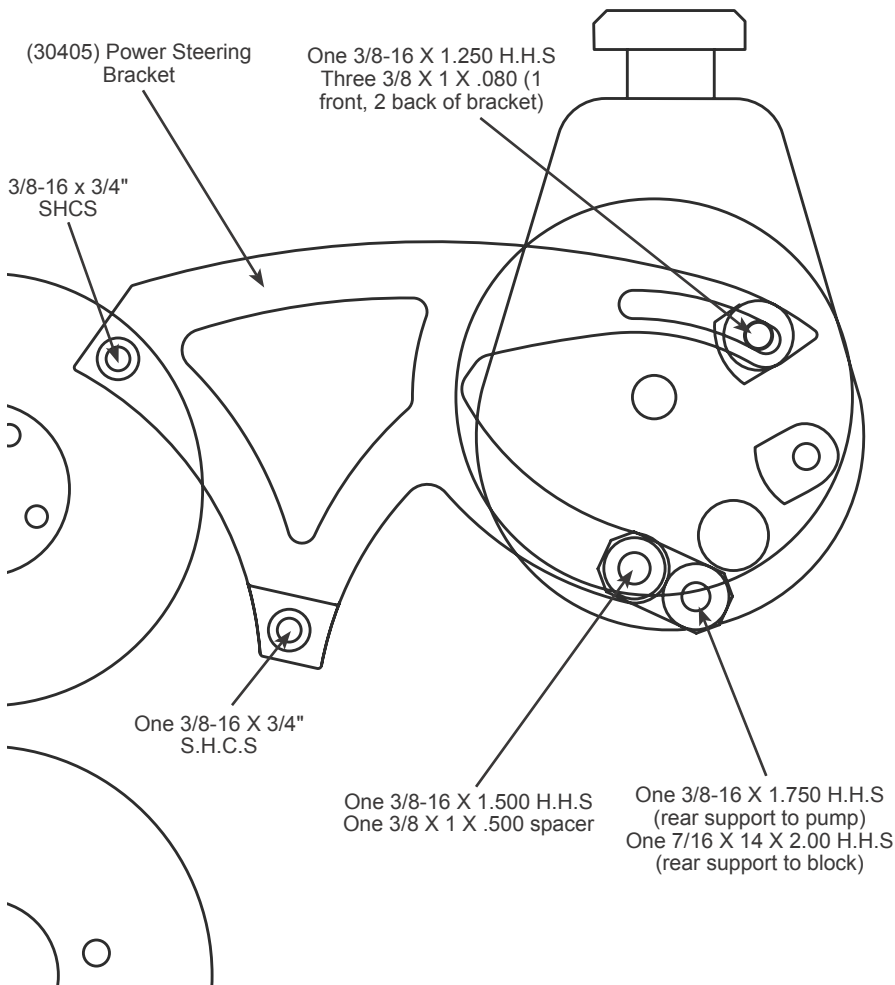


# Ford 351 Cleveland Power Steering Bracket Kit

## Parts List

- 1-(30405-A) P/S Bracket
  - 1-(30405-B) P/S. Support Bracket
  - 2-(S244) 3/8-16 x 3/4" SHCS (30405-A P/S Bracket to waterpump)
  - 1-(S313) 3/8-16 x 1 1/4" HHS (30405-A P/S Bracket to p/s pump- top slot)
  - 3-(S664) 3/8 x 1 x .080 washers (2 between 30405-A P/S Bracket & P/S pump, 1 front)
  - 1-(AC3-.500) 3/8 x 1 x .500 spacer (between 30405-A P/S Bracket & P/S pump)
  - 1-(S321) 3/8-16 x 1 3/4" HHS (30405-B P/S Support Bracket to back of p/s pump)
  - 1-(S322) Front bracket to lower to p/s pump)
  - 1-(S379) 7/16-14 x 2" HHS (30405-B P/S Support Bracket to engine block)
- 30405 Power Steering Kit uses a 46" V-belt with March performance ratio pulleys



S.H.C.S. = Socket Head Cap Screw  
H.H.S. = Hex Head Screw  
S.S. = Stainless Steel

## Assembly Instructions

1. Bolt (30405-A) P/S Bracket & waterpump to engine block using two (S244) 3/8-16 x 3/4 socket head cap screws.
2. Bolt bottom of power steering pump to (30405-A) P/S Bracket using one (S322) 3/8-16 x 1 1/2 hex head screw & one (AC3-.500) 3/8 x 1 x .500 spacer between 30405-A P/S Bracket & p/s pump.
3. Bolt top of power steering pump to (30405-A) P/S Bracket using one (S313) 3/8-16 x 1 1/4 hex head screw & three (S664) 3/8 x 1 x .080 washers (2 between 30405-A P/S Bracket & p/s pump, 1 in front). Leave loose for adjustment.
4. Bolt (30405-B) P/S Support Bracket to back of p/s pump using one (S321) 3/8-16 x 1 3/4 hex head screw. Bolt other side of (30405-B) P/S Support Bracket to engine block using one (S379) 7/16-14 x 2" hex head screw.
5. Install belt. Adjust belt tension by pulling out on p/s pump. Tighten (S313) 3/8-16 x 1 1/4 hex head cap screw to lock in position.