

### FORD 2021-22 Bronco Rear Receiver Hitch

**Thank you for choosing Rough Country for all your vehicle needs.**

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

#### Kit Contents:

Rear Receiver Hitch x1

#### Tools Needed:

3/4" (19mm) Socket/Wrench

13/16" (21mm) Socket/Wrench

#### Hardware Included:

1/2" x 4.5" Bolts x2

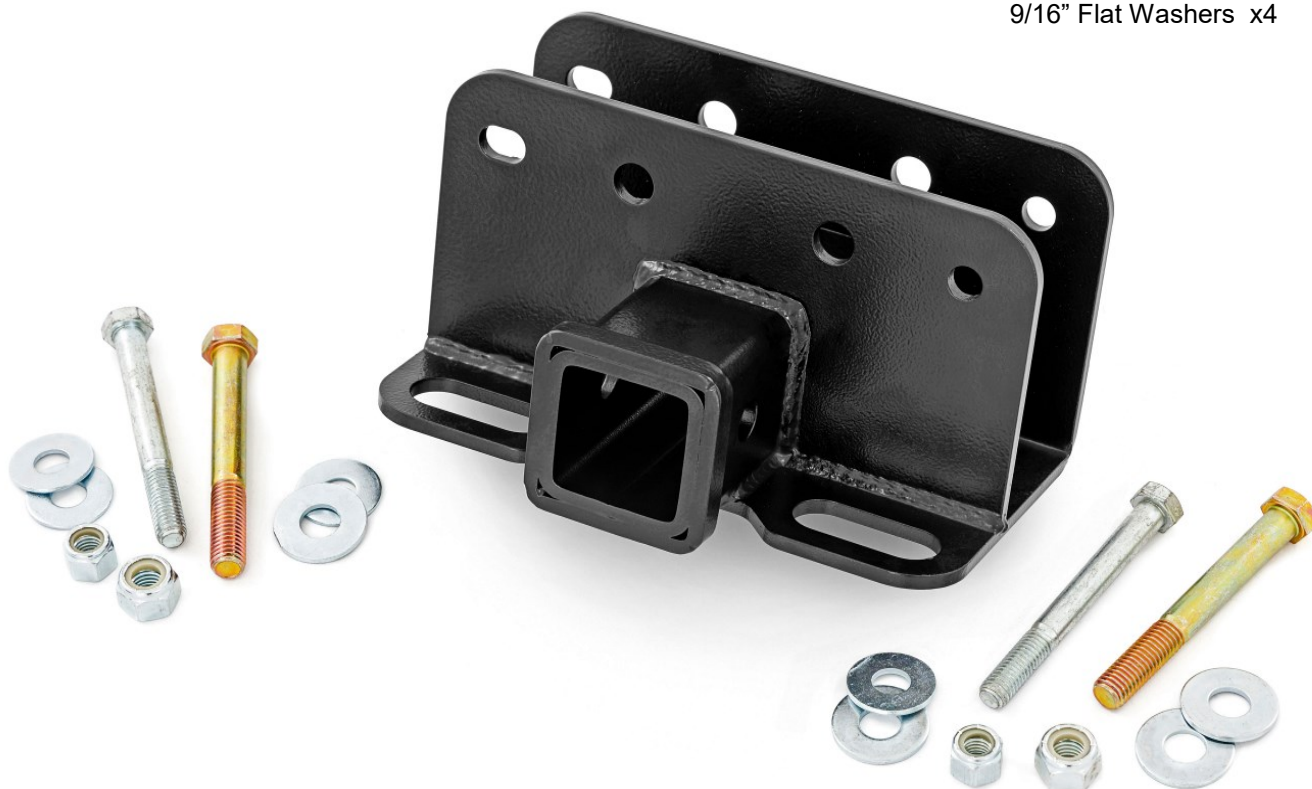
1/2" Lock Nuts x2

1/2" Flat Washers x4

9/16" x 4.5" Bolts x2

9/16" Lock Nuts x2

9/16" Flat Washers x4

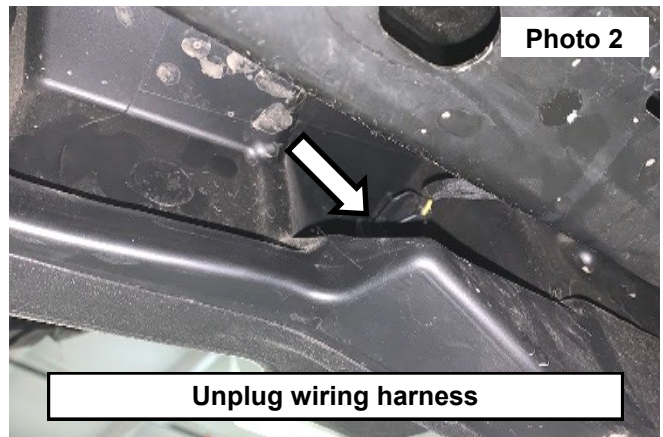


#### Torque Specs:

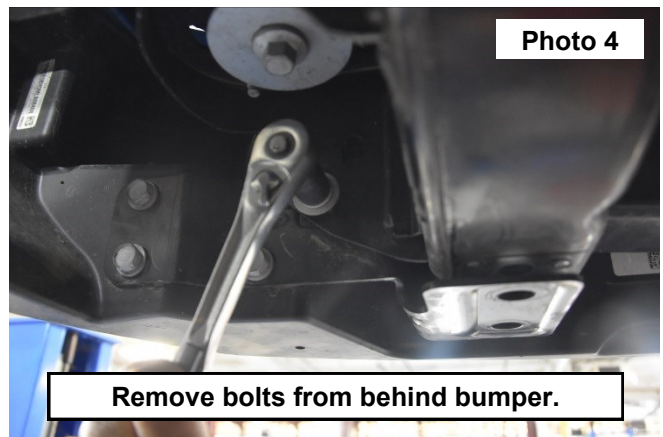
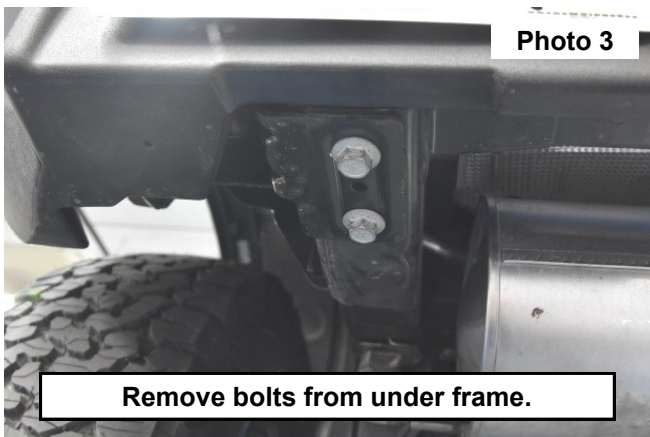
| Size  | Grade 5   | Grade 8   | Size | Class 8.8 | Class 10.9 |
|-------|-----------|-----------|------|-----------|------------|
| 5/16" | 15 ft/lbs | 20ft/lbs  | 6MM  | 5ft/lbs   | 9ft/lbs    |
| 3/8"  | 30 ft/lbs | 35ft/lbs  | 8MM  | 18ft/lbs  | 23ft/lbs   |
| 7/16" | 45 ft/lbs | 60ft/lbs  | 10MM | 32ft/lbs  | 45ft/lbs   |
| 1/2"  | 65 ft/lbs | 90ft/lbs  | 12MM | 55ft/lbs  | 75ft/lbs   |
