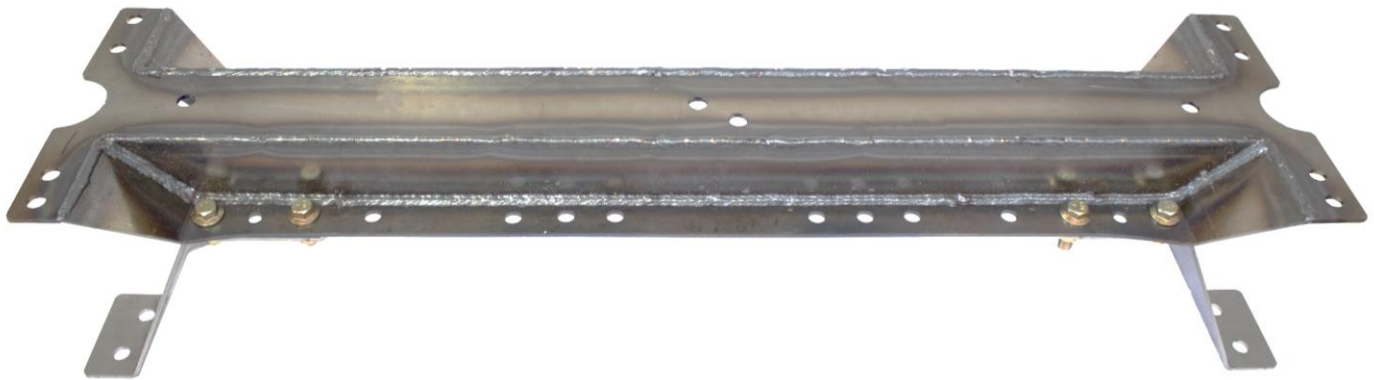




RUST BUSTER

RB7363
Center Frame Crossmember
1973-1980 Chevy C10 / K10 / K20



REQUIRED TOOLS

Jack Stands or Lift
Paint/Primer
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets and Wrench
Fire Extinguisher
Hammer
Hole Punch

KIT CONTAINS

Center Frame Crossmember
M10 30mm Flanged Hex Screw
M10 25mm Flanged Hex Screw
M10 Flange Locknut

QTY

1
16
8
24



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1) **PREPARING YOUR VEHICLE**

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) **PREPARING YOUR WORKSTATION**

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift up your vehicle. Remove any lines or power harnesses from the work area.

4) CUT

Remove the rivets retaining the factory center frame crossmember.



With a 14mm socket and 15mm wrench, remove the bolts and nuts located on the bottom of the frame



Punch out the remaining rivets using a hole punch.



Remove the factory center frame crossmember.



Spray the work area with a weld through primer to help prevent against rust development.



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5) **INSTALL**

With the included hardware, use a 14mm socket and 15mm wrench to screw in the 30mm bolts and nuts, holding the center frame crossmember plates in place. Repeat on each end of the crossmember.

Once in place, use a 14mm socket and 15mm wrench to screw in the remaining bolts and nuts on each end of the crossmember.



Slide the center frame crossmember into place, one side at a time. (The plates should be on the bottom). Use the frame holes to help with the alignment.





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6) **PAINT**

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).

