



## Installation Procedures For 2010-2012 Roush



**Warning: Please read directions completely before starting. If you have any questions please contact BMPP before beginning your installation. Also please check our website ([bigmikesperformanceparts.com](http://bigmikesperformanceparts.com)) for any updates or changes. Thank You.**

- Parts Included:**
- (1) License Plate mounting bracket Assembly. Includes Base Plate and License Plate Holder.**
  - (2) License Plate mounting Screws: 1/4X20 (5/32 Allen head)**
  - (2) License Plate mounting nuts: 1/4X20 nylon self-locking nuts (7/16 wench size)**
  - (3) Base plate mounting screws: (1) 6.3mmX45mm bolt with washer (1) 6.3mm nut, & (1) Nylon spacer**
- Tools Needed:**
- 7mm, 8mm and 10mm sockets with ratchet Note: 1/4 inch drive preferred but 3/8 will work but extra caution will be needed when tightening screws.**
  - 5/32 Allen wrench**
  - 7/16 wrench**
  - 10mm wrench**

**Step 1: Insure all parts listed above are accounted for. Note: If at any time during the installation process you need assistance please call (831)663-4849.**

**Step 2: Separate the license plate holder from the base by simply pulling the pull pin ring outward and sliding apart.**

**Step 3: If your Roush is equipped with a lower grille it will need to be removed to gain access to the 10mm nut that holds the spoiler. This is done by removing the four Philips screws as shown in figure 1.**

**Step 4: Remove the center lower spoiler (Chin Splitter) screw(6mm) using a 8mm socket and 10mm wrench. See figure 2 for location. Locating the 10mm nut above the spoiler can be a little tricky, just slide the wrench back and forth until the nut is located.**

**Step 5:** Now remove the two 7mm headed screws directly to the rear. Note: These screws will be reused. See figure 3

**Step 6:** Now position the base mount with the single hole towards the front of the car, centered over the hole where the 6mm screw was just removed. Note: Tube will be facing down. Using the screw just removed loosely secure the base plate in place. See figure 3a

**Step 7:** Once base plate rear screws are loosely secured, slide the 6mm bolt and washer through the front center hole of the bracket. Then slide the nylon spacer over the bolt and push the bolt into place. See figure 4

**Step 8:** While holding the bolt in place, replace the 10mm nut ( The original nut may be used, one is provided as a backup). Using the 10mm wrench place the 10mm nut in the box end of the wrench. Note: A piece of masking tape placed inside the box end will help hold the nut in place while locating the bolt. See figure 5. Using the same method as used earlier to locate the nut, sliding the wrench back and forth, until you hit the bolt. Carefully lower the bolt until you can slide the nut into place, gently push the bolt up and begin turning until tight. See figure 5a

**Step 9:** Tighten two rear screws. Base plate is now complete.

**Step 10:** Replace Grille if so equipped.

**Step 11:** Secure the license plate and frame (optional) to the license plate bracket using the two 1/4 inch bolts and nuts provided. Requires the 5/32 Allen wrench and 7/16 wrench (Not included). See figure 6

**Step 12:** Slide the license plate rods into the two tubes located on the base plate. Slide the rods into the tubes until the rods hit the pull pin. Simply pull the ring on the pull pin and advance the rods. Release ring and continue to advance rods until the pull pin locks into place. See figure 7. In some occasions the license plate may require a little adjustment to level. Simply grab frame at arrows (See figure 8) and rotate. If plate is high on left or right side, rotate high side down slightly and release. Repeat as necessary. Once leveled plate will remain level.

**Note:** The rods fit into the tubes loosely. This tolerance is intentional to allow for some forgiveness should the driver accidentally strike a driveway or curb with the front bracket removed. However, caution must be exercised when entering or exiting driveways and when parking.

**Congratulations!!** You have just installed the Sto n Sho™ front license plate mounting system. Thank You for your purchase.

