

## TYPICAL HEATER SEAL REPLACEMENT



The coolant system must be drained before removing the heater box. The box is held in place with 4 nuts at the firewall and 1 screw under the dash.

After loosening the heater box from the firewall, remove the control cables from the box.

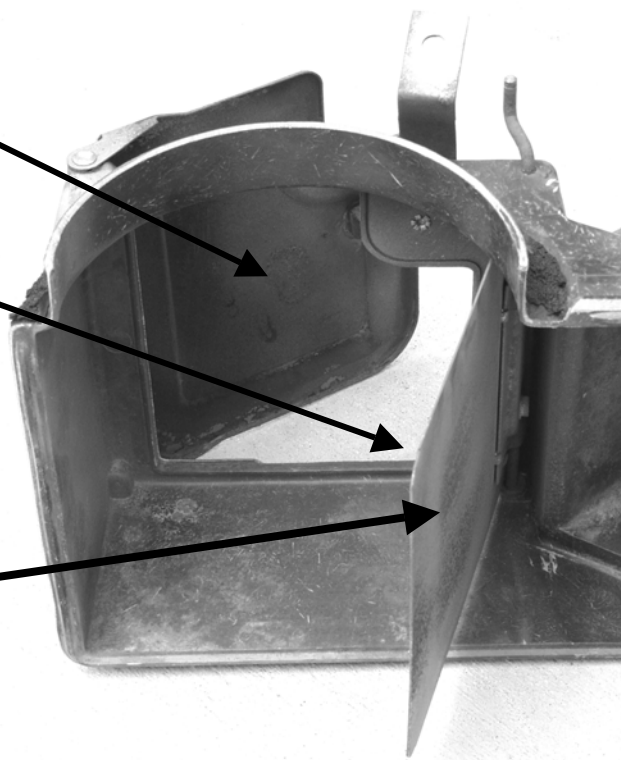
After removing the heater box from the firewall, open the box by removing all clips holding the two halves together. Clean off the old foam seals from the inner doors and chamber box. For best results, sand blasting and painting all metal surfaces to prevent rust is recommended.

Use a high quality spray adhesive. Spray the metal surface and one side of the foam seal. Let adhesive get tacky before installing.

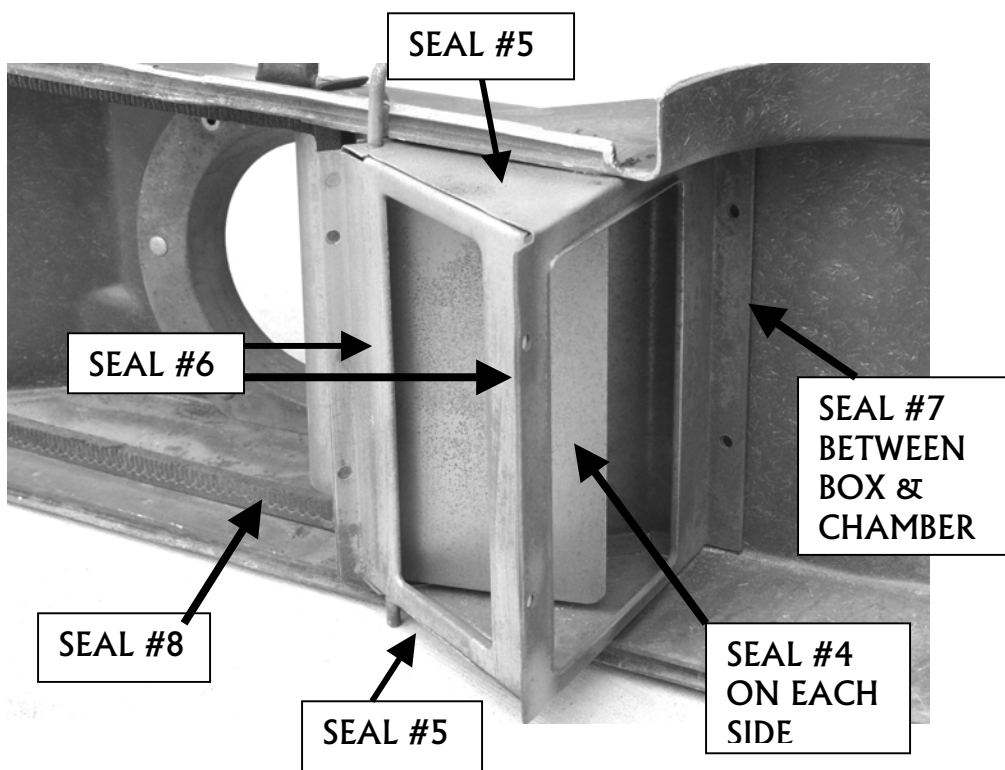
INSTALL #1 SEAL HERE.

INSTALL # 2 SEAL HERE.

INSTALL #3 SEAL HERE.



REMOVE CHAMBER BOX. CLEAN ALL OLD FOAM FROM CHAMBER DOORS, ENDS AND FRONT FACE AS INDICATED.



REMOVE BLOWER MOTOR & FAN. SQUIRREL CAGE MUST BE REMOVED TO INSTALL MOTOR SEAL #10

