

CD4113AQ



## 2005 - 2009 V6 Mustang

### Billet Overlay Grille Set

**CDC # 110011**

**Note: Read installation instructions before starting.**



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PAGE: 1 of 3

#### **Kit Components:**

- 1 - Billet Upper Grille
- 1 - Billet Lower Grille

- 6 - #8 U-Nuts
- 6 - #8x1-3/4" Screws
- 6 - Flat Brackets
- 1 – Instructions

### **Tools Needed:**

- Flat Screwdriver
- Phillips Screwdriver
- Hacksaw Blade or Reciprocating Saw
- File
- Masking Tape
- Thread Lock/Loctite

### **Prep Upper Factory Grille for Billet Overlay:**

1. Raise hood and prop open.
2. Use a Flat Head Screwdriver to lift the center pin for removal of the six plastic pushpins from plastic radiator cover. Set cover aside.



3. Protect the fascia under the grille area with masking tape or by taping a soft blanket over the area.
4. Using a Hack Saw Blade or Reciprocating Saw, cut the raised portion of the pony from the grille.



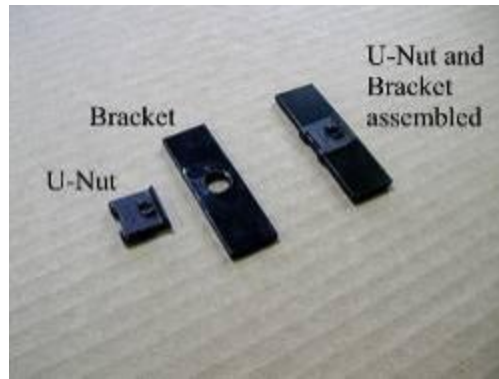
**Note:**

**Use caution when cutting the pony out of the grille so that you do not damage any components behind the grille.**

5. Clean burs from cut edges with file.

**Install Upper Billet Grille:**

1. Place Billet Grille into grille opening to ensure proper fit.
2. Place the 4 U-Nuts onto the 4 Flat Brackets, both supplied in kit.



**Note:**

**Screws (supplied in kit) will install through the tabs on the Billet Grille, through the factory grille, then thread into the U-Nuts attached to the Flat Brackets.**

3. Place Billet Grille over factory grille and temporarily secure with Masking Tape.
4. Insert the #8 Screws (supplied in kit) through the tabs in the Billet Grille, through the factory honeycomb grille and thread into the Bracket/U-Nut assembled in step #2, **use thread lock on Screw before installing.**
5. Snug all 4 Screws, make final adjustments if necessary, and tighten Screws to secure Grille.
6. Re-install factory radiators cover and secure with the 6 factory pushpins.

**Install Lower Billet Grille:**

1. You can install the Grille with vehicle on the ground or raise the front of vehicle using ramp, hoist, jacks, etc. (support properly) to help ease installation.
2. Test fit the Billet Grille to ensure proper fitment.
3. Place the 2 U-Nuts onto the 2 Flat Brackets, both supplied in kit.
4. Place Billet Grille over factory grille and temporarily secure with Masking Tape.



**Note:**

**Screws (supplied in kit) will install through the tabs on the Billet Grille, through the factory grille, then thread into the U-Nuts attached to the Flat Brackets.**

5. Insert the #8 Screws (supplied in kit) through the tabs in the Billet Grille, through the factory honeycomb grille and thread into the Bracket/U-Nut assembled in step #3, **use thread lock on Screw before installing.**
6. Snug both Screws, make final adjustments if necessary, and tighten Screws to secure Grille.

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