**Caution: Bracket lowers ground clearance by approx 1/2 inch.**

**Remove prior to entering automated car wash**

**Exercise care when entering or exiting steep driveways or damage will occur**

**Stop well before Parking Stops or high curbs, or damage will occur**

**Medium skill level required. If unsure, have bracket installed by your local Ford Dealer or Body shop.**

#### **Limited Lifetime Warranty (Transferable)**

**Big Mike's Performance Parts (BMPP) warrants to the original purchaser only that this product will be free of manufacturing defects in material and workmanship for the life of the product to the limitations and exclusions set forth below:**

**Return product to any authorized dealer. Contact BMPP for the dealer nearest you. Upon examination, BMPP or its representative will, at its sole option and expense, repair or replace any product found to be defective. If product to be replaced via mail, BMPP will return the repaired or replaced unit to you via its usual shipping method from the factory to your address in the United States of America or Canada only. Any shipping costs for addresses outside of the United States or Canada shall be the responsibility of the purchaser.**

**This warranty is transferable when product is attached to a vehicle**

#### **REMEDIES FOR BREACH OF WARRANTY.**

**This Warranty does not include repair for damage caused by improper use or handling, including but not limited to damage caused by accident, mishandling, improper installation, abuse, negligence, or any defect caused by repair to the product by anyone other than BMPP.**

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**Your Part/SKU Number is SNS 5**

**Fig 1**



Fig 2



Fig 3



Fig 3a



Fig 4



Fig 5



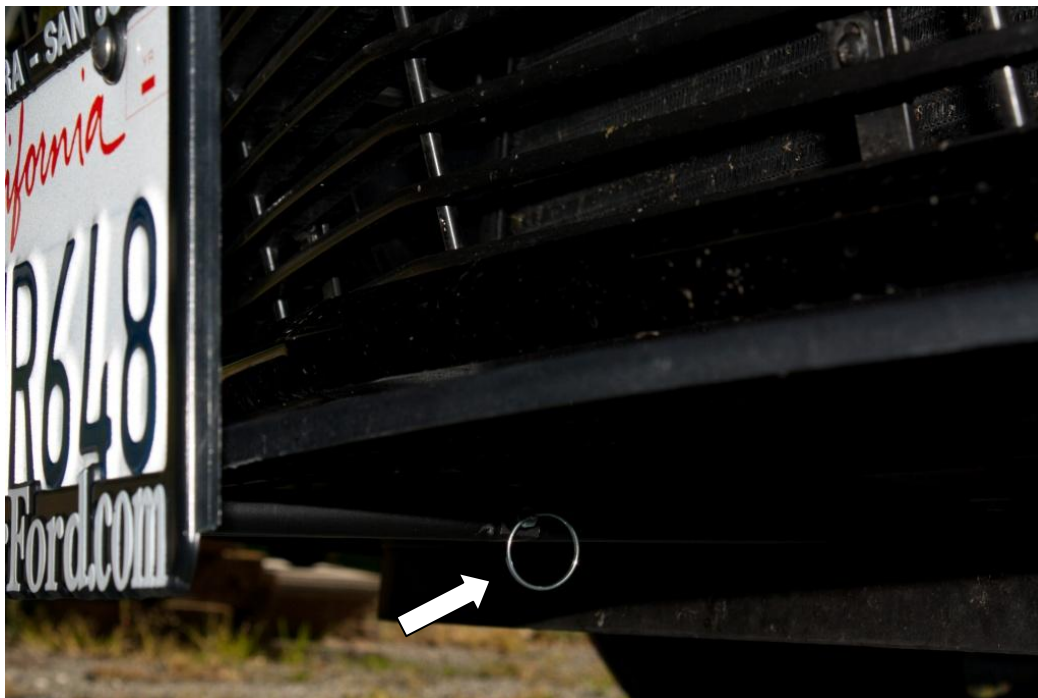
Fig 5a



Fig 6



Fig 7



**Fig 8**



**Simply grab frame at arrows and rotate. If plate is high on left or right side, rotate high side down slightly and release. Repeat as necessary. Once leveled plate will remain level.**