



2024-25 Ford Mustang

RTR Quad Tip Exhaust Conversion

1101.0017.12.A

Components Included

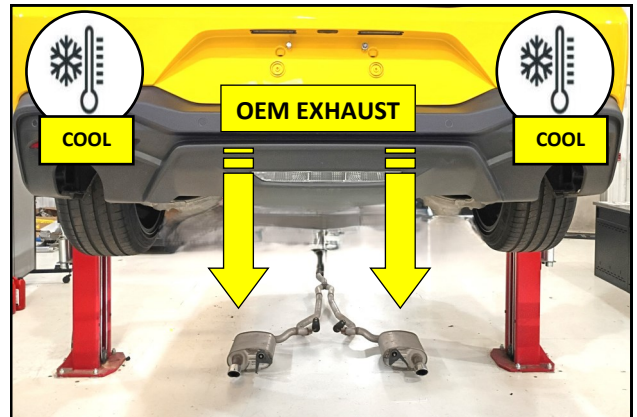
1.	Conversion Plate, Left	1
2.	Conversion Plate, Right	1
3.	Hardware Pack	1
4.	Template	1
5.	Instruction/Warranty Card	1

NOTE: Installation of this RTR component requires making a permanent modification to the rear fascia of the vehicle.

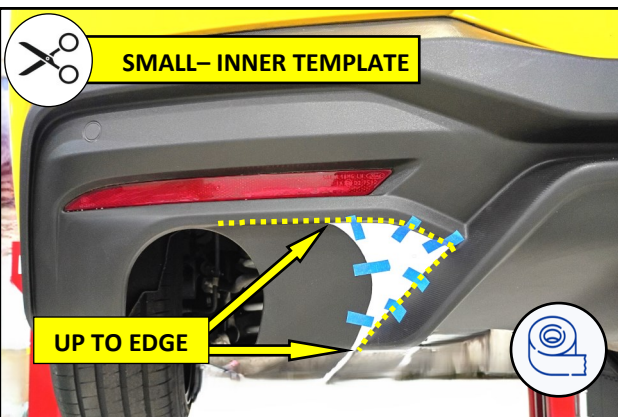
ADVISORY NOTE- This RTR product is intended to be used in conjunction with an OEM dual tip exhaust or the RTR exhaust system. No other exhaust system compatibility has been confirmed with this part. Confirmation of compatibility, with any other system other than those explicitly endorsed by RTR, is the installers responsibility.



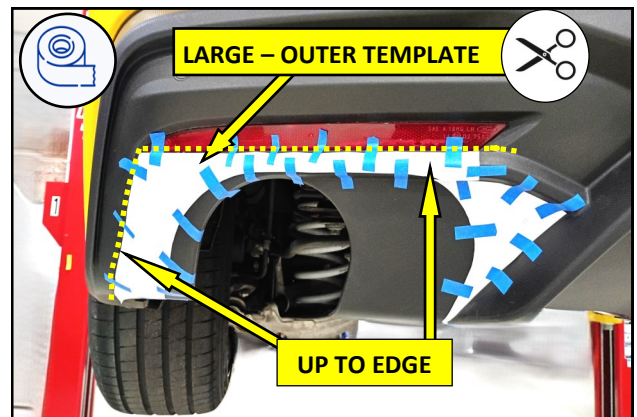
1. Safely support the vehicle using an automotive hoist or jack stands.



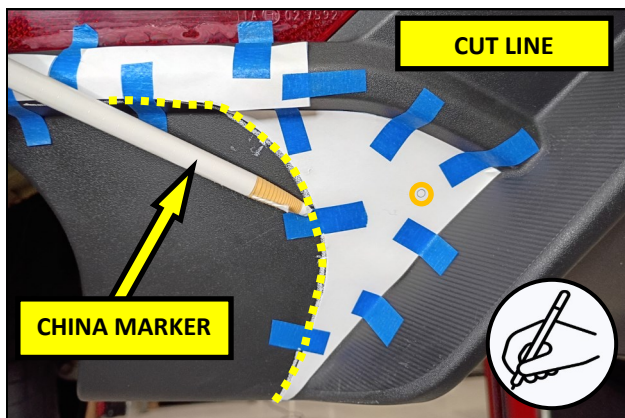
2. Once sufficiently cool, remove the OEM exhaust and hangers. Retain the hangers for reuse with the new system.



