |
| ☐ Radiator coolant | |
| ☐ Edelbrock Performer-Link True Rolling Timing Chain & Gear Set #7800 | |

REMOVAL OF ENGINE PARTS BEFORE CAMSHAFT INSTALLATION

(Be sure to keep all parts in order)

WARNING! DO NOT REMOVE RADIATOR CAP OR RADIATOR HOSES WHILE ENGINE IS HOT!

IMPORTANT NOTICE: *If the air conditioning condenser needs to be removed to provide clearance for camshaft removal, have the system evacuated by an appropriate repair facility BEFORE starting the installation. The facility can recharge the system after installation.*

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| 1. Disconnect the battery. | 4. Remove the gas cap to relieve pressure. Disconnect fuel line and plug. Replace gas cap. |
| 2. Drain radiator coolant. Drain plug will normally be located on lower right or left side of the radiator facing the engine. | 5. Disconnect all linkage from carburetor such as throttle, throttle springs, transmission, cruise control and automatic choke. |
| 3. Remove radiator and air conditioning condenser if so equipped. In some cases, the front grille may have to be removed. Measure distance from front cover to grille or brackets that may interfere with camshaft against the length of the camshaft. | 6. Tag and remove coil wires and sensor wires. |
| | 7. Tag and remove vacuum lines. |
| | 8. Remove valve covers. |

9. Remove distributor cap and wires, rotate engine until rotor points towards number 1 terminal in cap and pointer on front cover is on top dead center (TDC) and remove distributor (*See Fig. 1*). Make a note of the approximate position of the distributor housing in relation to the manifold to assist in getting the distributor properly located during re-installation.
10. Remove carburetor and intake manifold. Remove and discard intake manifold gasket.
11. Remove rocker arms and pushrods.
12. Remove hydraulic roller valve lifters.
13. Remove crankshaft pulley, and using a suitable puller, crankshaft dampener.
14. Loosen oil pan and remove water pump and front cover.

NOTE: The front cover oil seal should be replaced before the front cover is re-installed.

15. Remove fuel pump and fuel pump pushrod (vehicles with mechanical fuel pumps only). Rotate engine until timing marks are aligned (*See Fig. 2*).
16. Remove bolts retaining camshaft sprocket. Remove sprocket and chain.
17. Remove camshaft thrust plate and camshaft.

- **VALVE SPRINGS**

CAUTION: WARNINGS ABOUT YOUR WARRANTY

In order for this Performer RPM roller cam to be covered under ANY WARRANTY, you MUST use the correct Valve Springs. Failure to install valve springs may cause lifter not to follow the lobes and damage engine parts. This camshaft is designed to function with valve Springs with a closed pressure of 110-120, open pressure of 330-340 and a lift of .550". Special H.P. retainers may be necessary with your installation for proper spring height. Do not use rotator type valve springs or retainers for this application.

NOTE: Edelbrock Sure Seat Valve Springs #5703 are not recommended with cast iron heads.

- **IMPORTANT NOTES AFFECTING YOUR WARRANTY**

CAM LOBE DAMAGE: Cam lobe wear is almost non-existent unless mismatched parts are used or installation of the cam and lifters is done improperly. Cam damage can result from the timing gear loosening due to improper torque on bolts. Bolts holding gear to camshaft should be torqued carefully and a locking compound applied to threads of bolts. Before installing your new Performer- RPM roller camshaft, check the gear drive on the distributor and oil pump for any signs of wear. If worn, be sure to replace with a new gear or you may wear out your camshaft prematurely. High-pressure oil pumps are not recommended with Performer RPM roller camshafts. Edelbrock camshafts are designed to use with Edelbrock timing chains.

- **CAM GEARS AND CAMSHAFT END PLAY:** If cam gear becomes loose, the cam will slide back in the block, causing the lifters to hit the lobes next to them and also the cam bearing journals. If the engine is run after this happens, the bottom of the lifters and the sides of the lobes will become damaged. See Installation Instructions section for end play specifications.

- **LIFTERS:** Your roller lifters can be re-installed provided they are in good condition. The best way to check the roller is to roll it, using your fingers. The rotation should feel smooth. If any roughness or sticking is felt, this is an indication of a problem and the lifter should be replaced. Edelbrock offers a replacement roller lifter part #2214. To re-install your roller lifters, use fresh clean oil on the lifter and the lifter bore just prior to installing. Make sure to re-install the factory guide system.

- **PUSHRODS AND ROCKER ARMS:** High performance pushrods and adjustable rocker arms and studs are recommended for this installation. After the cam is installed and timed correctly (*See Fig. 2*), it will be necessary to check each pushrod for correct lifter preload.

- **OPERATING CLEARANCES:** When installing a camshaft, it is always important to check for proper operating clearances, especially when high performance components are used. Things to look for that can cause failure and damaged parts are as follows:

1. Improper valve-to-piston clearance (this should be no less than 0.080").
2. Rocker arm stud slot clearance (both ends; valve closed and open).

NOTE: We recommend the use of roller rockers only.

3. Proper spring settings (see dimensions with spring instruction sheet). Correct dimensions mean maximum performance and longer engine life.

- **INSTALLATION INSTRUCTIONS**

1. Check lifters as covered in lifter section. Coat cam lobes with fresh clean oil. Lube distributor drive of cam with assembly lube (supplied).
2. Install new camshaft/cam plate with new sprockets and timing chain. Torque timing chain sprocket to factory specification listed in Motors or other repair manual.

NOTE: Check camshaft end-play, and maintain end-play clearance between .005" and .010".

