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PRIOR TO INSTALLATION READ THESE INSTRUCTION COMPETELY
For questions, Call the FORD PERFORMANCE Techline 1-800-367-3788

Please visit <https://www.performanceparts.ford.com> for warranty information



GRILLE KIT:

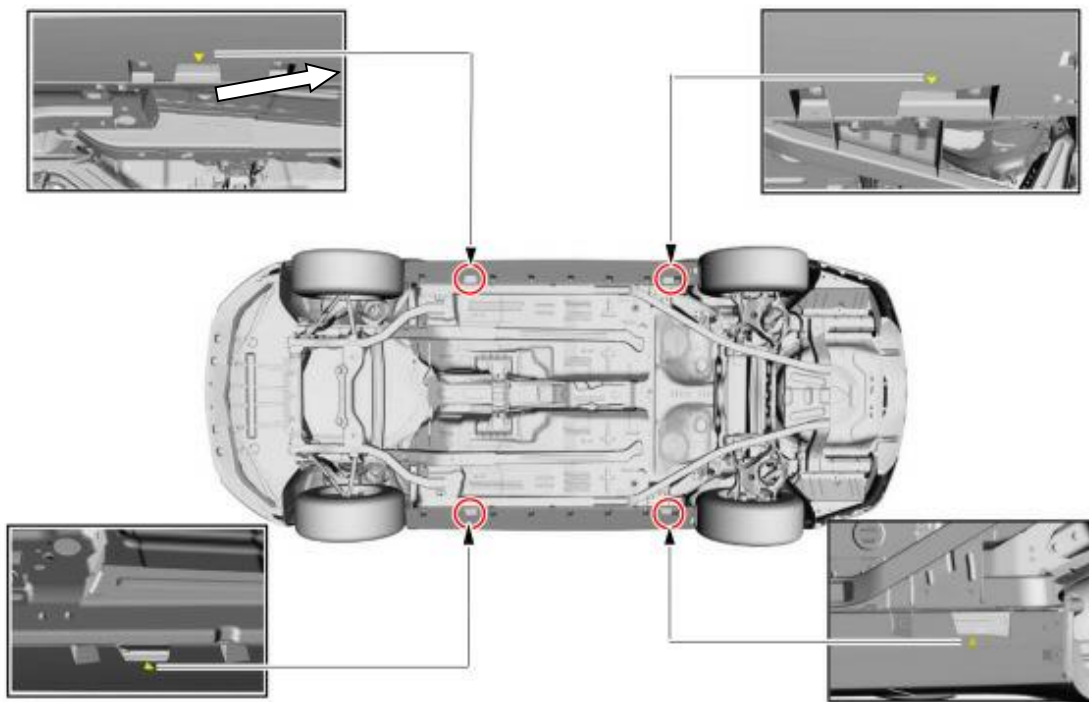
Quantity	Part Name
1	Upper Grille
1	Lower Grille

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INSTALLATION INSTRUCTIONS:

STEP 1: Raise and support vehicle to gain access to underside.



WARNING: Identify the correct jacking points by locating the triangle stamped into the uni-body sheet metal or vehicle frame. Raising a vehicle in any other location may result in vehicle shifting or falling. Failure to follow this instruction may result in serious personal injury.

WARNING: Never get underneath a vehicle that is supported only by a jack. The jack could unintentionally lower. Always support vehicle with floor stands. Failure to follow these instructions may result in serious personal injury.

NOTICE: The jack provided with the vehicle is intended to be used in an emergency for changing a deflated tire. To avoid damage to the vehicle, never use the jack to hoist the vehicle for any other purpose.

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NOTICE: Do not attempt to use jack pressure on either the front bumper or the rear bumper on any vehicle. Damage to bumper covers will occur.

NOTICE: Damage to the suspension, exhaust or steering linkage components may occur if care is not exercised when positioning the hoist adapters prior to lifting the vehicle.