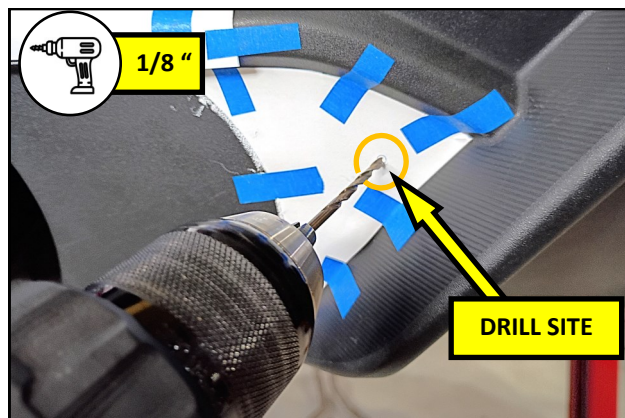
3. Starting with the Small or Inner half, carefully cut the Template out and tape it onto the rear fascia as shown.



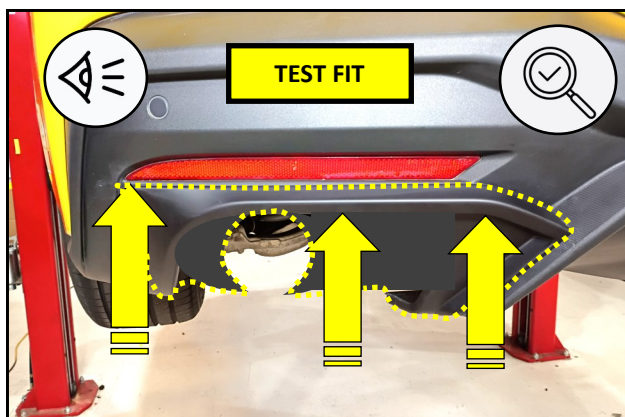
4. With the Inner Template on the vehicle and used as a guide, attach the second, Outer Template onto the vehicle as shown.



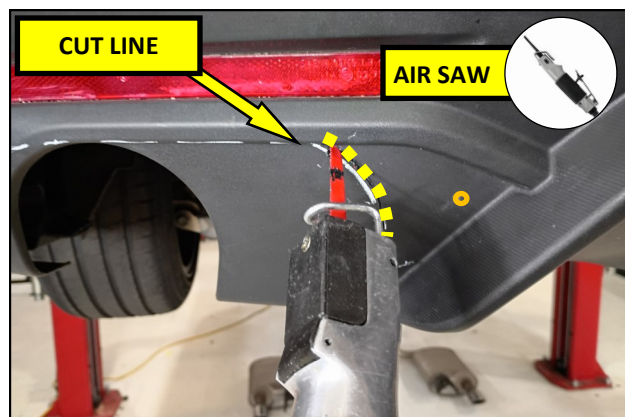
5. Using a China Marker or equivalent, trace a cut line along both Templates and onto the fascia.



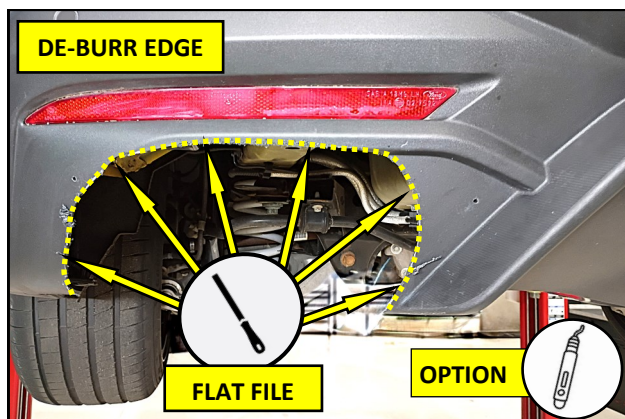
6. Locate the Drill site on each Template and drill a 1/8" pilot hole through it and into the fascia.



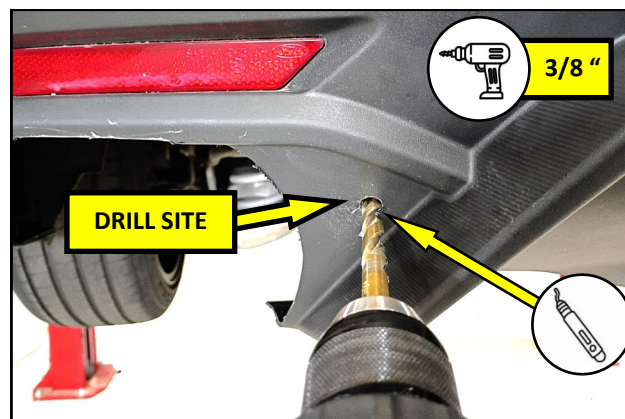
7. Remove the Templates and confirm the cut location by mocking up the conversion Plate onto the vehicle. Adjust the cut line if necessary.



