

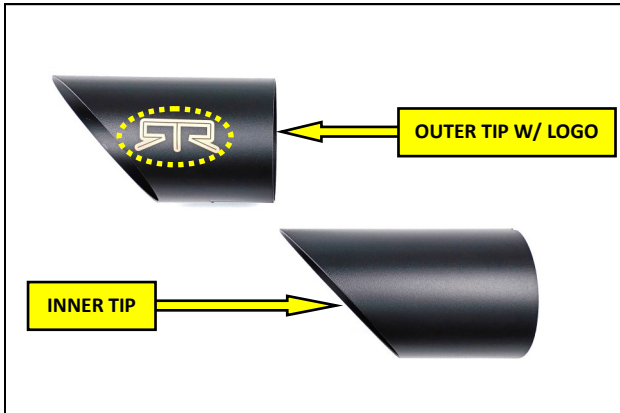
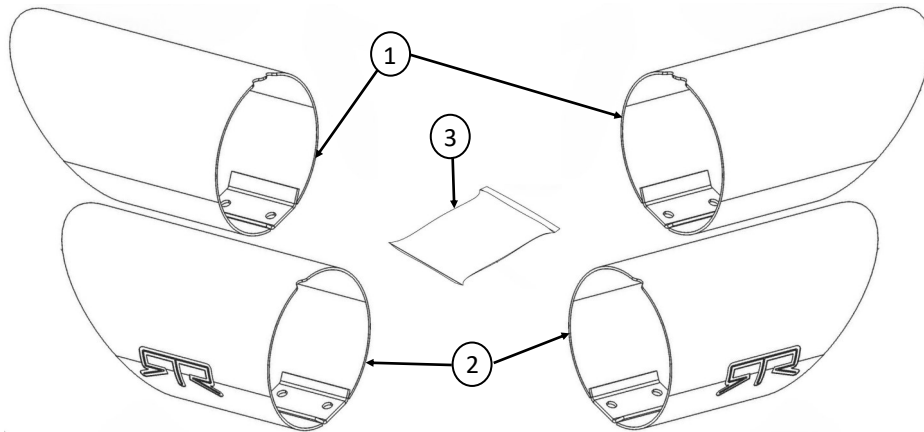


2024-25 Ford Mustang RTR Active Exhaust Tip Kit 11111.0002.12

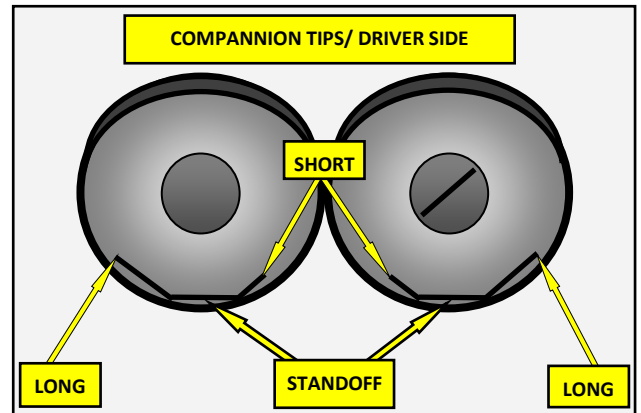
Components Included

1.	Inner Exhaust Tip	2
2.	Outer Exhaust Tip (Logo)	2
3.	Hardware Pack	1
4.	Instruction/Warranty Card	1

NOTE: This RTR component is intended to be installed onto the OEM Active Exhaust Tips. No other exhaust system has been confirmed to be compatible with this part.



1. Locate and Identify the Exhaust Tips. There are Four individual Tips per set -Left, Right, Inner and Outer. The Outer tips will have the Logo printed on them. The Tips are position specific, and are not interchangeable.

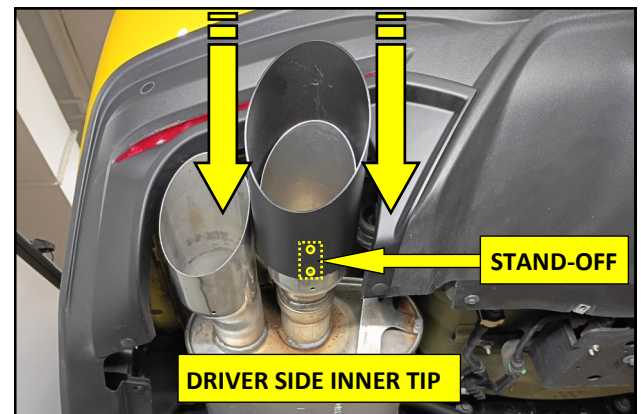


2. The Tip Position is also identified by observing the Stand Offs inside of the Tips. When properly installed, the Short leg of the Stand off will point to its companion Tip, while the Long leg of the stand off will point away from its companion Tip.

