

REAR SPOILER INSTALLATION INSTRUCTIONS

Notice: Prefit Before Painting!
Painted or Altered Parts are Non-Refundable

Important: DO NOT fill in vent holes on underside of wing
DO NOT blow air into vent hole, it will damage the part
The flat washers **MUST** be used in conjunction
with the screws when attaching spoiler

- STEP 1.** Open deck lid and remove any trim panels on the underside with your panel puller and/or screw-driver.
Remove carpet or floor mat to prevent hot metal shaving burns.
- STEP 2.** Place the supplied drill guides into mounting holes and brake light wire hole (if required). *(Use a small piece of masking tape to hold them in place if they have a tendency to fall out).* Place spoiler on deck lid and align in proper position. Check for proper alignment using tape measure *(side to side, front to back)*. Using masking tape, secure drill guides to deck lid and remove spoiler, lifting straight up and leaving drill guides on deck lid.
- STEP 3.** Slide a 1/16" drill bit or paper clip through the small hole on the drill guide / t-strip stem. Mark the paint surface to locate the center of the hole to be drilled.
- STEP 4.** Using a 1/8" drill bit, drill hole using the marked spot from step (3). Drill through any inner sheet metal which prevents the bolts from access to the spoiler.
- STEP 5.** Using a 5/16" drill bit, drill through the 1/8" drilled hole in step (4).
- STEP 6.** Using a 5/8" hole saw, *(only if required)* drill an access hole for the screw as noted in step (4).
- STEP 7.** Coat all raw or bare steel with etching primer. Allow to dry. Place round gaskets on mounting locations and brake wire location *(if required)*. Install brake light *(if brake light is required)* on spoiler and secure with stainless steel screws. Place spoiler on decklid. Hold in

QTY	DESCRIPTION	PART #
(1) PER EA THREADED INSERT	1/4"X20X3/4"	13003
(1) PER EA THREADED INSERT	1/4"X20 WASHERS	33004
(1) PER EA THREADED INSERT & BRAKE LIGHT	DRILL GUIDES / PLASTIC T-STRIPS	TEC-001
(1) IF REQUIRED	BRAKE LIGHT (IF REQUIRED)	LG1184 or E7ZZ13A613C
(4) FOR LIGHT PART #LG1184	PHILLIPS SCREWS (IF REQUIRED)	93406A244
(2) FOR LIGHT PART #E7ZZ13A613C	PHILLIPS SCREWS (IF REQUIRED)	WE676
(1) PER EA THREADED INSERT & BRAKE LIGHT	ROUND GASKETS	P9112

