



1973-1979 FORD TRUCK KIT INSTALLATION INSTRUCTIONS



Start by removing the factory cover bezel and cluster. Remove the wiper and light knobs FIRST. Then remove the 4 screws on the top underside of the front cover bezel. Save fasteners for re-installation

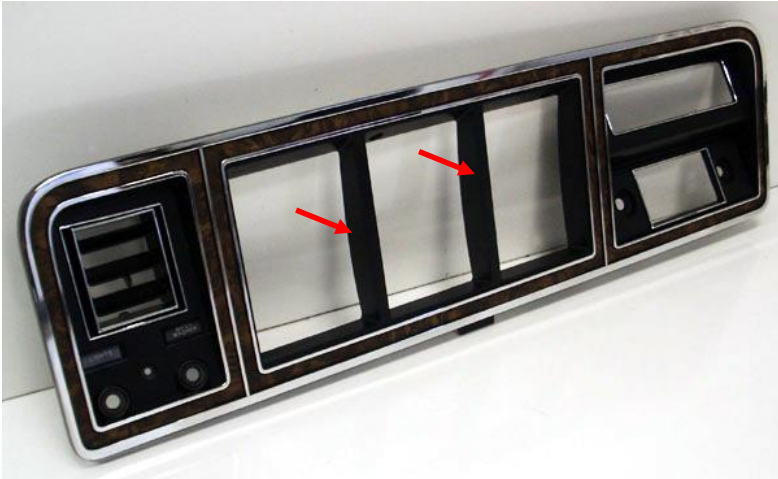


Remove the 4 factory screws that hold the cluster in the dash. Pull out slightly and disconnect the wiring and speedometer cable..



To install this kit, you will have to modify your existing cover bezel by removing the 2 uprights and installing NVU's unique cover pieces. The pieces are designed to cover up any flaws that may be seen after cutting. This is an easy process and a great way to completely change the look of the dash while upgrading the instruments.

BELOW: The 2 vertical pieces that need to be removed



Cut vertical pieces with a cutoff wheel, hacksaw, Dremel, or whatever you are most comfortable with. **Sand cut area smooth.** This is important



Upper and lower areas cut, sanded and ready for overlay installation



If you are planning on painting your bezel or refinishing it, now is the time, before the overlays are installed. When you are ready make sure all areas to be attached are clean of any dirt or debris. Use alcohol to clean the areas.

Check the front rectangular piece for fitment, the panel is not a perfect rectangle so the part will only fit one way. Once you have that, peel the military grade 3M adhesive and apply the overlay. Once you are satisfied with the fit, press firmly in place.

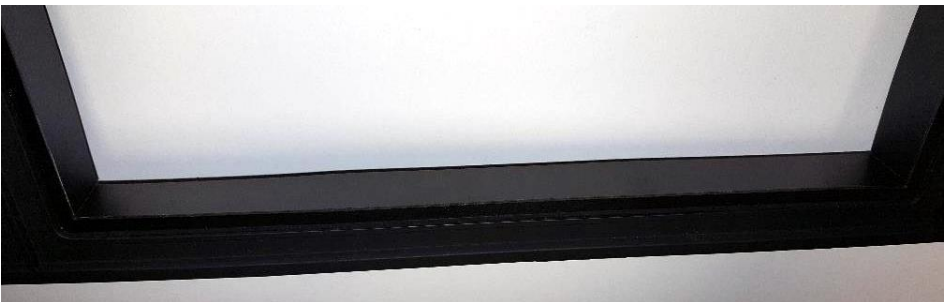
Top overlay



Front overlay

Identify the top and bottom overlays. The top has clearances holes for the upper mounting screws. Clean area, remove tape and install overlay. The front overlay is slightly taller than the top, bottom and sides to hide the edges for a clean appearance. Keep the inside overlays against the front part, that is why it is installed first.

BELOW: Bottom overlay installed



BELOW: Side overlays installed. Once you are satisfied with the placement of the overlays, press firmly. The parts will gain more adhesion over time and will be on there forever.



Use your factory manual or probe the wires for connection points and wire instruments according to manual.

Vehicles with battery warning lamp or 3 wire alternator: While most of you will have upgraded to a one-wire alternator by now, those who have not will need to “jump” the charge circuit in the dash or at the alternator for the vehicle to charge properly.

Install the new cluster in place with factory screws and re-install the bezel. Calibrate according to gauge instructions and enjoy your new upgraded dash.

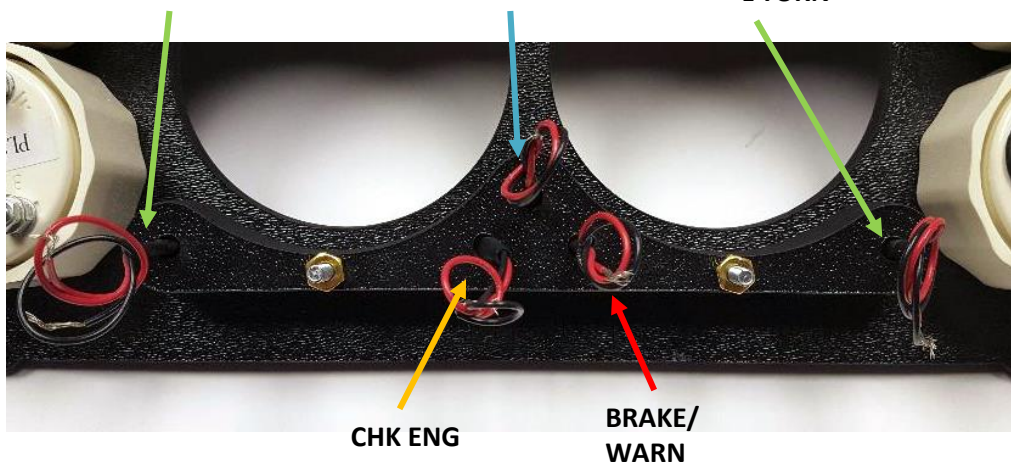




RT TURN

HI BEAM

L TURN



CHK ENG

**BRAKE/
WARN**

INTEGRATED WARNING LAMPS:

The lamps in this kit are pre-wired 5mm colored LEDs. You may not be able to see the icons when the lights are off, this is normal for a clean look.

Each lamp is set up for 12 Volt operation. Red is power, black is ground

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