

## PART# 7081 05-08 GT-500 LOWER BILLET GRILLE

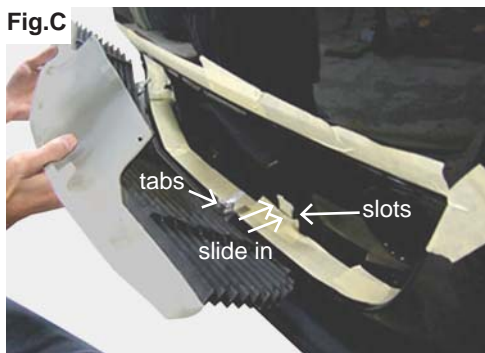
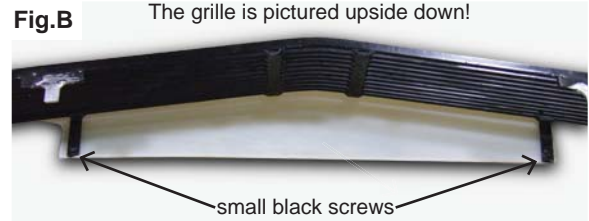
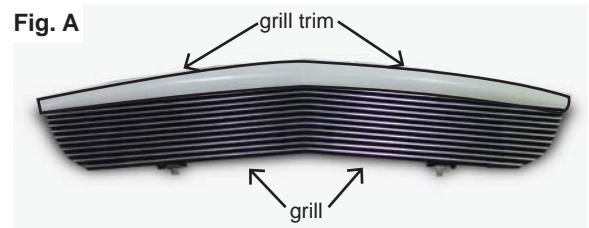
**Notice: Pre fit Before Painting. Install new, unpainted parts according to these instructions. Then remove parts, paint them and re-install.**

**Painted or Altered Parts are Non-Refundable!**

**Step 1:** Remove the stock bottom grill.

**Step 2:** Paint the grill trim to match the bumper. After the trim is painted, install the grill to the bottom of the trim **as shown in fig.A.** Use the supplied small black screws to secure the grill to the trim **as shown in fig.B.**

**Step 3:** Align the bottom tabs in the grill, with the slotted holes in the bottom of the lower mouth opening of the bumper **as shown in fig. C.** Slide the tabs into the slots. Align the grill trim with the factory grill mounting points and push the top of the trim into the bumper **as shown in fig.D.**



### GRILLE TRIM PAINTING INSTRUCTIONS

**VERY IMPORTANT: The following painting procedures MUST be followed EXACTLY for PROPER ADHESION and to prevent fish eyes.**

1. To remove any mold release contaminants, clean the back of the part first. Using 2 new clean rags, saturate the first rag with plastic prep cleaner\* and begin cleaning. Then use the second rag to remove the prep cleaner. Continuously fold both rags to their clean sides during the process. Use 3 sets of new rags throughout the process. This prevents mold release contaminants from transferring to the painted surface.
2. Repeat step one on the front of the part.
3. Rinse the part with water. Apply a generous amount of Ajax® or sand fix\* to a red scuff pad\* (3M Scotch Brite Brand) and scrub the surface to be painted THOROUGHLY (especially where the 2-sided tape is installed, on the back side of the part, and all the hard to reach areas). Then rinse with water and dry. The scrubbed surface should be dull. If any shiny spots show, repeat the process on those areas.
4. Using another set of clean new rags, again clean the surface to be painted with plastic prep cleaner.
5. Spray the surface to be painted with adhesion promoter\* including the areas where the 2-sided tape is installed (follow the instructions on the can for application and drying time).
6. Apply 3 to 4 coats of urethane primer\* with flex additive\* (follow the instructions on the can for application and drying time).
7. Wet sand primer with 600 grit sandpaper. Be careful not to sand through the primer. If you do, you MUST clean those areas with plastic prep cleaner, apply adhesion promoter and prime. Once the primer has dried, wet sand the areas that were touched up. Your surface is now ready for paint.

\* These items can be purchased at any auto body supply store.



PART# 7081		
QTY	DESCRIPTION	HARDWARE #
2	SMALL BLACK SCREWS	10947-01704
1	TRIM	4372