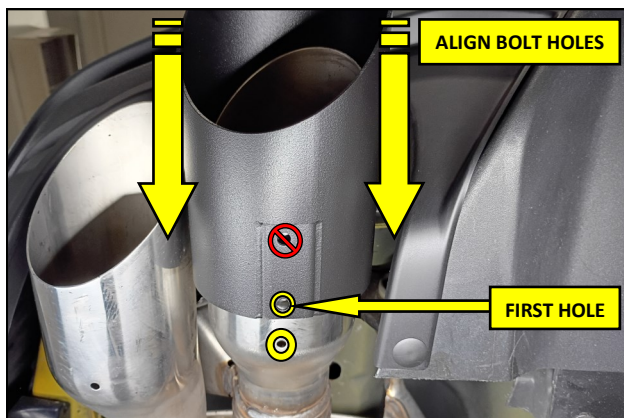


VEHICLE RAISED FOR EASE OF INSTALL

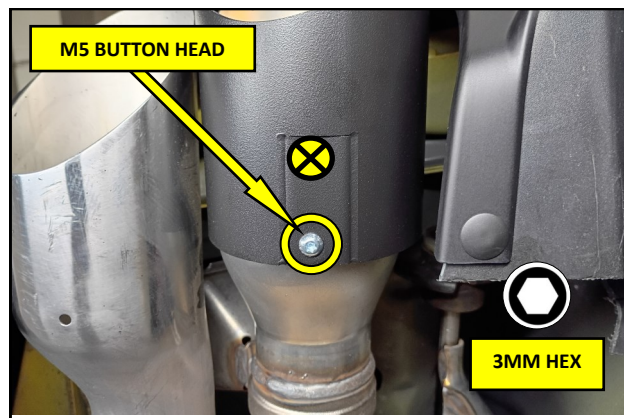
3. NOTE- While not mandatory, this modification is best performed with the vehicle raised off of the ground for ease of installation.



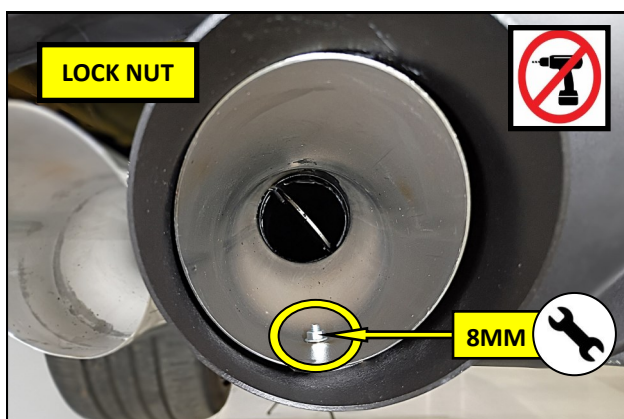
4. Slide the appropriate Tip over and onto the OEM exhaust tip as shown. NOTE: When properly positioned, the stand off will be in the 6 o'clock position of the tip.



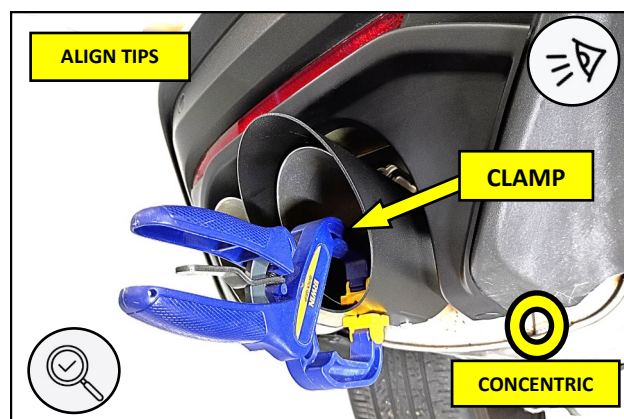
5. Slide the RTR Tip over the OEM tip. Align the first hole in the RTR Tip with the hole in the OEM tip.



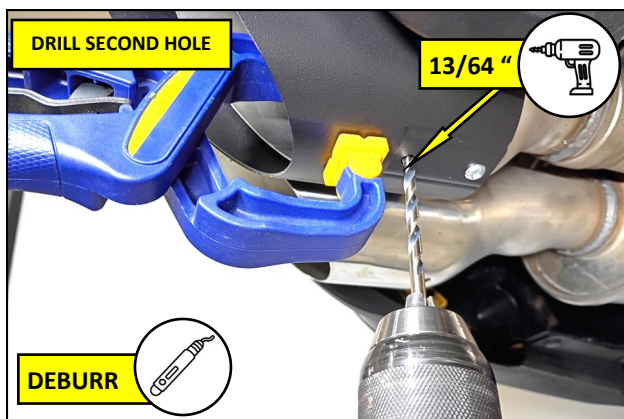
6. Locate Insert one of the supplied M5 Button Head Screws into the Exhaust Tip holes as shown.