NOTICE: To prevent possible damage to the underbody, do not drive the vehicle onto the drive-on lift without first checking for possible interference.

NOTICE: When raising a vehicle on a two-column hoist, use care when positioning the vehicle so that the hoisting forks do not interfere with suspension components, mounting brackets or stabilizer mounting brackets, if equipped. In addition, use care in hoist positioning to avoid possible damage to the axle or rear cover.

STEP 2: Remove both front wheels.



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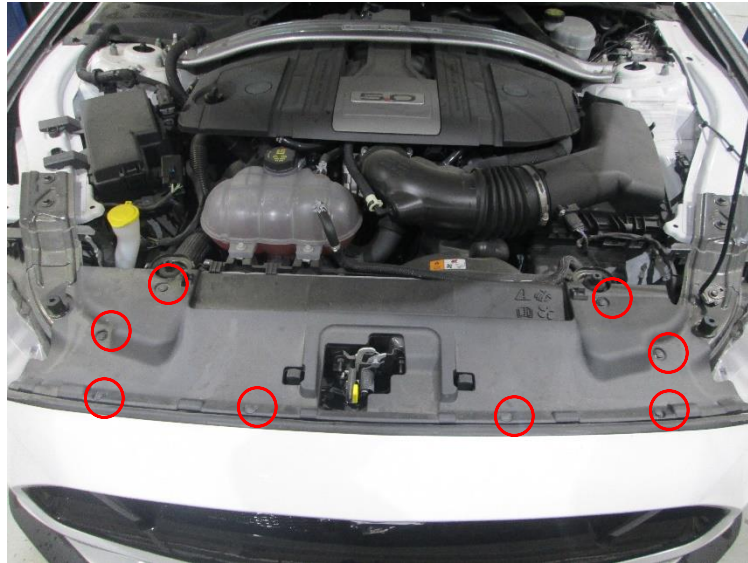
STEP 3: Using a trim remover tool, remove (13) inner wheel liner retaining clips per side. Remove both inner wheel liners.



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STEP 4: Using a trim remover tool, remove the (8) upper radiator close out panel retaining clips. Remove the upper radiator close out panel.



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STEP 5: Remove the fascia to fender upper bracket nuts (2) per side.



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STEP 6: Disconnect the electrical connector for both front fog light assemblies.



STEP 7: Remove (6) under tray bolts and (2) under tray retaining clips.

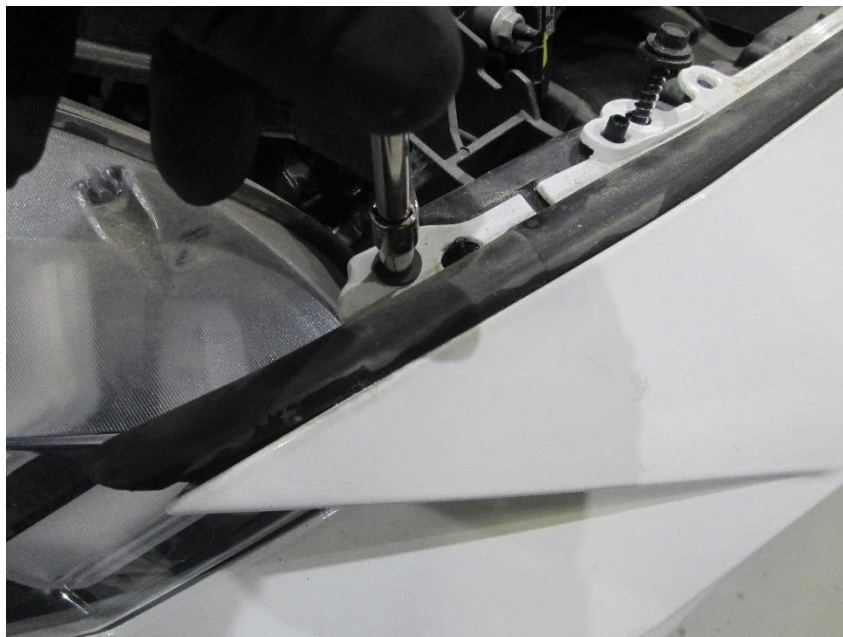
NOTE: Under tray will stay attached to fascia during removal



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STEP 8: Remove (8) upper fascia mounting bolts.



