#30161 #30166 #30171 #30176 #30361 #30366 #30371 #30376 Ford 289, 302 & 351W Alternator , A/C with Optional Power Steering Bracket Kit

Revised 6-4-07

Mount adjustment rod to A/C unit using 3/8 - 16 x 2 1/2" SHCS, .990 spacer and 3/8" locknut

Mount A/C unit to bracket using 3/8 - 16 x 5" SHCS and 3/8" locknut

Mount adjustment rod to water pump using .750" steel spacer between bracket and pump with 5/16 - 18 x 3" SHCS

5/16 - 18 x 3 1/2" SHCS and 1.825" spacers between bracket and water pump

Sanden 508 A/C Unit

Mount Bracket to water pump using .520" spacer between bracket and pump with 5/16 x 3" SHCS

Adjustment Rod and Rod Ends

7/16 - 14 x 1" SHCS

7/16 x 1" SHCS

7/16 - 14 x 5 1/2" SHCS and 7/16 x 1.625 spacer between alt. and head

Alternator Bracket

Mount power steering pump to bracket using (3) 3/8 x 1" hex head bolts and (3) 3/8" washers

Water Pump Pulley

Power Steering Bracket

Alternator

1971-76 Mustang Power Steering Pump

Mount adjustment rod to alternator with 3/8 - 16 x 1" SHCS

Belt routing for non power steering

Adjustment Rod and Rod Ends

Crank Pulley

Mount Bracket to water pump using .200" spacer between bracket and pump with 5/16 x 5 1/2" SHCS

Mount adjustment rod to water pump with 3/8 - 16 x 1" SHCS

(2) 5/16 - 18 x 5 1/2" SHCS and (2) 1.775" spacers between bracket and water pump

NOTE: Mount rear power steering support bracket to bottom hole of A/C bracket as shown

Drivers side head

A/C Bracket

Bracket

7/16 x 1 1/4" hex bolt and 7/16" washer Mount to head

Power Steering Pump

5/8" nut

Top view of 30352-B rear support bracket

289/302 6 Rib Belt Sizes:
38" Alternator
50" A/C
52.5" A/C and Power Steering

351W 6 Rib Belt Sizes:
40" Alternator
52.5" A/C
53.8" A/C and Power Steering

MARCH PERFORMANCE, INC. • 16160 PERFORMANCE WAY • NAPLES, FLORIDA 34110

Technical Support 888-729-9070