

2005-10 Mustang GT; 07-14 Shelby GT500; 2011-14 Mustang V6 MaxFlow H-Pipe

Part No. 93A200; 93A201; 93A600; 93A601; 93A604; 93P600; 93P601; 93P602; 93P200-400;
93P200-200; 93P204



STOP – Verify that all of the following components are included in kit before beginning installation:

Driver Side Pipe

- (4) – 10mm x 45mm Bolts
- (8) – Flat Washers

(2) – Extension Collars (GT & GT500 Only)

Passenger Side Pipe

- (4) – 10mm Flange Nuts
- (4) – Lock Washers

Required Tools

- Ratchet
- 15mm Socket
- Extension
- Common Screwdriver or Pry Tool
- Oxygen Sensor Wrench

Warranty Information

IMPORTANT – The warranty on this product is VOID if the product is not properly installed, or has been modified or altered in any way. If you believe that modification will be required to fit an MRT Exhaust System on your vehicle, **please contact** MRT for assistance **BEFORE** making any modifications to the system.

Begin with removing the factory mid-pipe:

Step #1: Disconnect the three oxygen sensors from each harness connection.

Step #2: Loosen the two nuts on each slide clamp connecting the factory mid-pipe to the factory axle-tubes.

Step #3: Using a screwdriver or pry tool to pull the locking tabs on the factory slide clamp. This will allow the clamp to slide and separate the connection of the mid-pipe to axle tubes.

Step #4: Remove the hardware connecting the flanges to the factory manifolds and remove the mid-pipe from the vehicle.

Step #5: Transfer the oxygen sensors from the factory mid-pipe to the MRT H-pipe.

Installation steps for the MRT H-Pipe:

Step #1: Loosely fit the MRT H-pipe together on the ground.

Step #2: Place supplied extension collars into the inlet ends of the MRT H-pipe. (Mustang GT & GT500 Only)

Step #3: Install the MRT H-pipe onto the exhaust manifold studs and loosely install a supplied washer and nut on each stud. Do not tighten yet.

Note: Some factory exhaust manifold studs include a spacer. This spacer can prevent the connection to be made between the MRT H-pipe and factory exhaust manifold resulting in a small leak. It is recommended these studs be removed and the supplied bolts be used instead. Use caution when removing the factory studs as they can break during removal.

Step #4: Position the outlet of the MRT H-pipe in line with the axle tubes and slide the clamp over both pipes making the connection. Snug the nuts down but do not tighten the yet.

Step #5: Tighten down the hardware connecting the MRT flange to the factory exhaust manifold on both sides.

Step #6: Rotate the driver side axle tube so the exhaust tip is positioned in the desired location and has adequate clearance from the driveshaft / rear axle assembly. Once in position tighten the nuts on the slide clamps. Repeat this step for the passenger side.

Note: Exhaust tip position can be manipulated by adjusting the connection point at the outlet of the MRT H-pipe and inlet of the axle tubes and also the outlet of the axle tubes to the inlet of the axle back.

Step #7: Plug oxygen sensor electrical connections into the corresponding body wire harness.

Step #8: The cross over (H-pipe) section does not require a clamp or weld to seal. This is designed as a tight tolerance slip fit connection.

Step #9: Check all connection points and start vehicle to check for leaks in a well ventilated area. If leaks are found review each step of the installation procedures and check for any missed steps in the process.

Step #10: If no leaks are found take vehicle for a drive and enjoy your new MRT H-Pipe.

During vehicle operation heat cycles tubing will expand and contract, because of this we suggest checking all clamps re-tighten if necessary after 30 miles of driving vehicle.

MRT appreciates your business; please feel free to contact us at any point with questions or concerns at 734-455-5807 or via email at Sales@MRT-Direct.com