

## INSTALLATION INSTRUCTIONS - INS011

1986 - 1993 FORD MUSTANG 5.0L  
1994 - 1995 FORD MUSTANG 5.0L  
1979 - 1993 351 WINDSOR MUSTANG SWAP

# SHORTY HEADERS

Part # 1515 and 15150 / 1986 - 1993 Ford Mustang 5.0L  
Part # 1525 and 15250 / 1994 - 1995 Ford Mustang 5.0L  
Part # 1511 and 15110 / 1979 - 1993 351 Windsor Mustang Swap



Special Tools required: No special tools required



Install Time: Approximately 3-4 hours



Difficulty: Average



 MADE IN U.S.A. 

IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance accepts no responsibility for injuries or damage caused by or during the installation of this product.

UPDATED LAST: March 2019



FOLLOW THESE INSTRUCTIONS CAREFULLY TO ENSURE CORRECT FITMENT AND OPERATION

**STEP 1**

Disconnect the negative battery terminal.

**STEP 2**

Remove the entire stock air inlet system from the vehicle, this is easily done by removing the hose clamp at the throttle body, the two mass-air mounting bracket bolts from the strut tower/inner fender well area, and the two filter box mounting nuts at the top edge of the factory box.

**STEP 3**

Remove the air injection tubes from the passenger side. NOTE!!! On 1994-1995 models, remove the steel EGR Tube mounted on the passenger side header, kit 1525 and 15250 include a new EGR Tube Assembly.

**STEP 4**

Remove the spark plugs and spark plug wires from the vehicle.

**STEP 5**

Working from under the vehicle, remove the nuts connecting the H-Pipes to the factory exhaust manifolds and the nuts holding the mufflers to the H-Pipe and slide back a few inches for clearance.

**STEP 6**

Remove the stock exhaust manifolds and clean any gasket material from the heads. (Header removal and installation is done at the top of the engine compartment).

**STEP 7**

Using the gaskets provided start all the new header bolts before tightening the new headers.

**STEP 8**

Reverse the previous steps to complete the installation.

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