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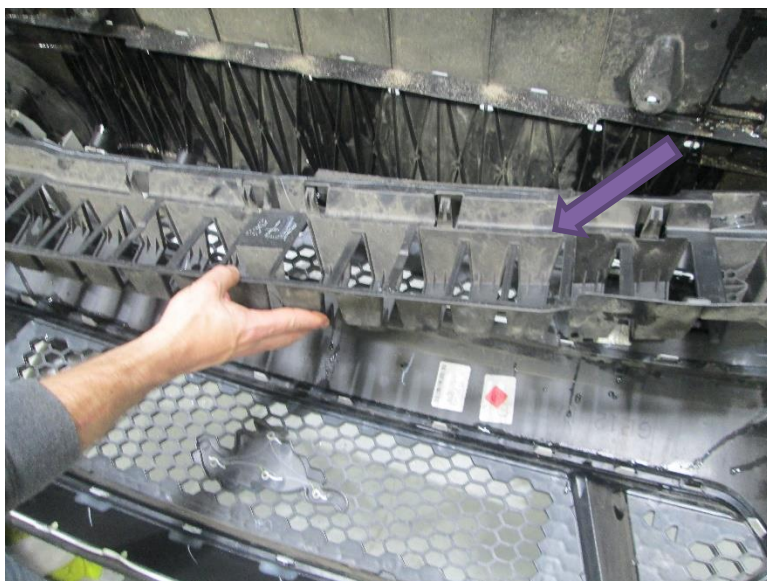
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- STEP 9:** Remove fascia assembly from vehicle by carefully lifting and pulling assembly forward off the vehicle. It is recommended to have an assistant help while removing and installing the fascia assembly. Protect any painted surfaces during removal.



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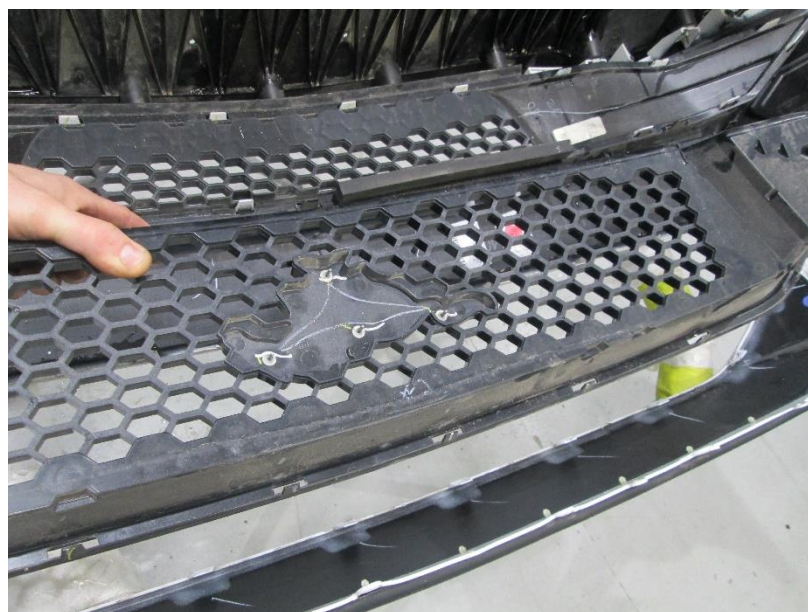
- STEP 10:** From the backside of the fascia, gently depress the center impact beam retaining tabs. Carefully work around the beam until all tabs are released. Remove the impact beam. Ensure all painted surfaces are protected during the removal and installation of the grilles.