CAUTION: When using Performer-Link True Rolling Timing Chain and Gear Set (#7801) with an Edelbrock cam, straight up timing alignment is achieved. If any other timing gear set is used, it is necessary to check camshaft position for correct timing alignment. This requires indexing the camshaft with a degree wheel to verify timing alignment. O.E.M. or non-Edelbrock timing gear sets are not recommended for use with Edelbrock camshafts. Use locking compound material on bolt threads holding gear to cam. Torque to factory specification listed in Motors or other repair manual.

3. Re-install your roller lifters using fresh clean oil on the lifter and the lifter bore just prior to installing. Make sure to re-install the factory guide system. Check to make sure all lifters fit freely in lifter bores.

4. Install camshaft with timing marks lined up as recommended by factory specifications (See Fig. 2).

NOTE: Install new seal between oil pan and front cover if old seal is damaged after removal. Use RTV silicone sealant on seal to ensure proper seal to pan.

5. Torque front timing cover bolts to 6-7 ft. lbs.
6. Install front harmonic balancer and torque to 60 ft.-lbs.
7. Install fuel pump and pushrod.
8. Install water pump using new gaskets and torque to 30 ft.-lbs.
9. VALVE ADJUSTMENT:
 - I. Install pushrod with lube on both ends. Make sure tip hits center of lifter cup. Install rocker arms. You are now ready to start valve adjustment.
 - II. With #1 cylinder at TDC firing position (Both #1 lifters are down in the lifter bores & cyl #6 are up), adjust exhaust valves on cylinder numbers 1, 3, 4, 8 and intake valves on cylinder numbers 1, 2, 5, 7 as follows: You need to set rockers at zero lash. While tightening the rocker nut, spin the pushrod, when you feel resistance, you are at zero lash. Tighten rocker nut half turn past zero lash.
 - III. Turn engine one complete revolution so #6 cylinder is at TDC firing position and adjust exhaust valves on cylinder numbers 2, 5, 6, 7 and intake valves on cylinders 3, 4, 6, 8 in the same manner. The valves are now adjusted.

10. Install intake manifold using new intake gasket set and torque bolts to 25 ft/lbs.

• DISTRIBUTOR INSTALLATION & ENGINE TIMING

Note: This cam is a cast cam and requires a cast distributor drive gear.

1. Turn the engine over in direction of rotation until the No. 1 intake valve closes and continue until the pointer on the front cover is approximately five degrees before top dead center (BTDC) (See Fig. 1 for firing order).
2. Re-install the distributor with the rotor pointing towards No. 1 terminal in the cap, and with the distributor housing in its original

position. If distributor will not drop down all the way to the flange on the manifold, it will be necessary to align the distributor shaft with the oil pump drive. Slowly rotate the engine until the distributor drops down against the manifold, then continue turning until two complete revolutions are completed and the timing marks once again come to five degrees BTDC.

3. Lightly tighten the hold-down clamp so that the distributor can still be turned to determine final setting using a timing light with the engine running.
4. Replace valve covers, carburetor linkage and remaining vacuum and electrical connections.
5. Engine oil and filter should be changed before start-up.

- CAMSHAFT & LIFTER RUN-IN: Standard camshaft run-in is not required when using a roller cam.

- SPECIAL INSTRUCTIONS: With the Edelbrock manifold and camshaft package installation, a carburetor jet change and ignition timing changes may be required for best performance. Due to the varied applications of years and models of vehicles, no one combination could suffice for all installations. The following procedure is only a guideline.

- IGNITION TIMING: Increase initial setting to 14° BTDC (Before Top Dead Center). Total advance not to exceed 38°. To select the proper distributor vacuum advance port on your carburetor, we suggest the following procedure. Before removing the vacuum line from your carburetor, with the engine idling, pull the hose off the port that routes to the vacuum advance canister. After the hose has been removed from the carb, place your finger over the vacuum outlet. If (at idle), you feel your finger being sucked in toward the carburetor, you have full-time vacuum advance. If you do not feel any vacuum pulling at your finger with the engine at an idle, you have timed/ported vacuum advance.

• TUBULAR EXHAUST SYSTEM

For best performance, a tubular exhaust system is recommended with the Performer RPM package for optimum performance. Please consult your Edelbrock dealer or the Edelbrock catalog for a listing of available Edelbrock Tubular Exhaust Systems.

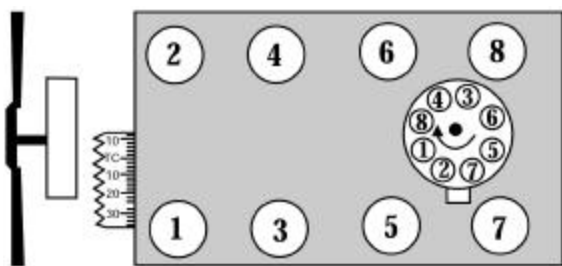


Figure 1 - 350-400 c.i.d Chevrolet V8

Firing Order and Timing Marks

Firing Order: 1-8-4-3-6-5-7-2

Turn distributor counter clockwise to advance timing

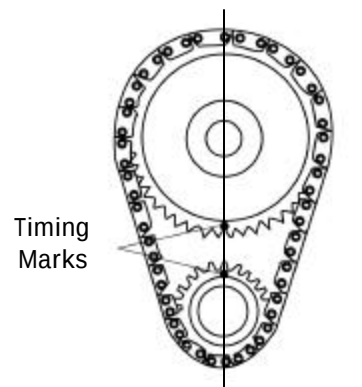


Figure 2

Timing Chain Sprocket Alignment

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