| 9/16" | 95 ft/lbs | 130ft/lbs | 14MM | 85ft/lbs  | 120ft/lbs  |
| 5/8"  | 135ft/lbs | 175ft/lbs | 16MM | 130ft/lbs | 165ft/lbs  |
| 3/4"  | 185ft/lbs | 280ft/lbs | 18MM | 170ft/lbs | 240ft/lbs  |

## INSTALLATION INSTRUCTIONS

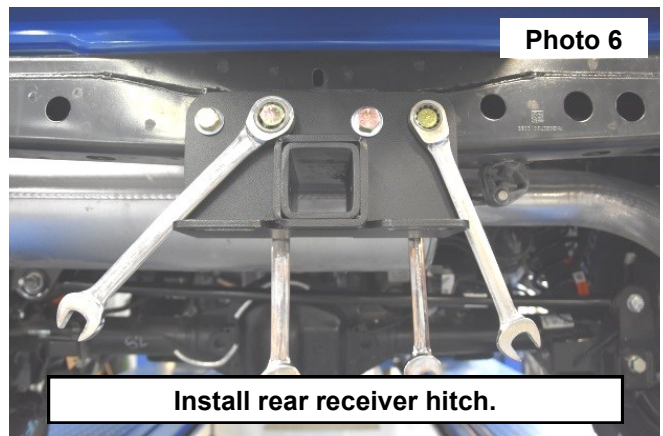
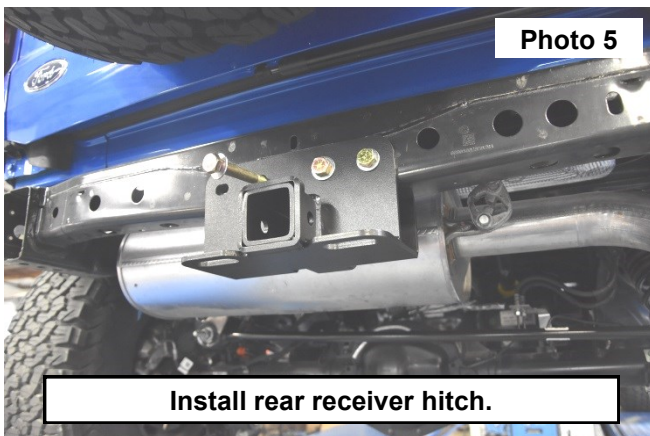
1. Unplug the wiring harnesses on the rear bumper (1 in the center and 1 on the Dr side). **See Photo 1 and Photo 2.**



2. Remove bolts from under the frame using an 18mm socket/wrench. **See Photo 3.**  
**NOTE: Some packages will have a toe hook with a push pin on one or both sides that need to be removed.**
3. Remove bolts from behind the bumper using 13mm socket/wrench. **See Photo 4.**



4. Install the rear receiver hitch using the 1/2" hardware on the outside and 9/16" hardware on the inside. Tighten using two 3/4" (19mm) and two 13/16" (21mm) socket/wrenches. **See Photo 5 and Photo 6.**



5. Reinstall bumper in reverse order of tear down.
6. Reconnect wiring harnesses.

By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