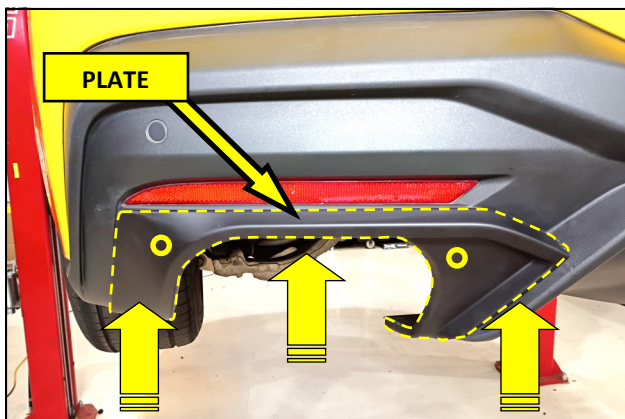
8. With the cut line confirmed, use an reciprocating air saw to carefully cut along the line marked in step 5 and create the enlarged opening.



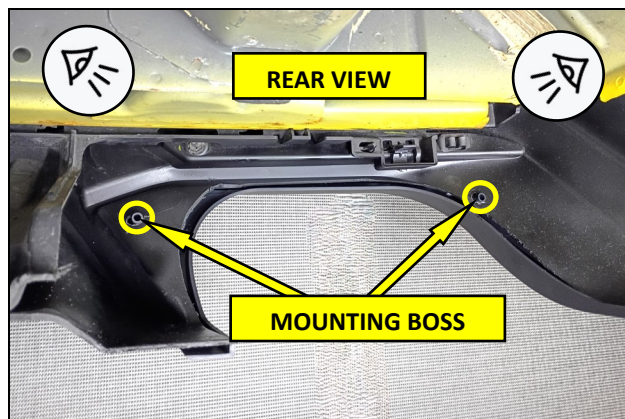
9. Using a flat file or burr whip, dress the edges along the cut line. Clean any remaining marker residue that may be present on the fascia.



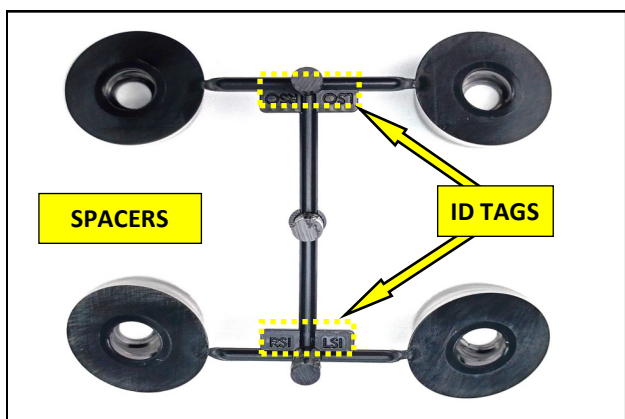
10. Enlarge both of the 1/8" pilot holes from step 6 using a 3/8" bit. Deburr the holes, from both sides, using a burr whip.



11. Align the mounting bosses of the Conversion plate with the 3/8 holes crated in step 10 and slide the Plate onto the fascia.

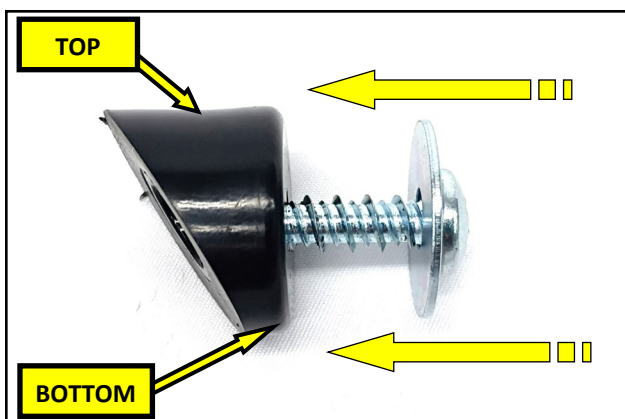


12. When properly fit, the mounting Bosses will fully protrude through the fascia, as shown.

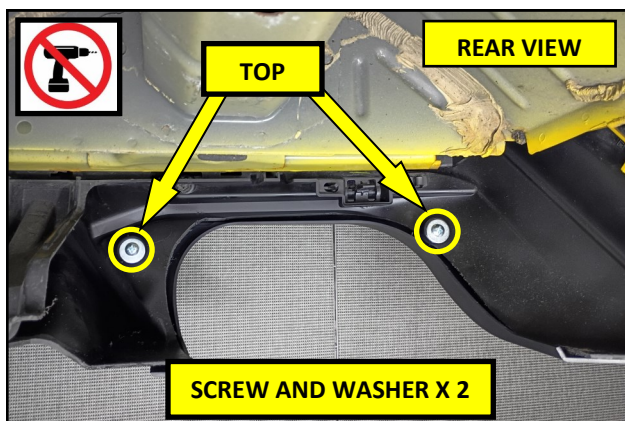


13. Locate and identify the Spacers using the I.D. tags on the sprue tree. There are 2 side-specific sets of Spacers. The Spacers are marked as such:

