

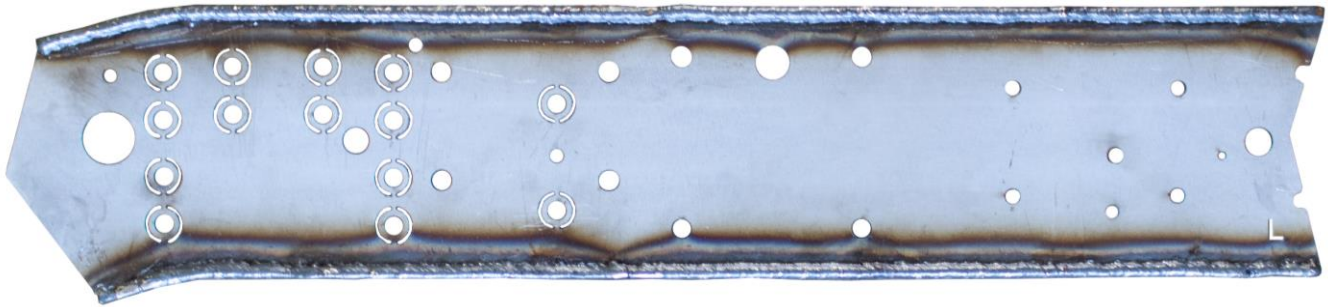


RUST BUSTER

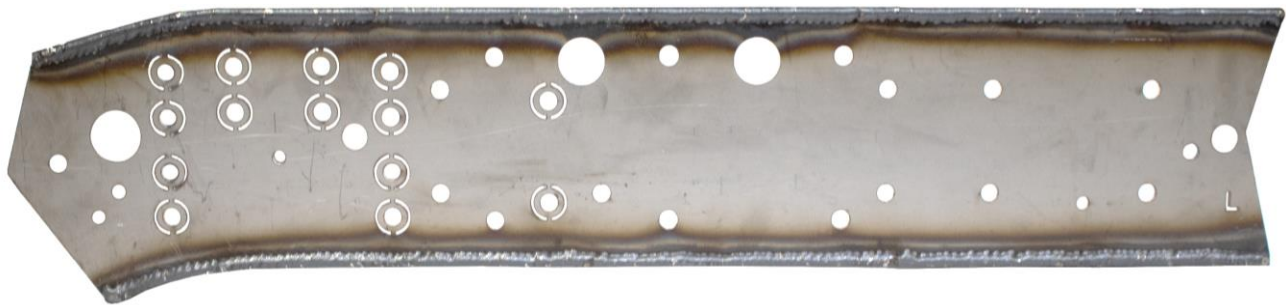
RB7355L/R & RB7368L/R
Center Rear Frame Section
1973-1987 Chevy C10 & K10



RB7355L & RB7355R (K10)



RB7368L & RB7368R (C10)



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Wrench
Fire Extinguisher
Hole Punch
Hammer
C-Clamps

KIT CONTAINS

Center Rear Frame Section

QTY

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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift up your vehicle. Remove any lines or power harnesses in your work area.

4) CUT

Our part features perforated plates to fit over the rivets retaining your existing rear cab mount. If you plan to keep your cab mount, cut out the perforated plates located on your center rear frame section. If not, remove your rear cab mount.



Punch the rivets out using a hole punch and remove your rear cab mount.



With a socket and wrench, remove the two bolts located on the bottom of your frame.

Grind the frame free of rust and debris, revealing bare metal.

Spray the work area with a weldable primer to help prevent against rust development.

5) WELD

Slide your center rear frame section onto the frame using the frame holes to help with the alignment.



If you purchased our rear cab mount (RB7358 or RB7371), you can insert the included bolts into the frame holes to hold the part in place. If not, c-clamp the part into place.





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Following proper welding procedures, tack weld your frame section onto the frame before welding it on fully. Weld 100% around all edges.



Remove the bolts retaining the frame section.

6) PAINT

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).



7) REINSTALL

With a socket and wrench, reinstall the two bolts on the bottom of your frame.

If you removed your rear cab mount, you may reinstall it at this time using our installation video for RB7358 (1973-1980) or RB7371 (1981-1987) (Rear Cab Mount Installation Video)