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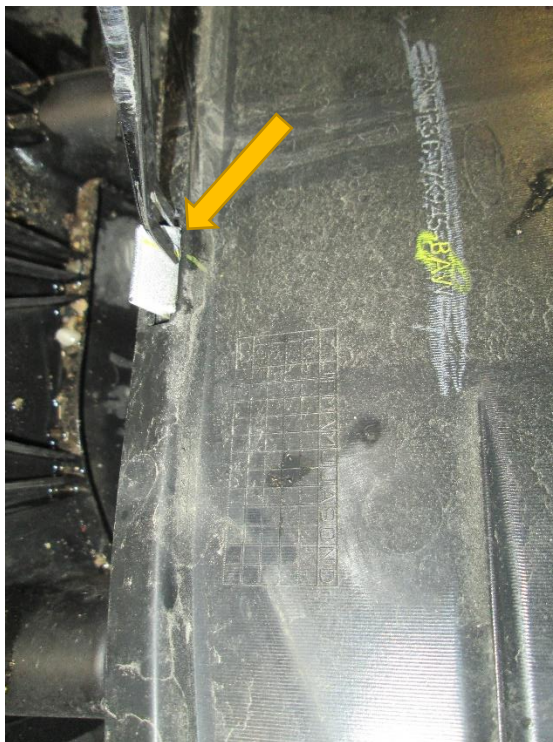
STEP 11: From the backside of the fascia, gently depress the upper grille retaining tabs. Carefully work around the work piece until all are released. Remove the upper grille.



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STEP 12: From the backside of the fascia, gently depress the lower grille retaining tabs. Carefully work around the work piece until all are released. Remove the lower grille.



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STEP 13: Place the new lower grille on the fascia. Starting from the center and working outboard, align the fascia clips with grill mounting provisions and gently clip the grille into the fascia.



STEP 14: Place the new upper grille on the fascia. Starting from the center and working outboard, align the fascia clips with grill mounting provisions and gently clip the grille into the fascia.



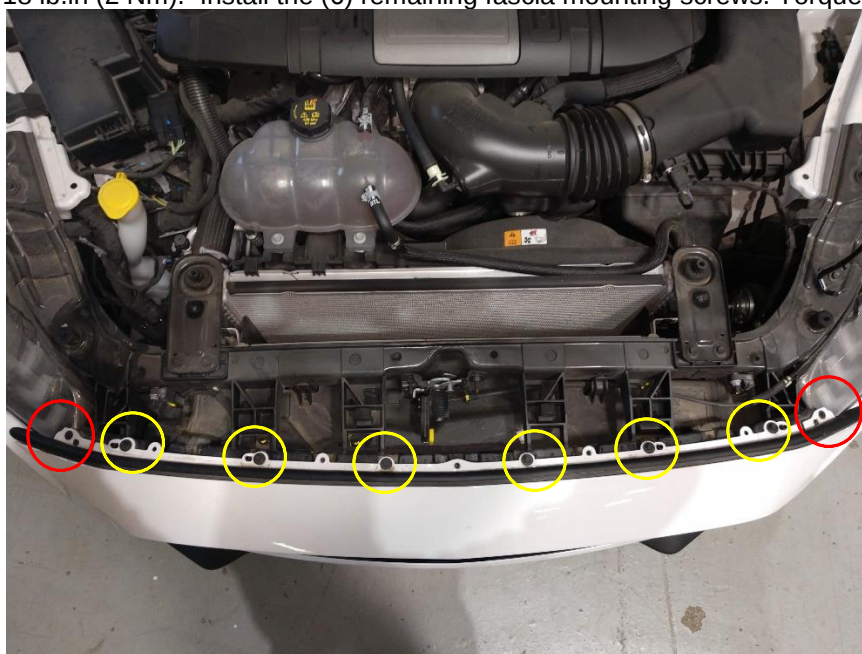
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- STEP 15:** Place the impact beam onto the fascia. Starting from the center and working outboard, align the fascia clips with impact beam provisions and gently clip the beam into the fascia.