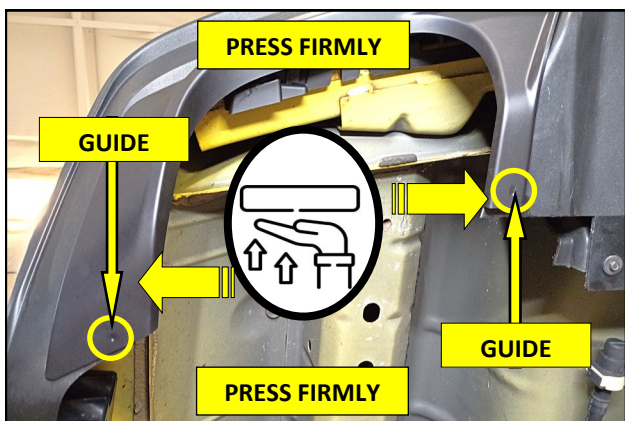
RSO/LSO Right Side Outer, Left Side Outer
RSI/LSI Right Side Inner, Left Side Inner



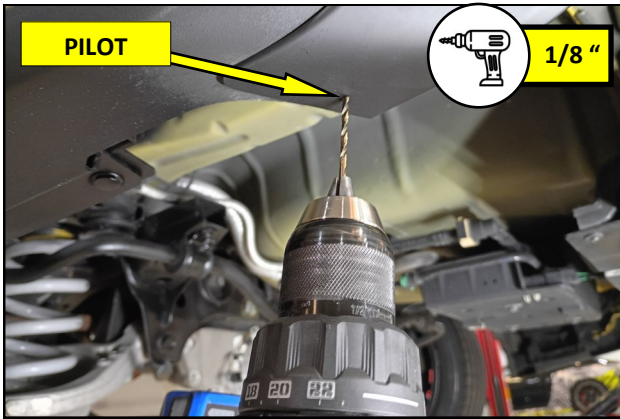
14. Insert the supplied Screws through the Flat Washers and into the Spacers, as shown.



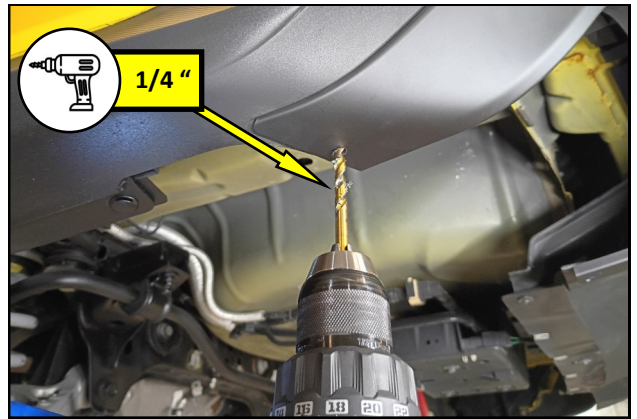
15. Place the appropriate Spacers onto the Mounting Bosses and carefully drive the Screws, by hand, into the Bosses until the Plate is secure against the fascia. Do not over tighten the Screws.



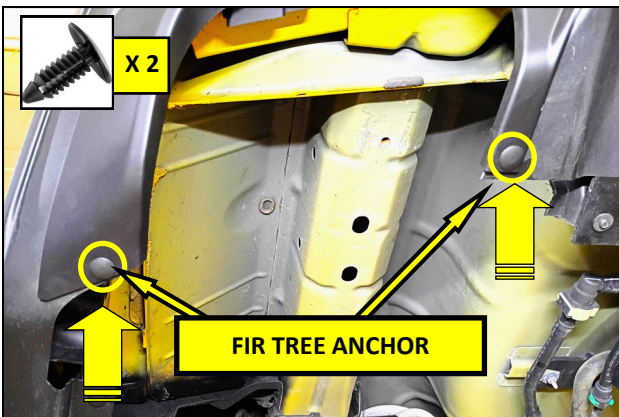
16. Locate the drill guides in the Plate ends. Mate the underside of the Plate closely to the OEM fascia so that there are no gaps between the surfaces.



17. Using a 1/8" bit, drill two pilot holes into the Plate ends from step 16.



18. Enlarge both of the pilot holes from step 16 using a 1/4" bit.



19. Secure the Plate ends using the supplied Fir Tree anchors. Pres the Anchors into the holes drilled in step 18 until flush with the fascia.



20. Repeat steps 3-19 on the opposite side of the vehicle and install the Quad Tip Exhaust system.