



Part Number:M-5230-M8SC, M8TC  
2015 Mustang GT Axle Back  
INSTALLATION INSTRUCTIONS

Please visit [www.fordracingparts.com](http://www.fordracingparts.com) for the most current instruction information

**!!! PLEASE READ ALL OF THE FOLLOWING INSTRUCTIONS CAREFULLY PRIOR TO  
INSTALLATION.**

**AT ANY TIME YOU DO NOT UNDERSTAND THE INSTRUCTIONS, PLEASE CALL THE FORD RACING  
TECHLINE AT 1-800-367-3788 !!!**

## OVERVIEW:

***The use of a floor hoist is recommended for this installation. If you do not have access to one, use a hydraulic floor jack and jack stands to raise the vehicle.***

***!! CAUTION: JACK STANDS MUST BE USED ON A LEVEL SURFACE AND BE SECURELY SEATED. FAILURE TO DO SO MAY RESULT IN PERSONAL INJURY OR VEHICLE DAMAGE !!***

## KIT INCLUDES:

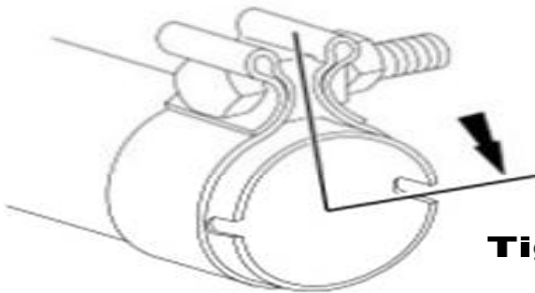
<u>Item #</u>	<u>Qty:</u>	<u>Description</u>
	2	Muffler
	2	Clamp

Factory Ford shop manuals are available from Helm Publications, 1-800-782-4356

## Image of New Axle Back Exhaust System:



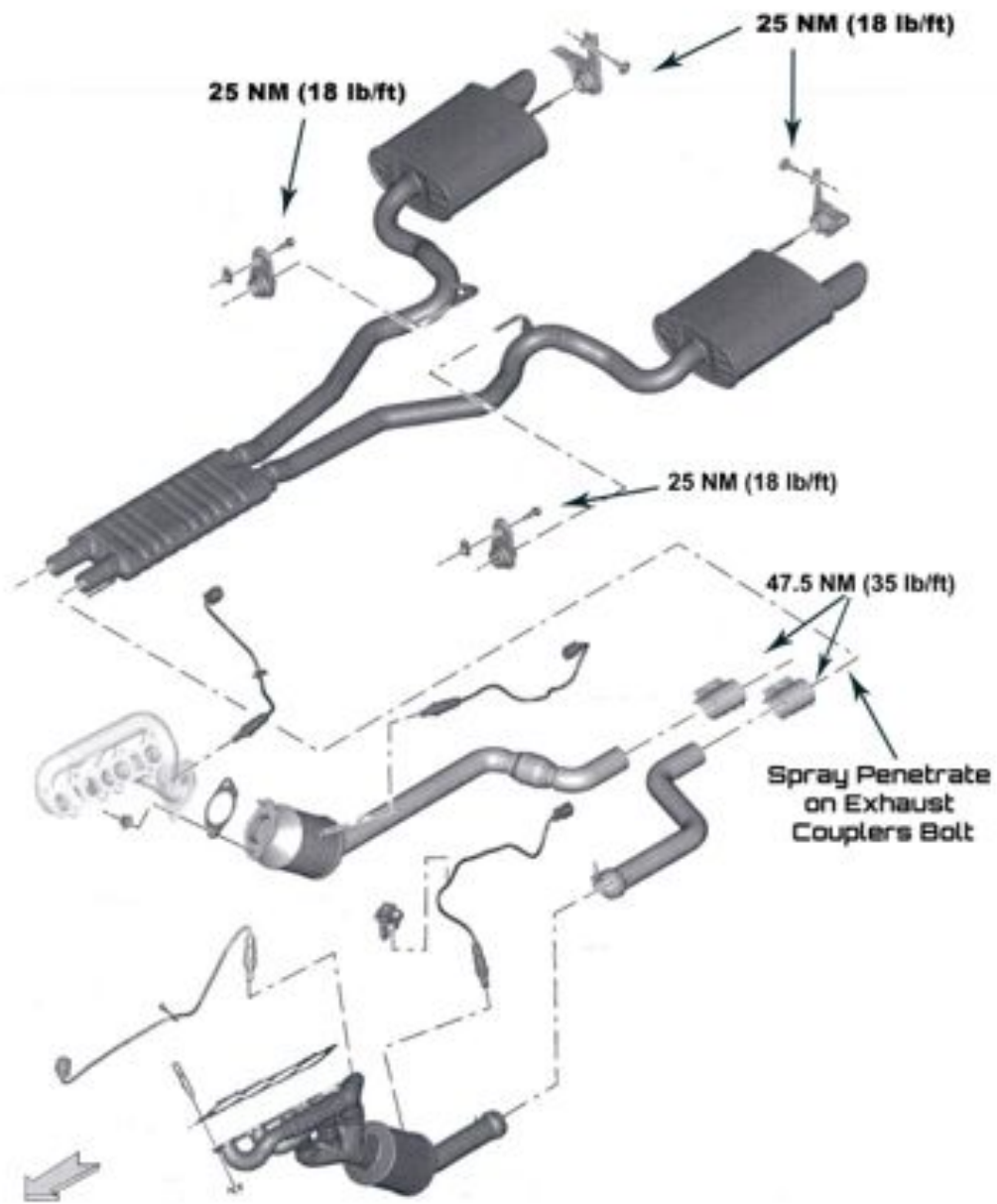
**48 Nm (35 lb/ft)**



**Tighten the exhaust clamp.**

- **The exhaust clamp should be installed so that it is up to, but not over, bottom of the notches.**
- **Tighten to 48 Nm (35 lb-ft).**

**Image of Production Exhaust System:**



## INSTALLATION INSTRUCTIONS:

**STEP 1:** Rise and support vehicle.

**STEP 2:** Mark both drivers and passenger intermediate pipes before the last bend to muffler. (See Fig. 1 and 2)



**Fig. 1**

**Drivers side muffler (Cut line is the start of the bend going into the muffler)**



**Fig. 2**

**Passenger side muffler (Cut line is the start of the bend going into the muffler)**

**STEP 3:** Using a metal cutting saw cut both drivers and passenger intermediate pipes at cut lines. (See Fig. 3)



**Fig. 3**

**STEP 4:** After cutting is completed remove muffler from rear hanger, deburr intermediate pipe. (See Fig. 4)



**Fig. 4**

**STEP 5:** Install drivers hand muffler into rear hanger slide clamp onto muffler pipe, slide muffler onto the pipe that you just cut, torque clamp to 48Nm (35 lb-ft). (See Fig. 5)



**Fig. 5**

**Step 6:** Install passenger hand muffler into rear hanger slide clamp onto muffler pipe, slide muffler onto the pipe that you just cut, torque clamp to 48Nm (35 lb-ft). (See Fig. 6)



**Fig. 6**



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**Step 7: Check all fasteners for proper torque.**

**Step 8: Check alignment of mufflers in rear bumper cover.**



**Step 9: Lower vehicle and road test.**

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