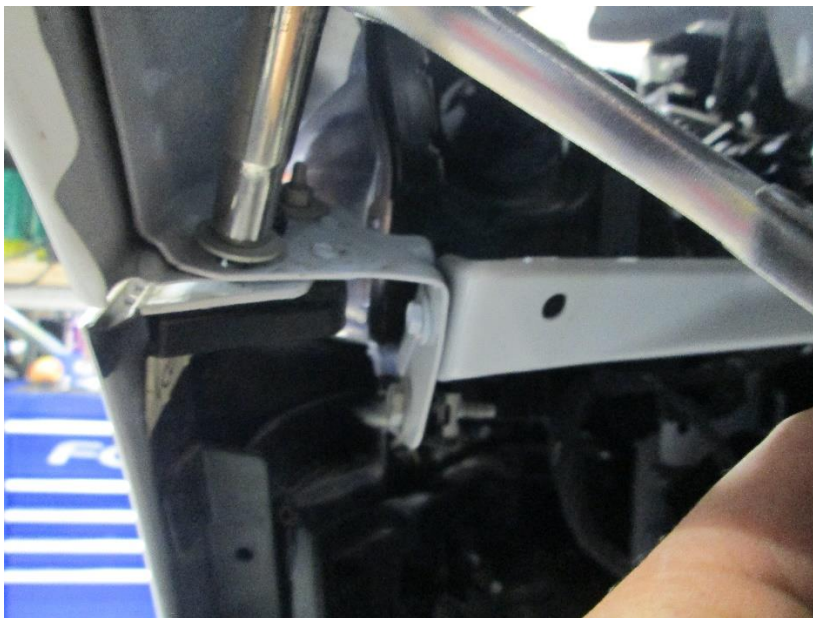
- STEP 16:** Slide the fascia assembly onto the front of the vehicle. Install the (2) outer fascia mounting screws. Torque to 18 lb.in (2 Nm). Install the (6) remaining fascia mounting screws. Torque to 53 lb.in (6 Nm)



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STEP 17: Align the fender to fascia mounting brackets and install (2) nuts per side. Torque to 44 lb.in (5 Nm)



STEP 18: Install upper radiator close out panel with (8) retaining clips.



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STEP 19: Re-connect both fog light electrical connectors.



STEP 20: Install (6) bolts into under tray and (2) retaining clips. Torque to 18 lb.in (2 Nm)



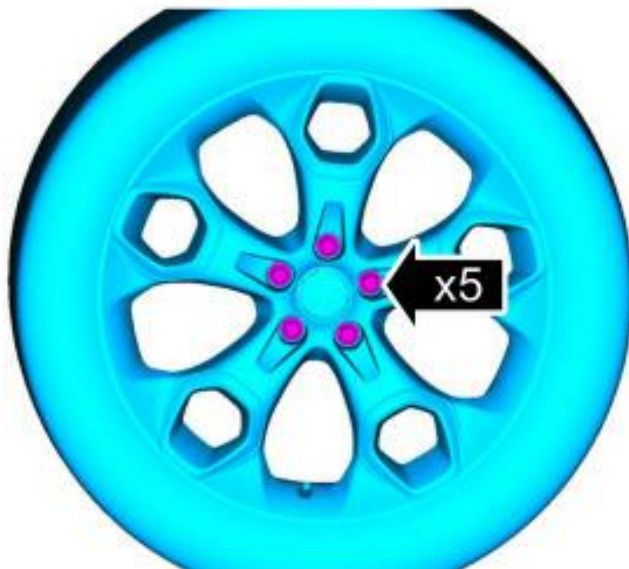
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STEP 21: Install both front wheel liners with (13) retaining clips per side.



STEP 22: Position the wheel and install the wheel nuts. Tighten the wheel nuts in a star pattern.
Torque to: 148 lb.ft (200 Nm)



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