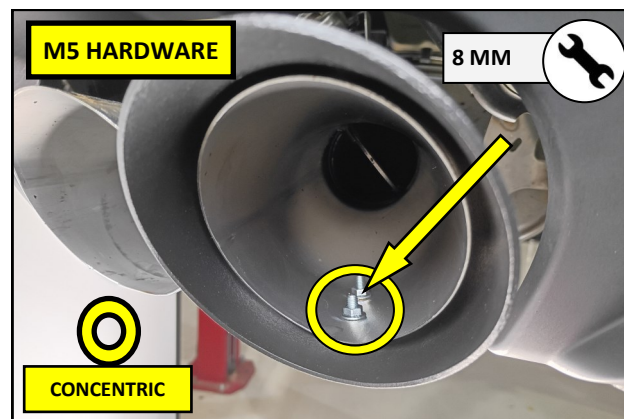
7. Thread one of the supplied M5 Lock Nuts onto the Screw from step 6. Tighten the nut until it is snug, but not final tight at this time.



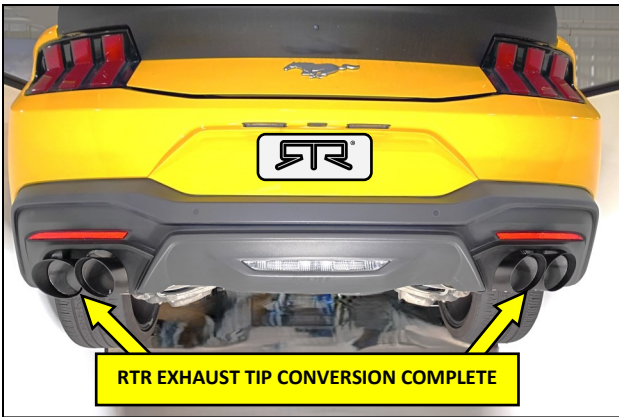
8. Align the RTR Tip with the OEM tip and ensure that the tips are concentric. Using a soft jaw clamp, secure the Tip into position.



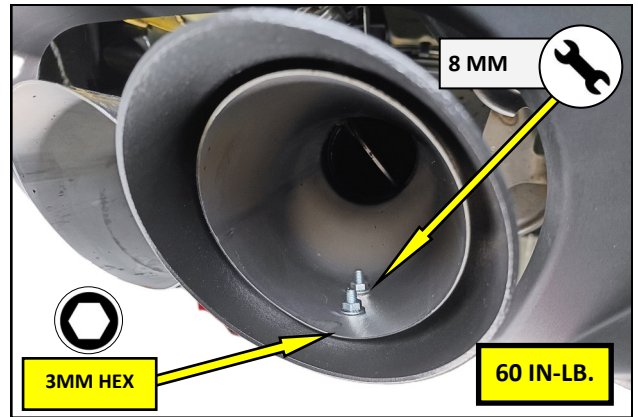
9. Using the RTR Tip as a drill guide, drill a 13/64" hole into the OEM tip. Remove the clamp and deburr the hole, inside of the OEM tip.



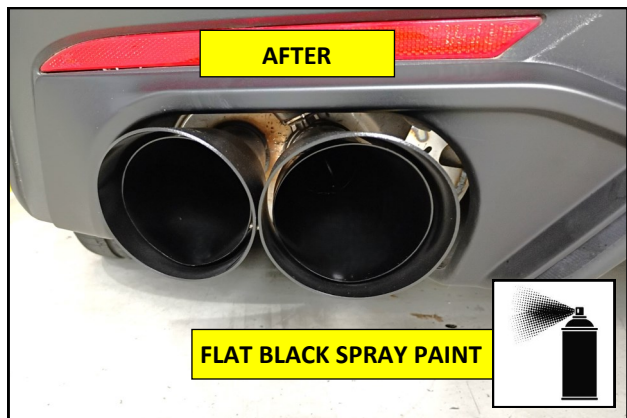
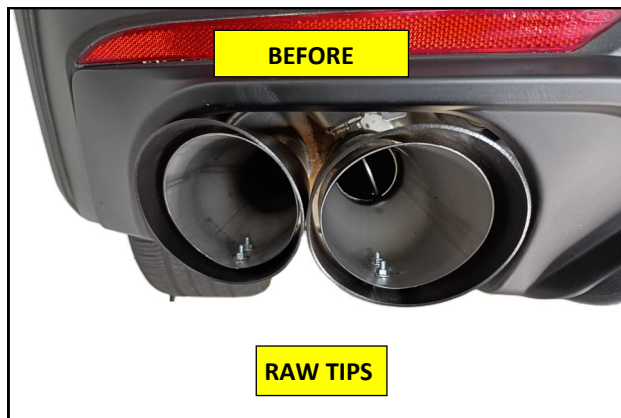
10. Thread a second set of M5 Hardware into the hole created in step 9. Tighten the Nut until it is snug, but not final tight at this time.



11. Repeat steps 4-10 using the three remaining Tips.



12. With the Tips properly aligned, torque the hardware to 60 in-lbs.



PRO TIP: While not mandatory, a quick way to Pre-Season the Tips is to apply a light coat of Flat Black spray paint the inside of the OEM tips. This will instantly conceal the mounting Hardware and help blend the RTR Tips with the OEM exhaust.